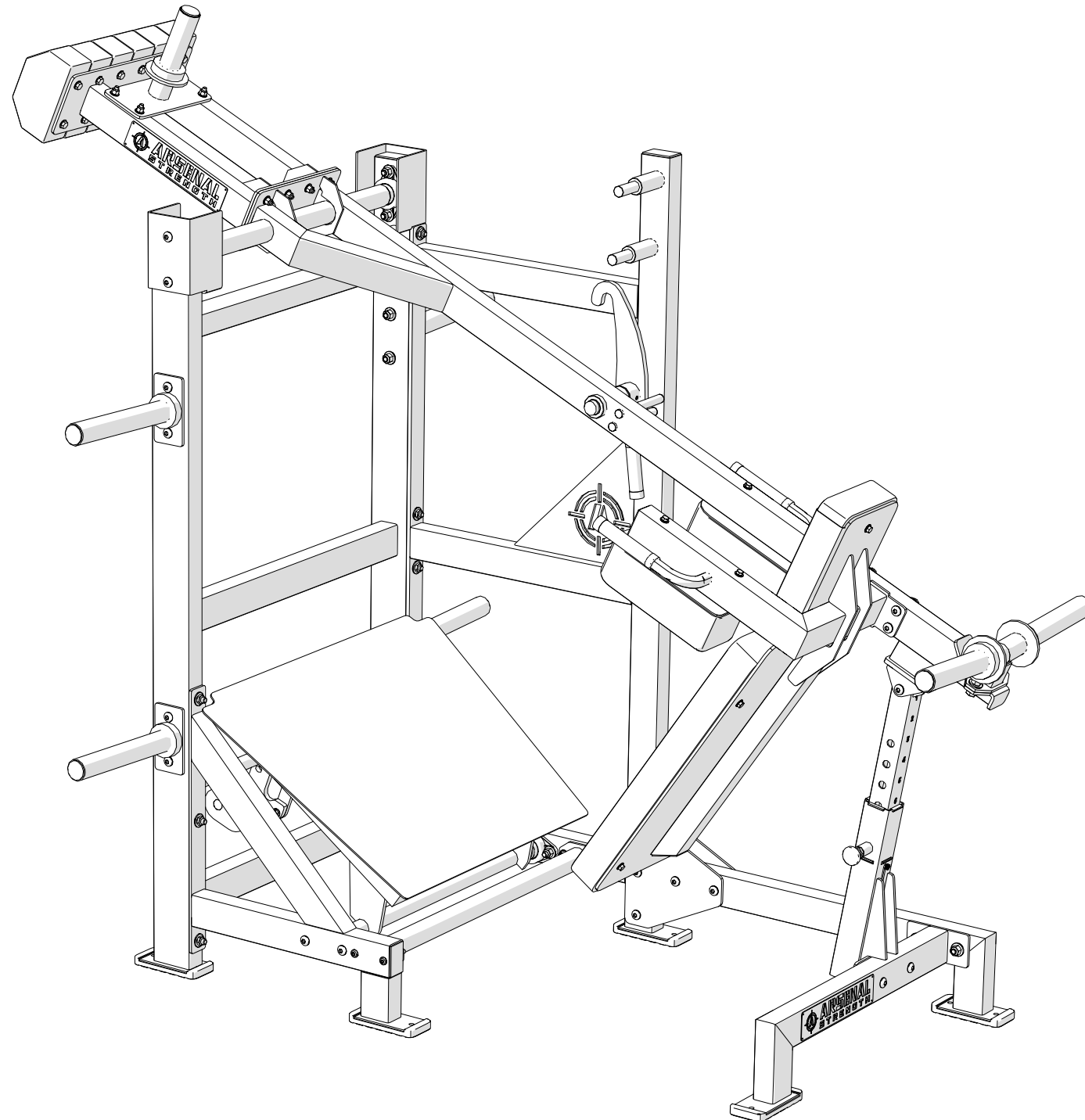
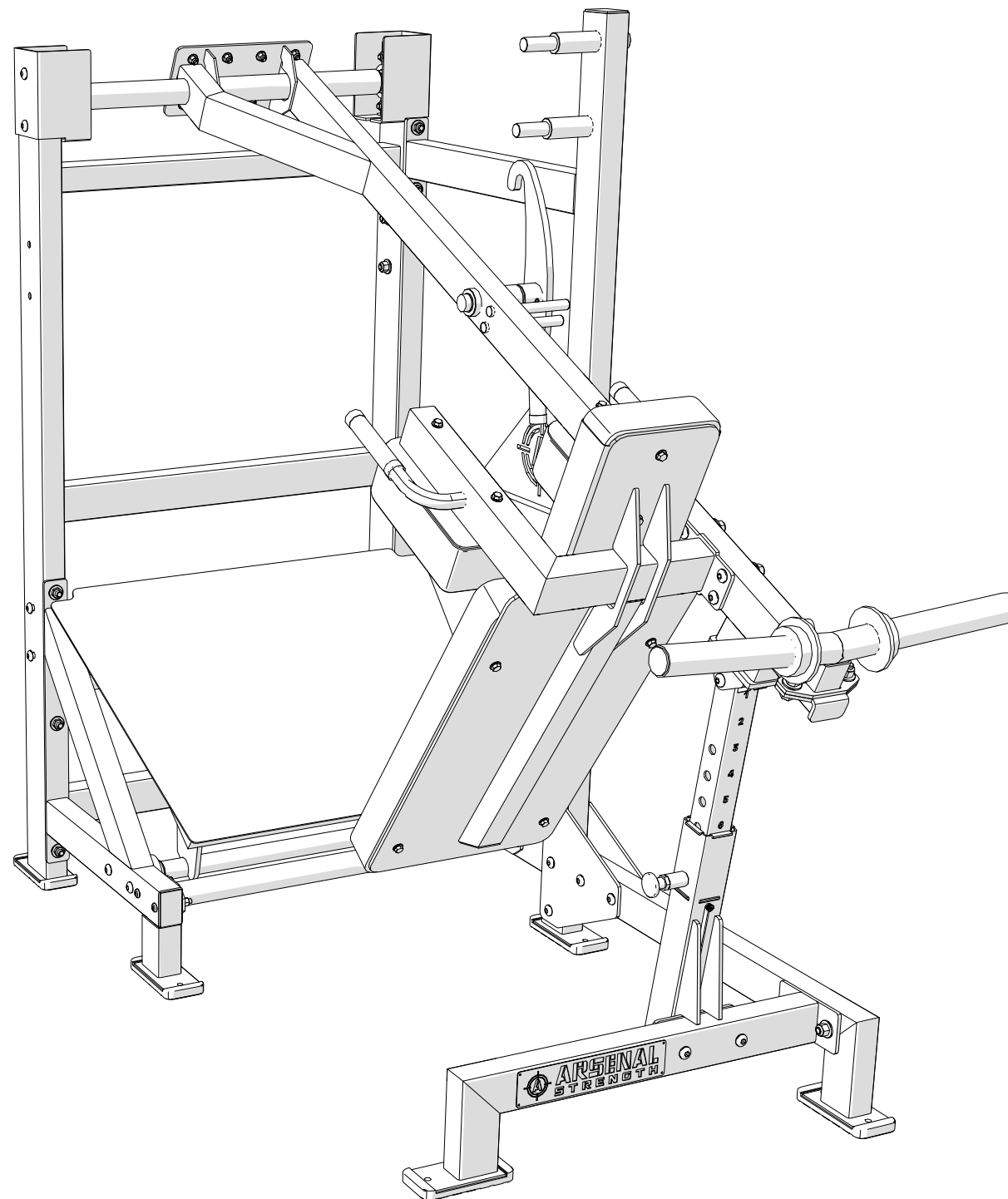


