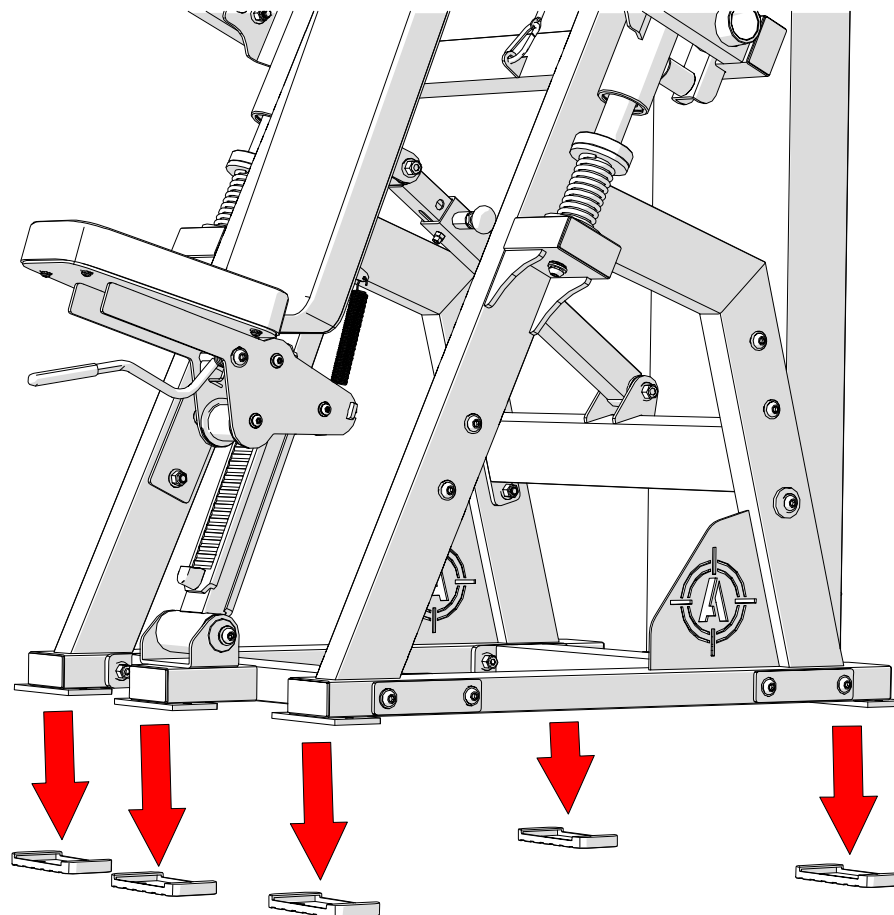
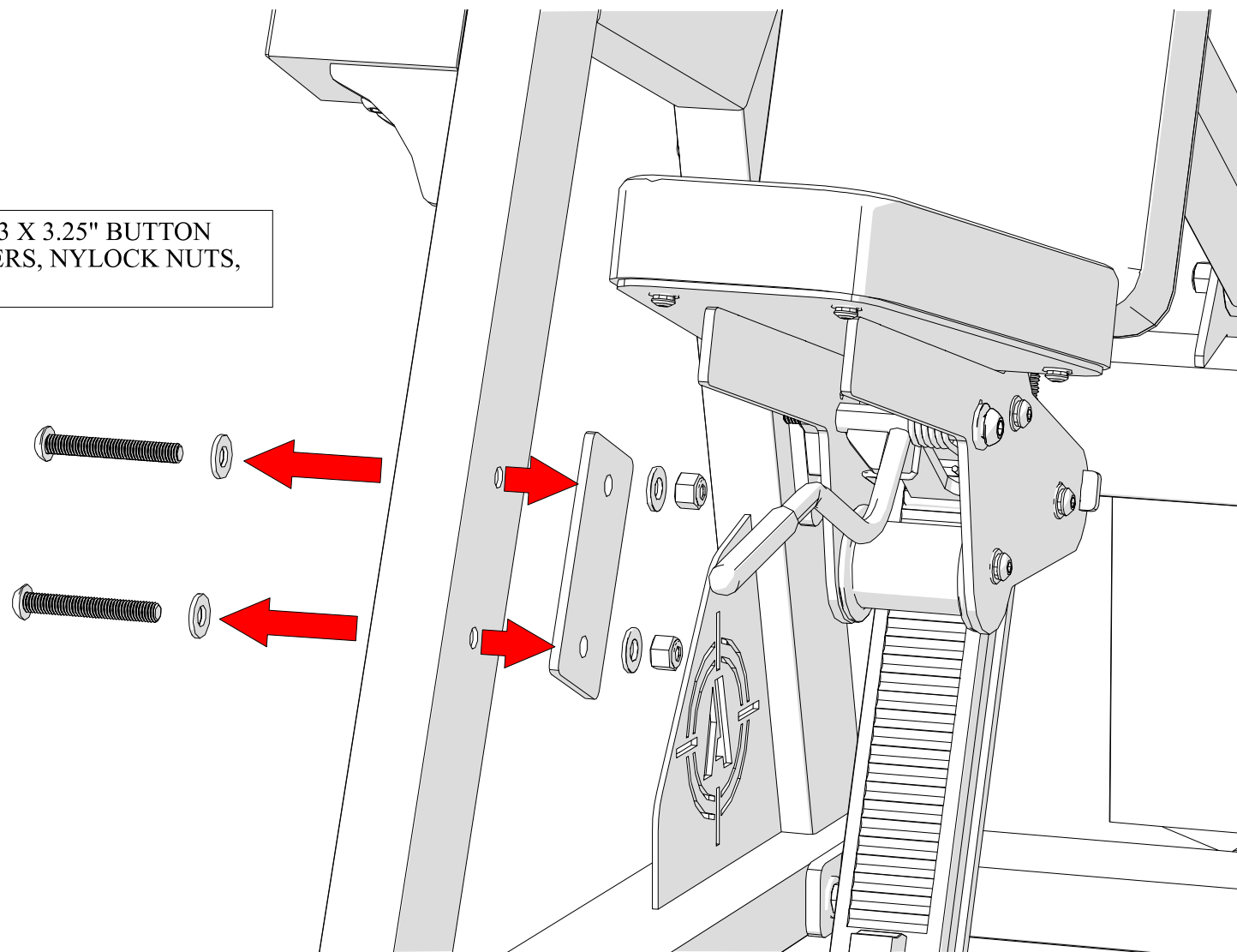


