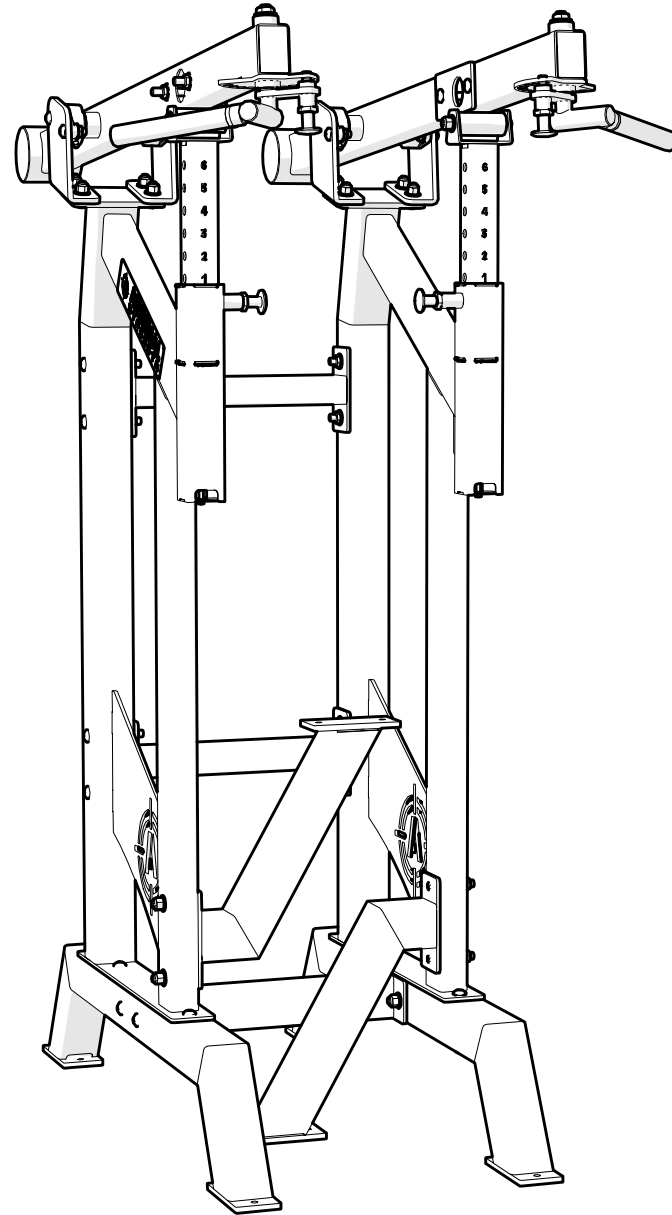
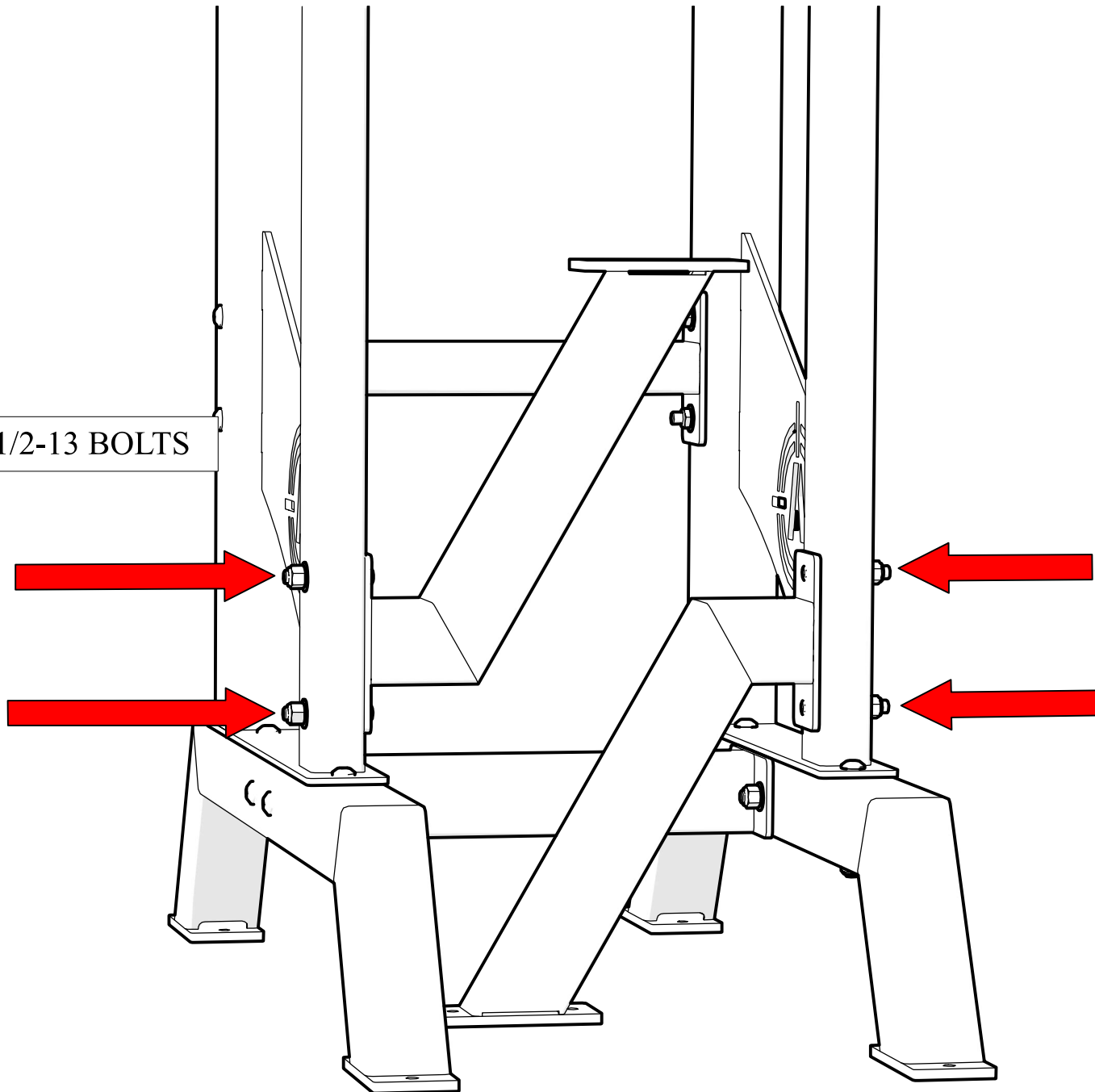