9002 PENDULUM SQUAT

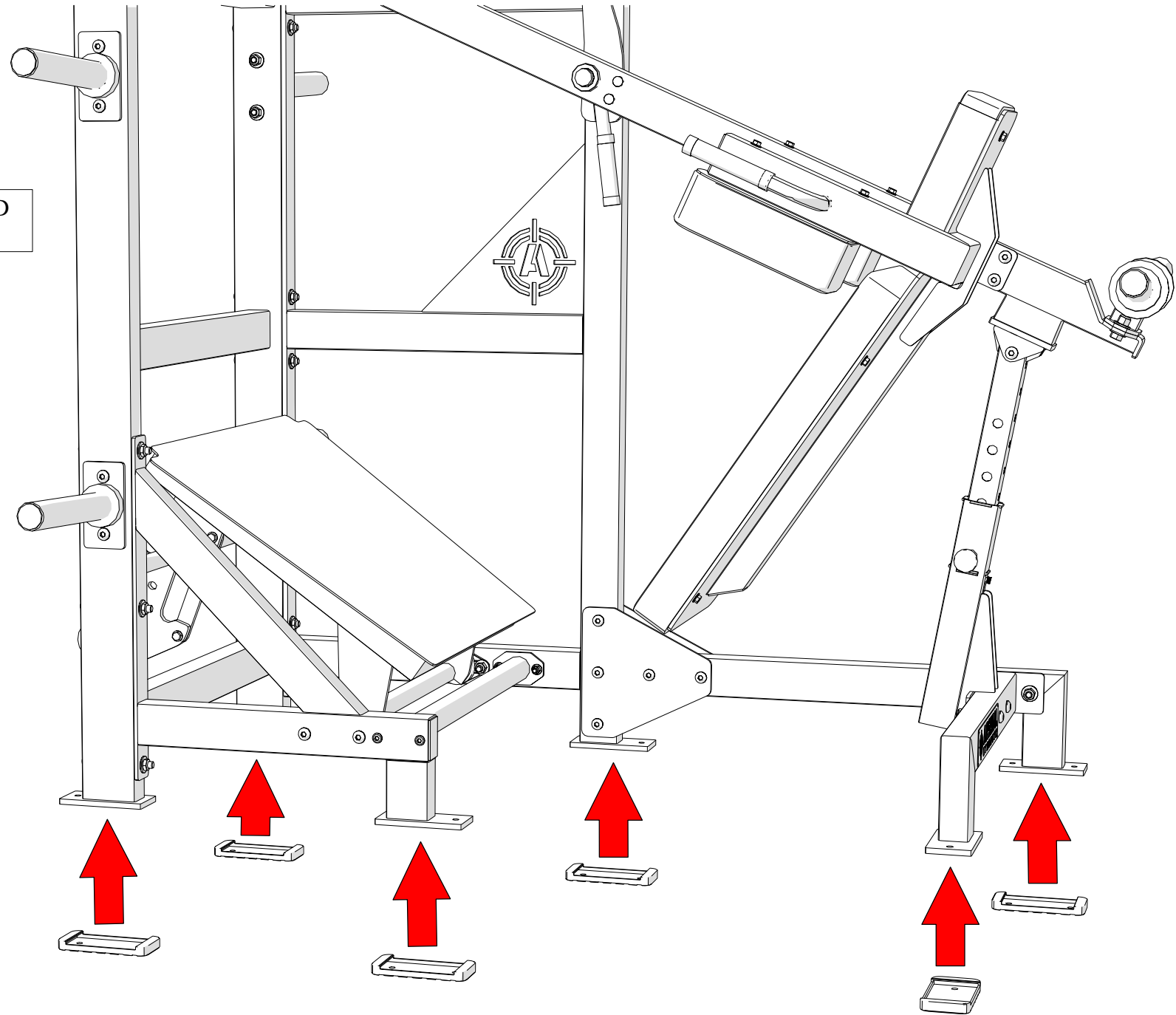
FINAL ASSEMBLY GUIDE



9002 PENDULUM SQUAT SHIPS PARTIALLY
DISASSEMBLED. THIS GUIDE WILL ILLUSTRATE
FINAL ASSEMBLY AND SETUP



RUBBER FEET COVERS CAN BE INSTALLED