INSTALL RUBBER FEET ON METAL
FRAME PADS (OPTIONAL)

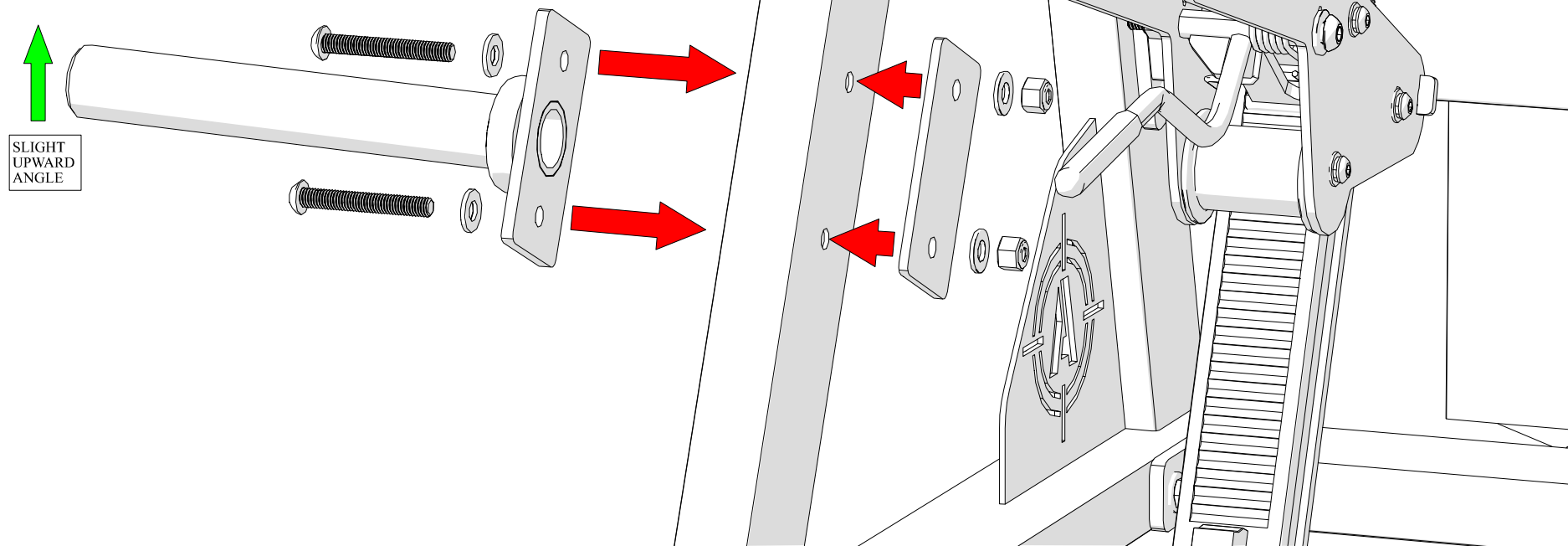