ON FRAME PADS IF DESIRED



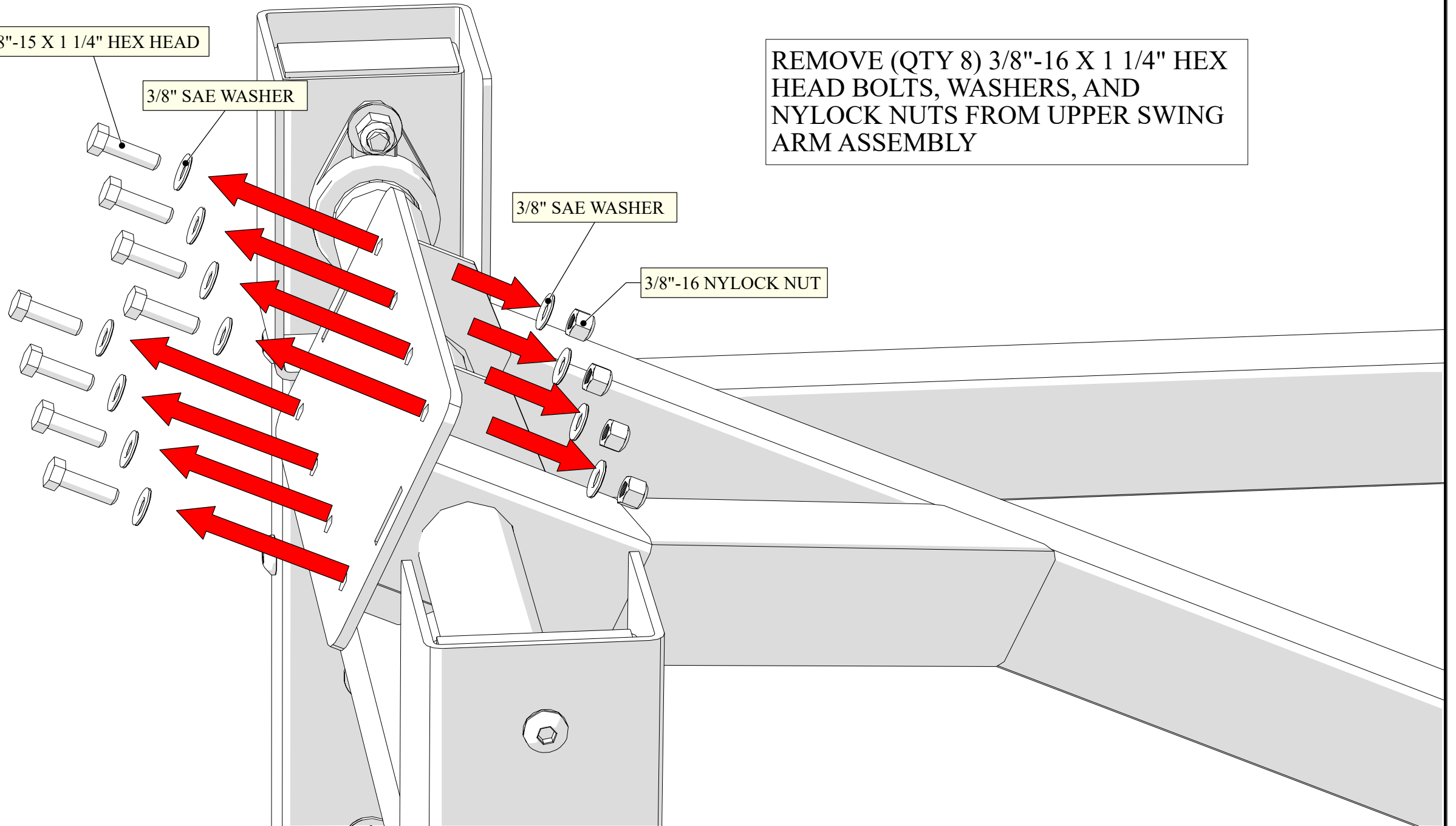
3/8"-15 X 1 1/4" HEX HEAD

3/8" SAE WASHER

REMOVE (QTY 8) 3/8"-16 X 1 1/4" HEX
HEAD BOLTS, WASHERS, AND
NYLOCK NUTS FROM UPPER SWING