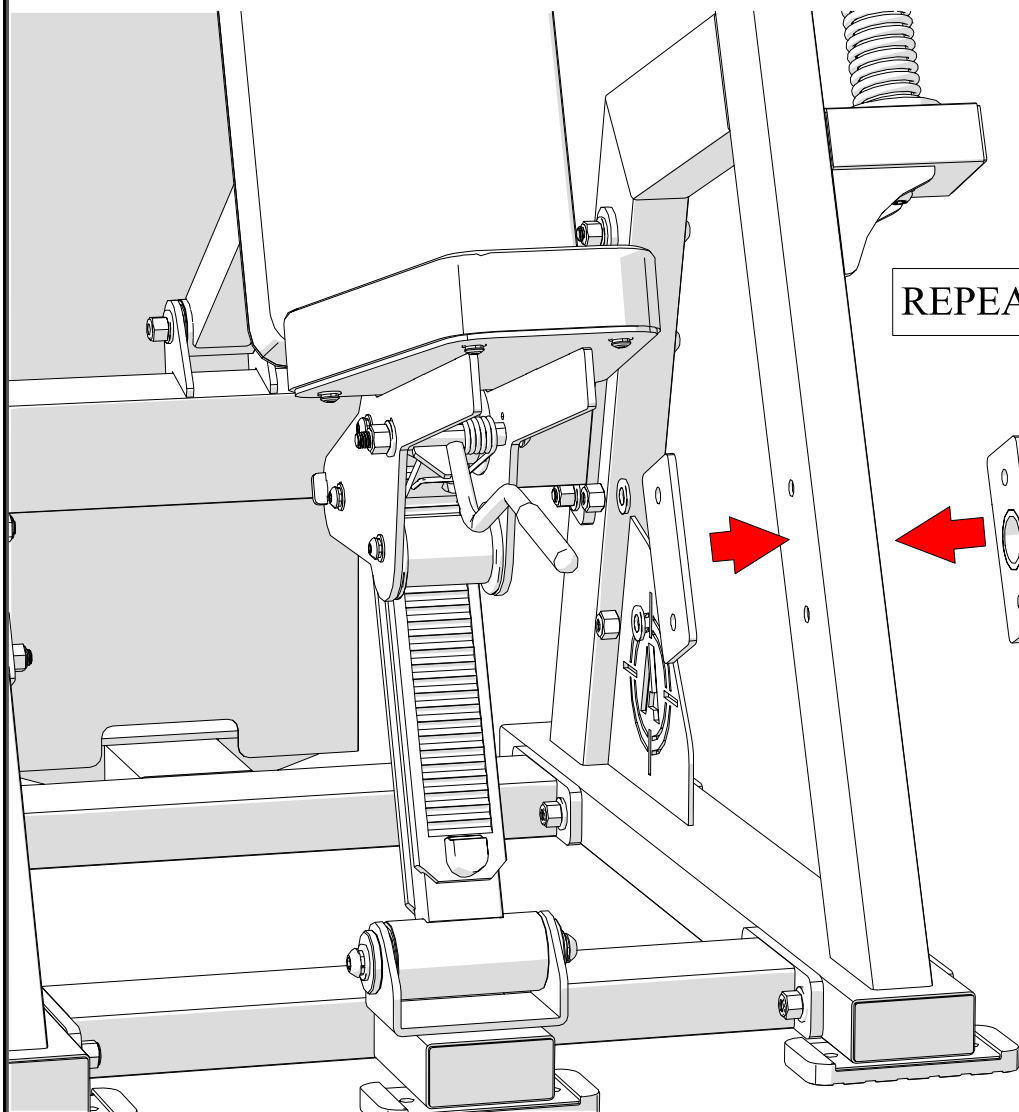
REMOVE (QTY 2) 1/2"-13 X 3.25" BUTTON
HEAD SCREWS, WASHERS, NYLOCK NUTS,
AND BACKING PLATE