ARM ASSEMBLY

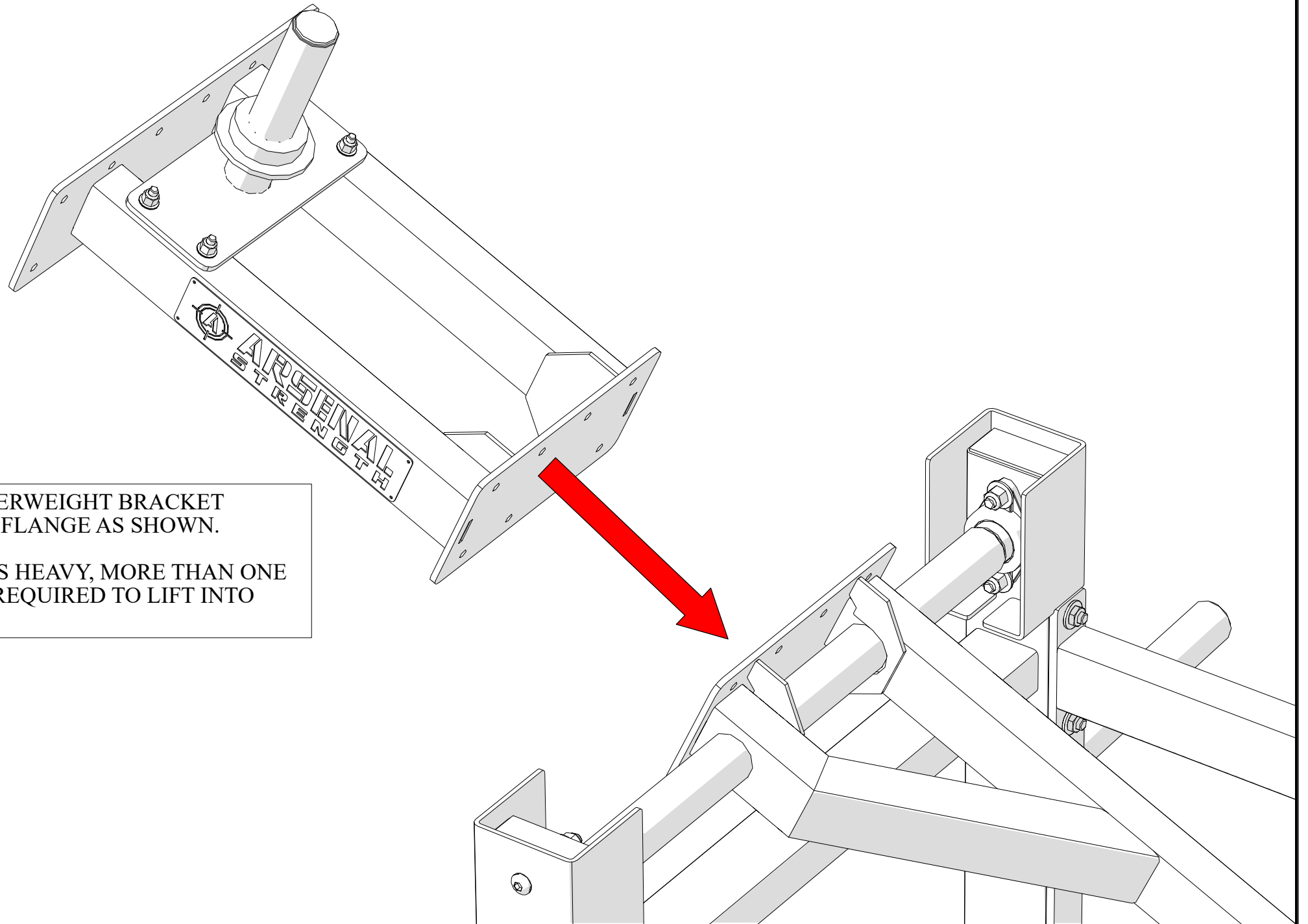
3/8" SAE WASHER

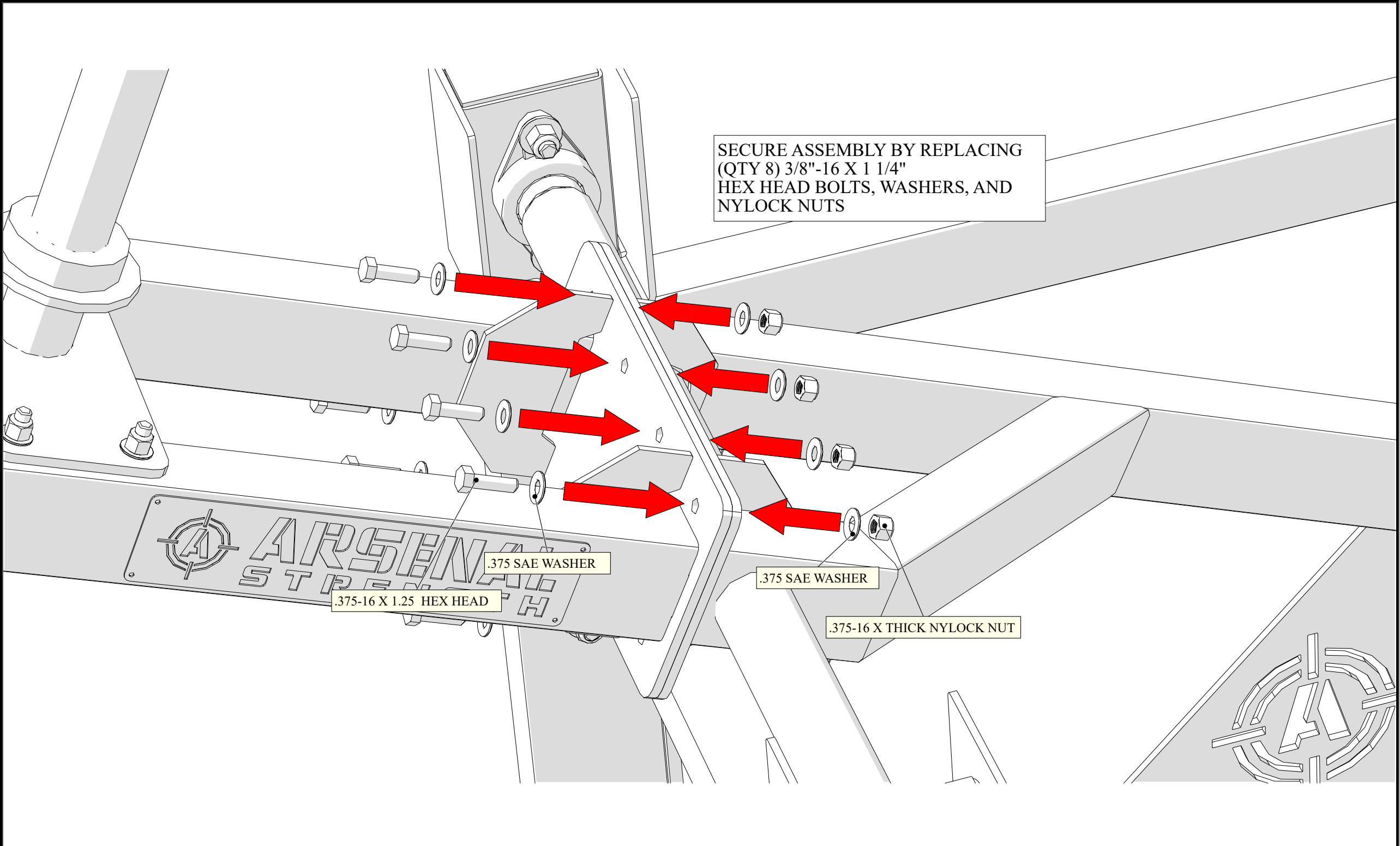
3/8"-16 NYLOCK NUT



POSITION COUNTERWEIGHT BRACKET
ASSEMBLY ONTO FLANGE AS SHOWN.

NOE: ASSEMBLY IS HEAVY, MORE THAN ONE
PERSON MAY BE REQUIRED TO LIFT INTO
POSITION





SECURE ASSEMBLY BY REPLACING
(QTY 8) 3/8"-16 X 1 1/4"
HEX HEAD BOLTS, WASHERS, AND
NYLOCK NUTS

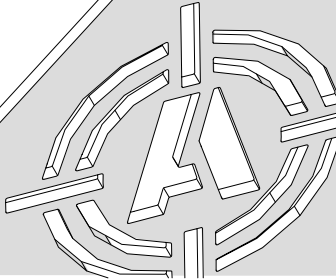
.375 SAE WASHER

.375-16 X 1.25 HEX HEAD

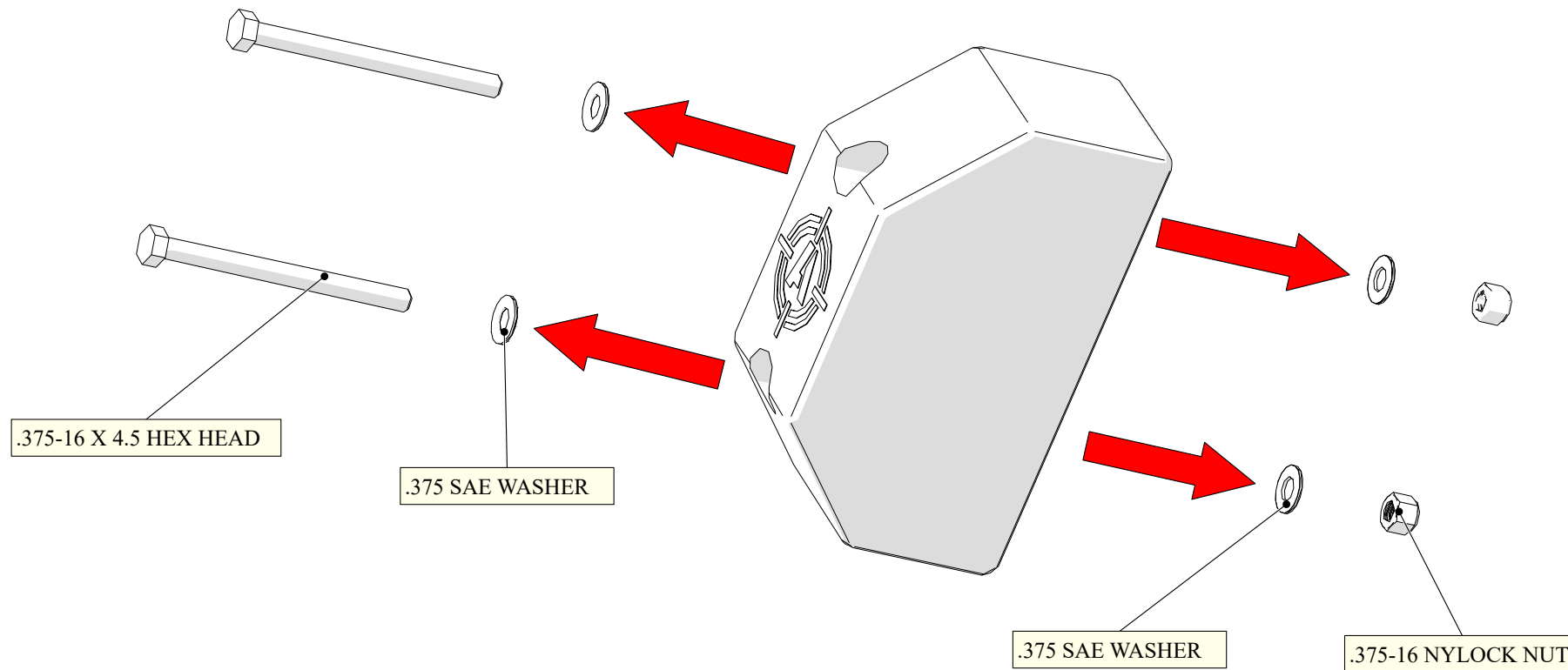
.375 SAE WASHER

.375-16 X THICK NYLOCK NUT

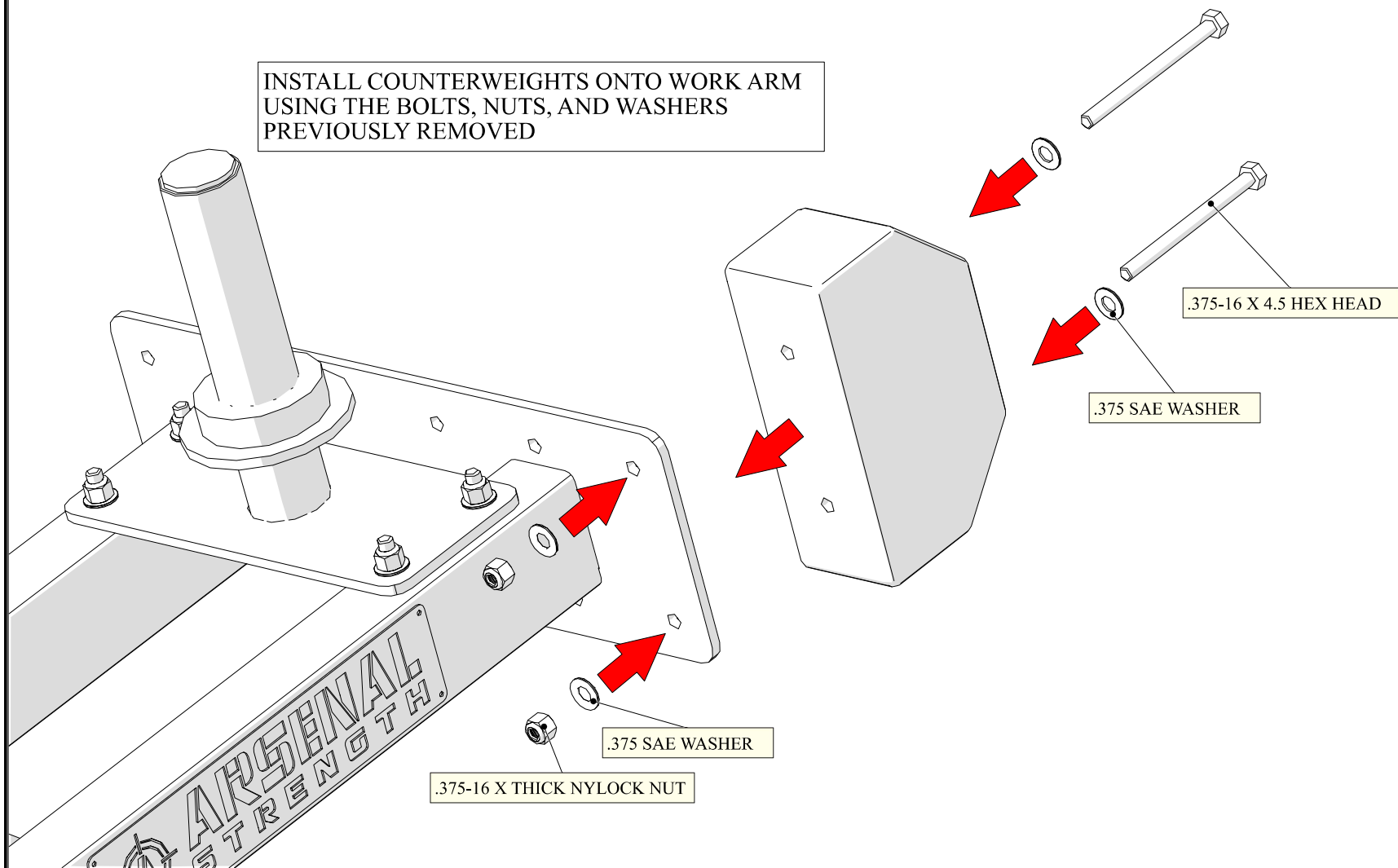
ARGENT
STRENGTH



REMOVE (QTY 2) 3/8"-16 X 4 1/2" HEX HEAD
BOLTS, WASHERS, AND NYLOCK NUTS FROM
EACH COUNTERWEIGHT (6 COUNTERWEIGHTS
TOTAL)