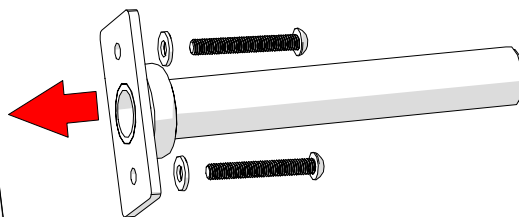
POSITION WEIGHT STORAGE HORN AS SHOWN
AND SECURE WITH HARDWARE PREVIOUSLY
REMOVED.

NOTE: WEIGHT HORN SHOULD HAVE A SLIGHT UPWARD
ANGLE. BE CAREFUL NOT TO INSTALL UPSIDE-DOWN

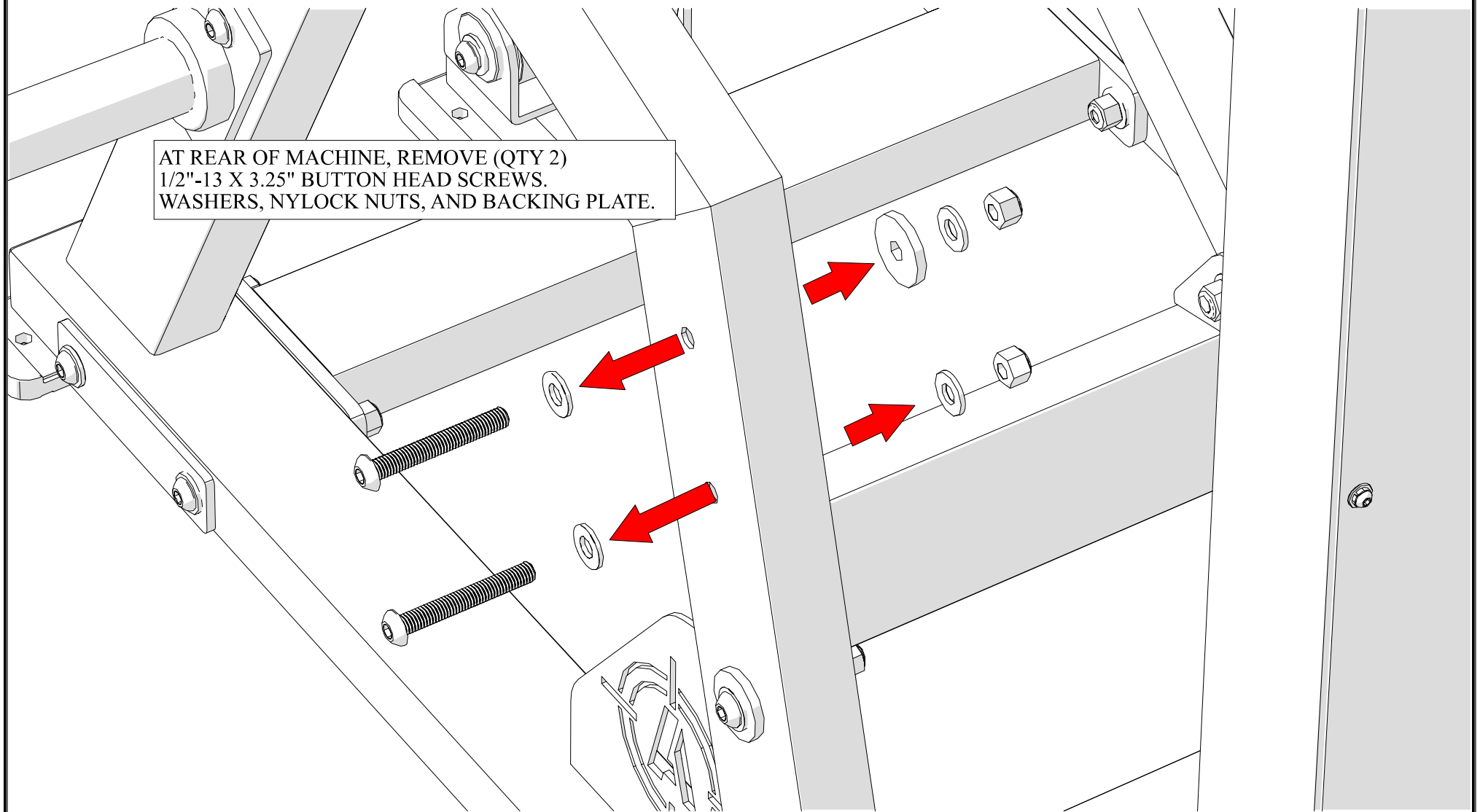




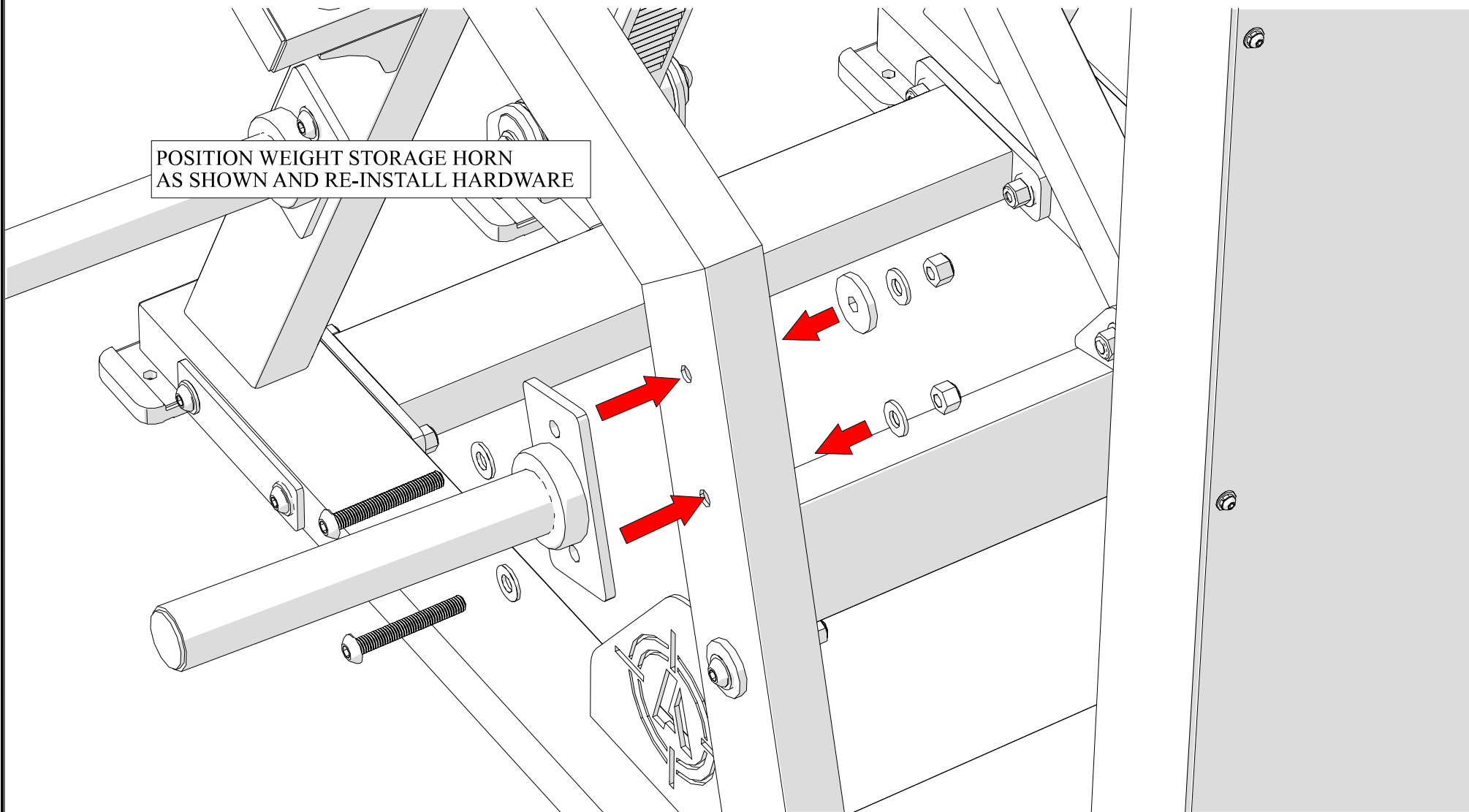
REPEAT ON OPPOSITE SIDE