INSTALL COUNTERWEIGHTS ONTO WORK ARM
USING THE BOLTS, NUTS, AND WASHERS
PREVIOUSLY REMOVED



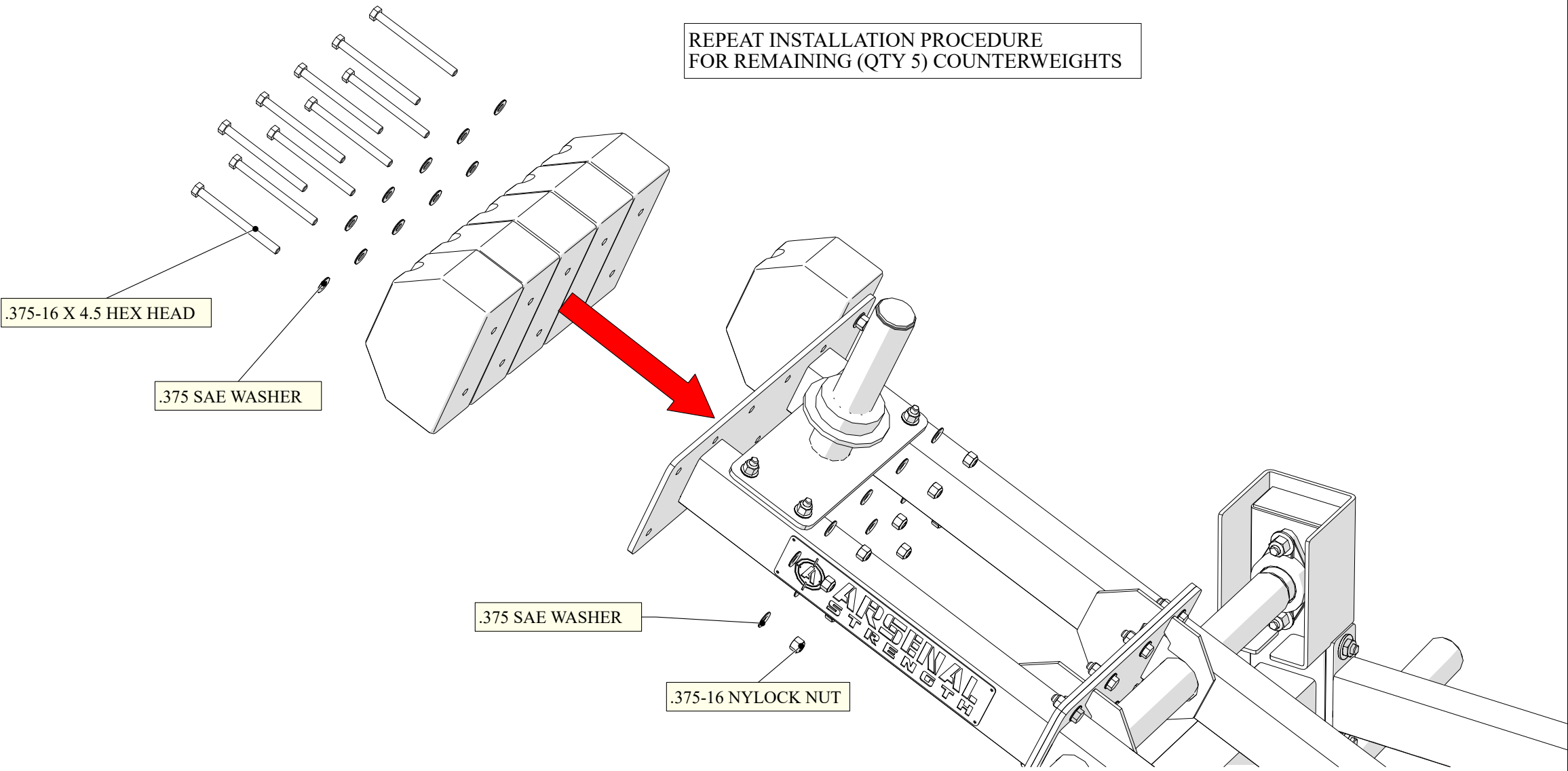
.375-16 X 4.5 HEX HEAD

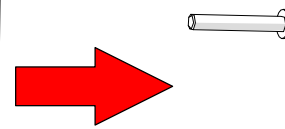
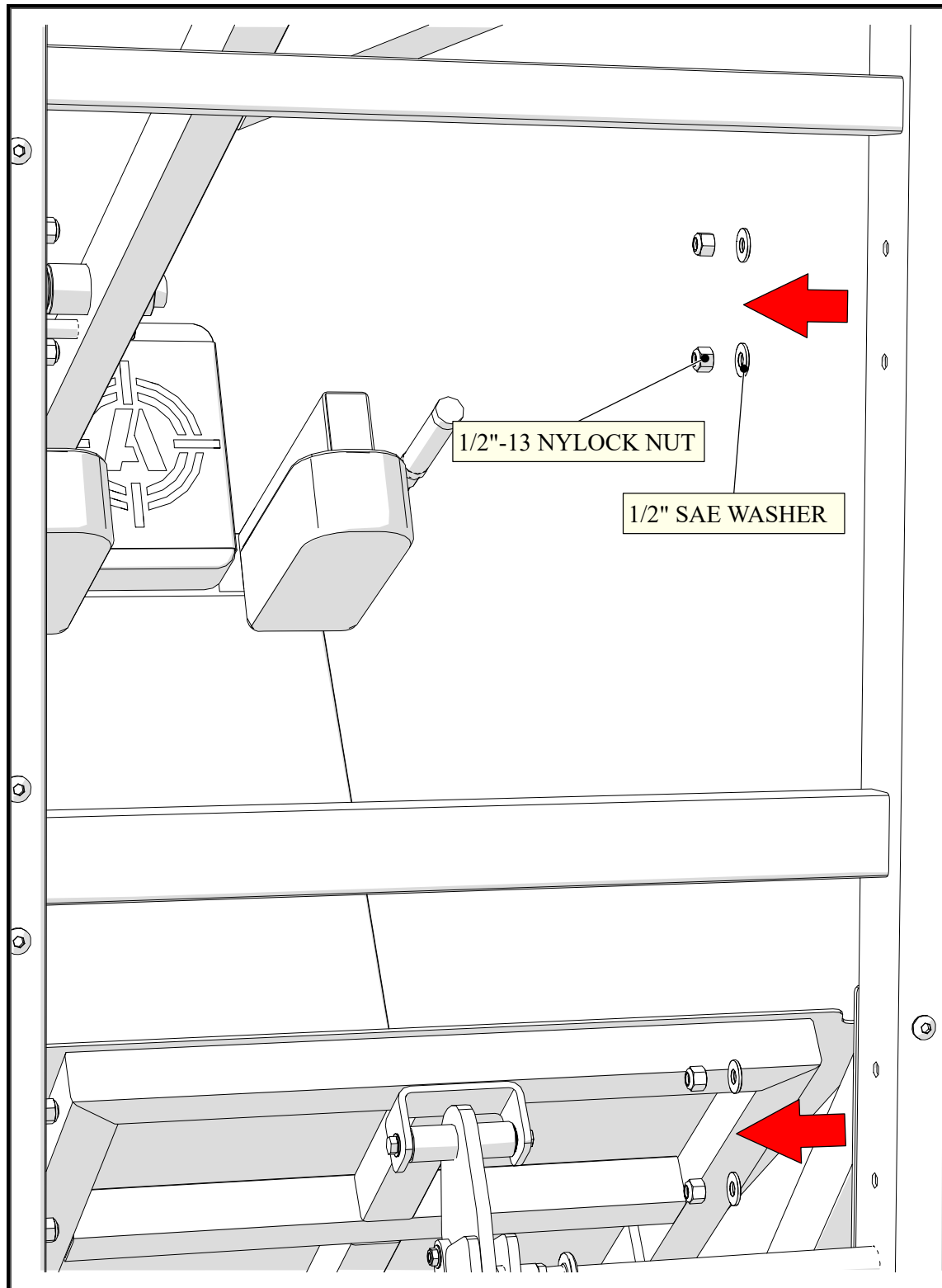
.375 SAE WASHER

REPEAT INSTALLATION PROCEDURE
FOR REMAINING (QTY 5) COUNTERWEIGHTS

.375 SAE WASHER

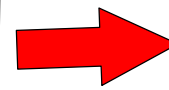
.375-16 NYLOCK NUT

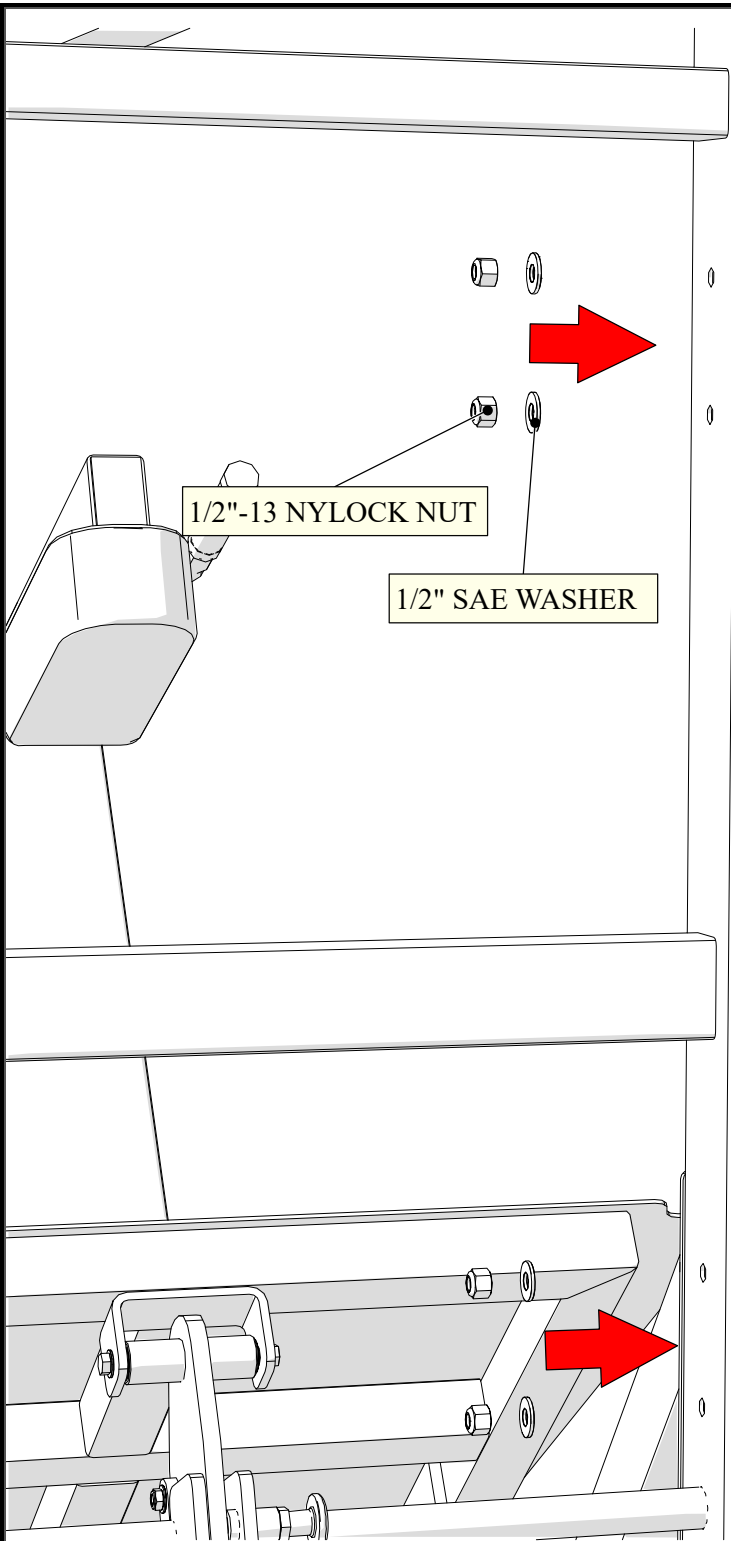




1/2"-13 X 3"L BUTTON HEAD SCREW

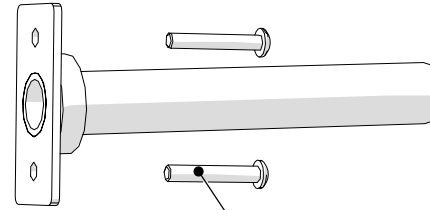
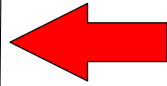
REMOVE (QTY 4) 1/2"-13 X 3"L BUTTON
HEAD SCREWS, WASHERS, AND NYLOCK
NUTS FROM REAR FRAME POST