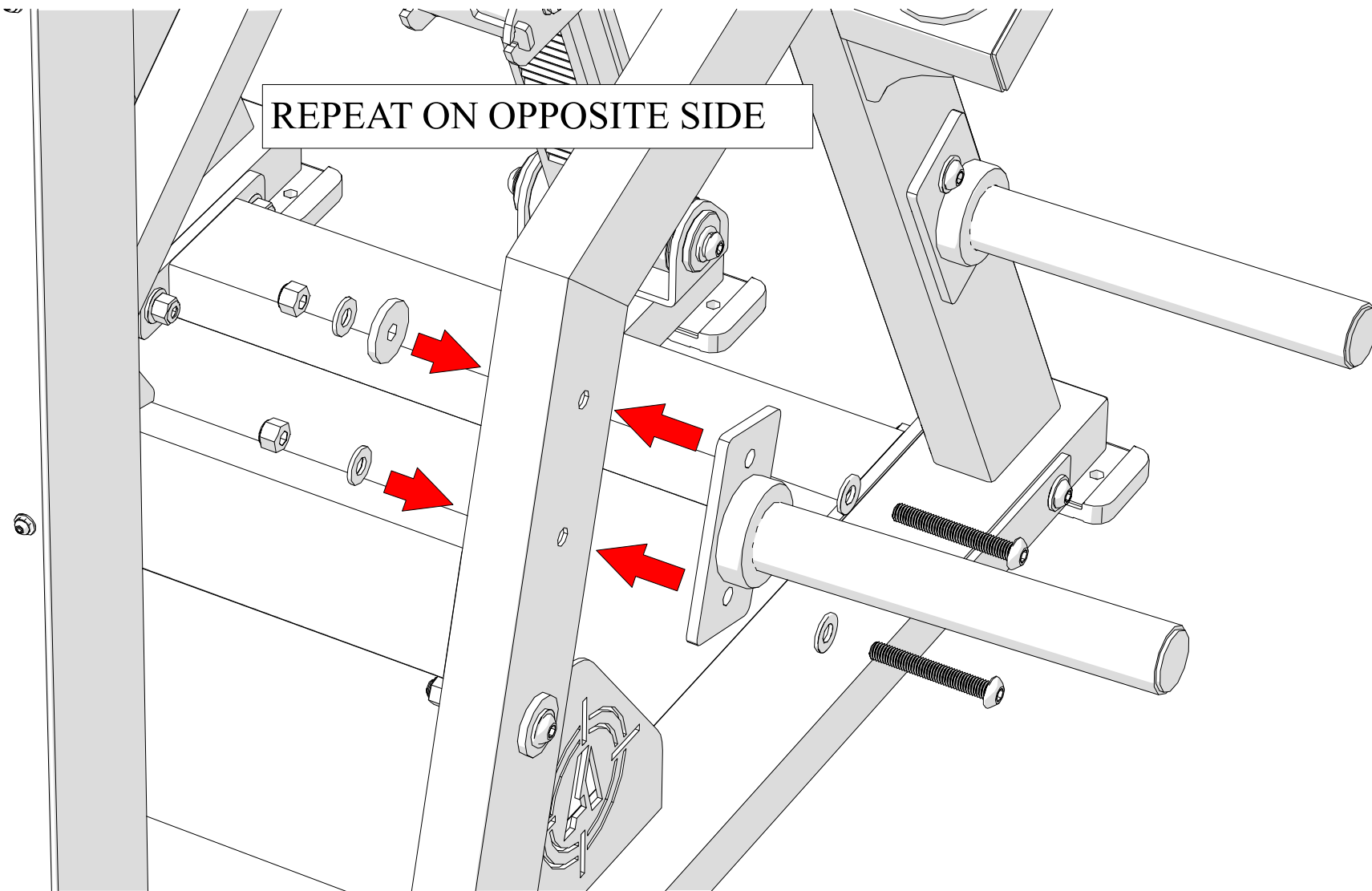
AT REAR OF MACHINE, REMOVE (QTY 2)
1/2"-13 X 3.25" BUTTON HEAD SCREWS.
WASHERS, NYLOCK NUTS, AND BACKING PLATE.