1/2"-13 NYLOCK NUT

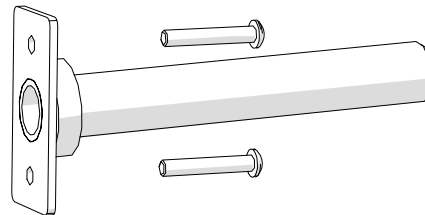
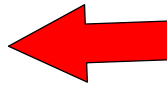
1/2" SAE WASHER

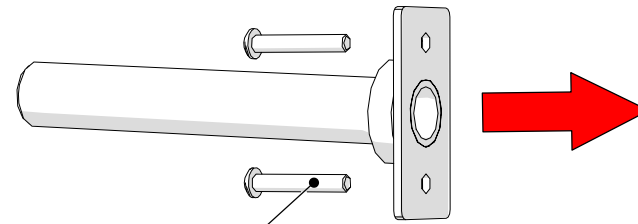


SLIGHT
UPWARD
ANGLE

1/2"-13 X 3"L BUTTON HEAD SCREW

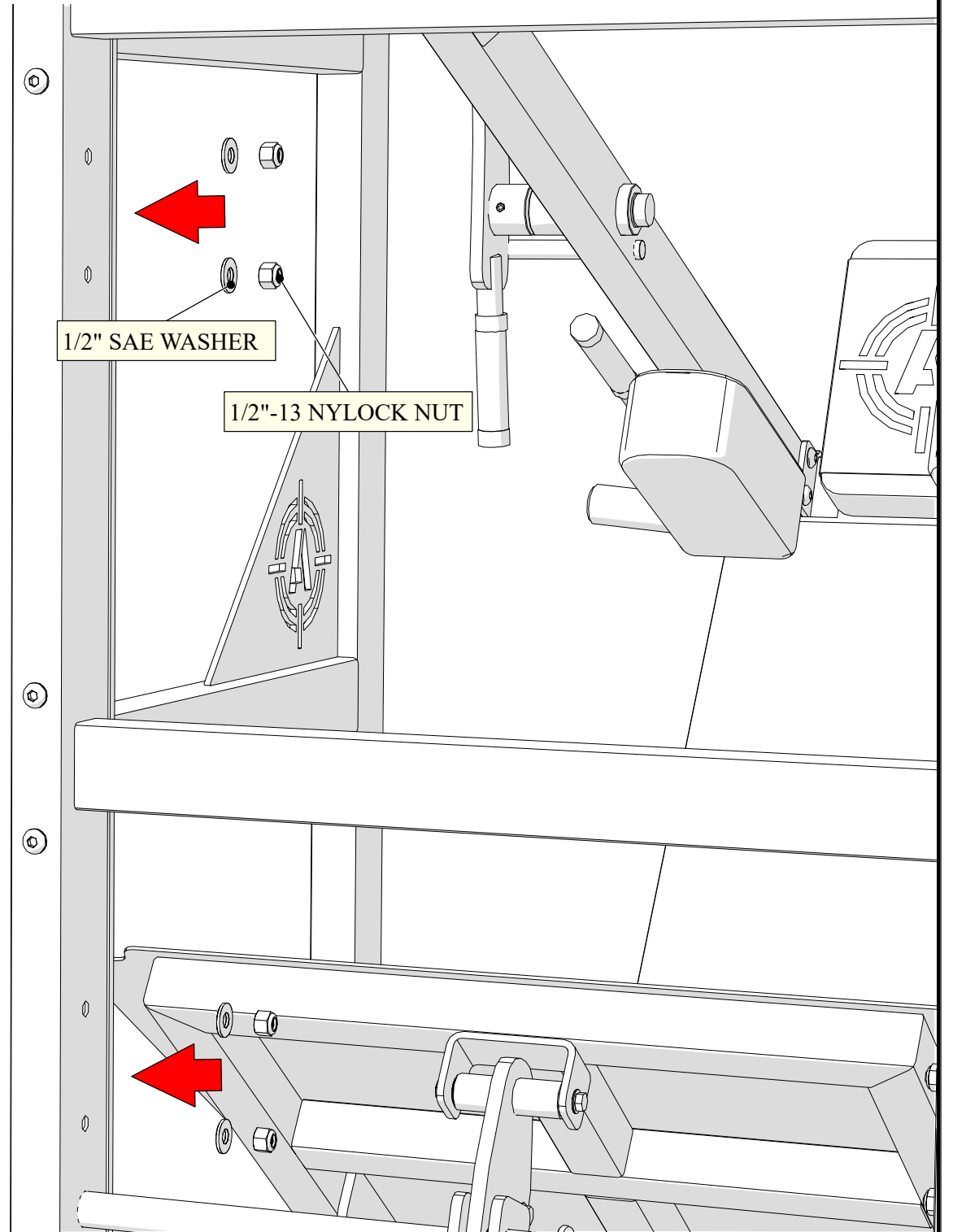
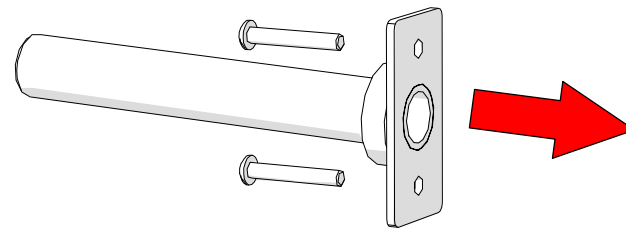
POSITION WEIGHT HORNS AS SHOWN AND SECURE BY REPLACING
(QTY 4) 1/2"-13 X 3"L BUTTON HEAD SCREWS, WASHERS, AND
NYLOCK NUTS.
WEIGHT HORNS WILL ANGLE UPWARD.





1/2"-13 X 3"L BUTTON HEAD SCREW

REPEAT WEIGHT HORN INSTALLATION ON
OPPOSITE SIDE OF FRAME.



MAKE SURE ALL HARDWARE IS TIGHT AND
TEST ALL FUNCTIONS BEFORE OPERATING
EQUIPMENT