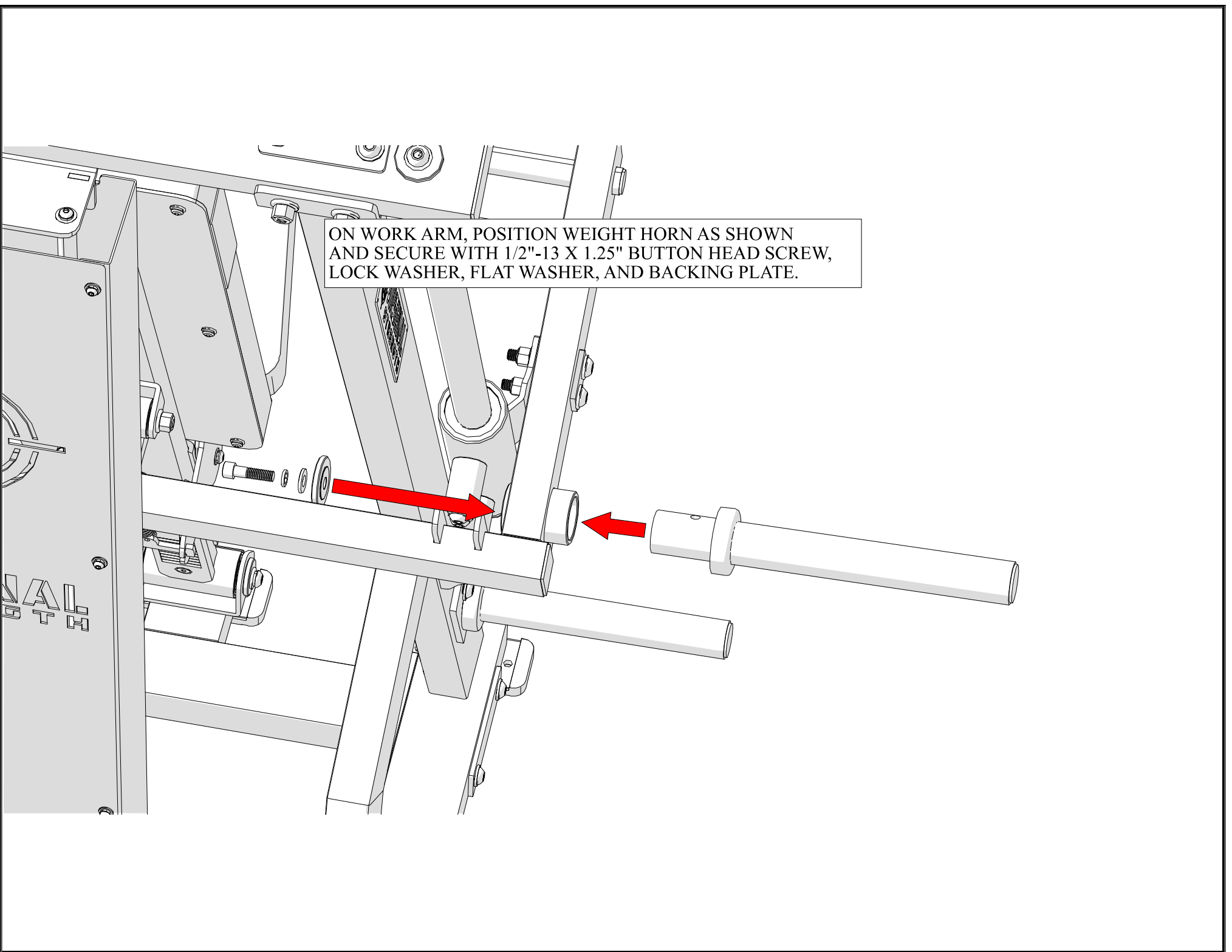


POSITION WEIGHT STORAGE HORN
AS SHOWN AND RE-INSTALL HARDWARE



REPEAT ON OPPOSITE SIDE

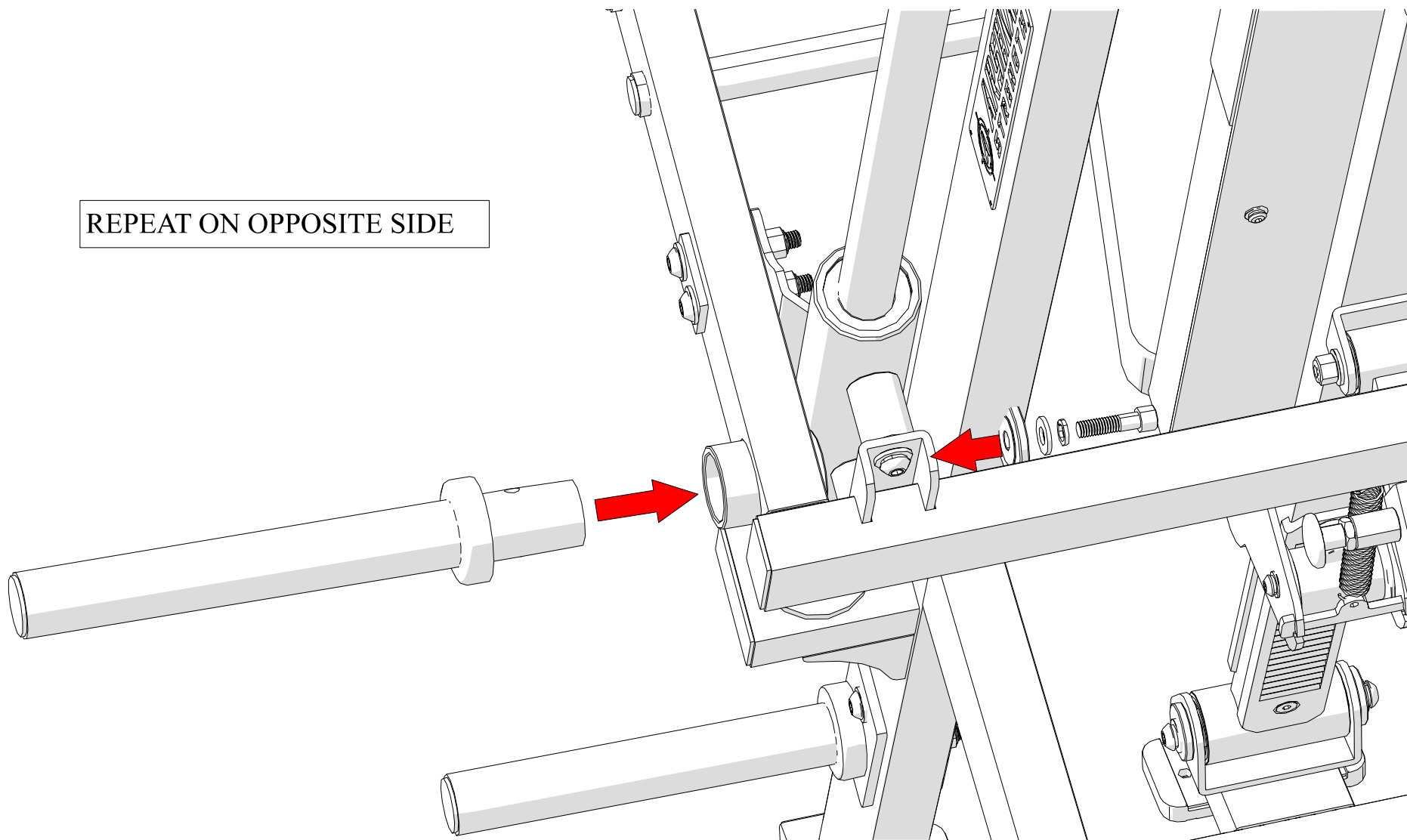




ON WORK ARM, POSITION WEIGHT HORN AS SHOWN
AND SECURE WITH 1/2"-13 X 1.25" BUTTON HEAD SCREW,
LOCK WASHER, FLAT WASHER, AND BACKING PLATE.

This technical diagram illustrates the assembly of a weight horn onto a work arm. The work arm is a horizontal metal beam. A weight horn, which is a tapered cylindrical component, is being positioned at the end of this arm. A red arrow points from the horn towards a pre-drilled hole in the work arm. Another red arrow points from the horn towards a lock washer. The assembly is to be secured with a 1/2"-13 X 1.25" button head screw, a lock washer, a flat washer, and a backing plate. The diagram shows various other mechanical components, including a vertical support structure, a horizontal beam, and a motor or actuator at the end of the work arm. The text is enclosed in a rectangular box.

REPEAT ON OPPOSITE SIDE



MAKE SURE ALL HARDWARE IS TIGHT
AND TEST ALL FUNCTIONS BEFORE
OPERATING EQUIPMENT