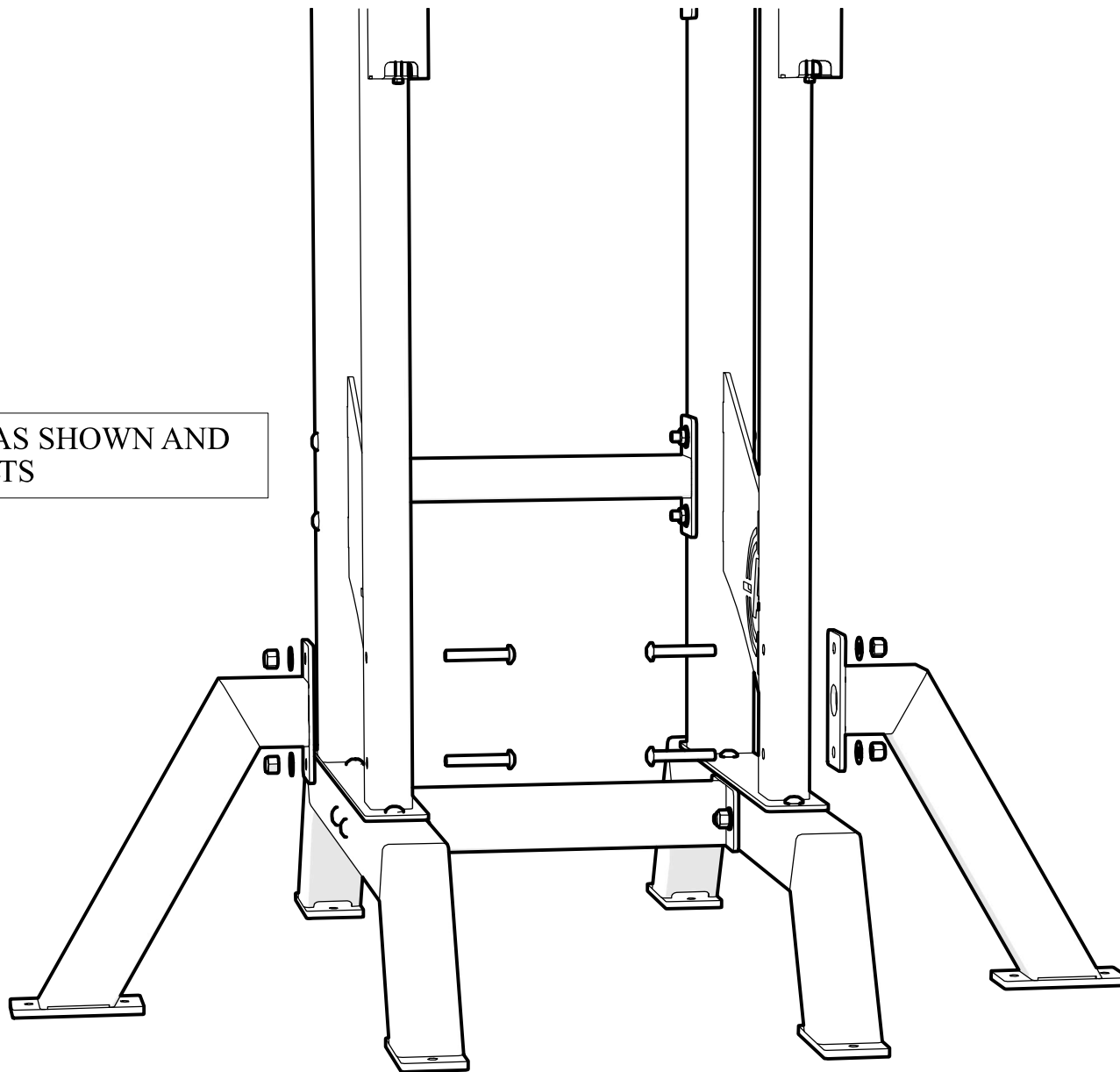
9077 ISO VIKING PRESS
FINAL ASSEMBLY GUIDE

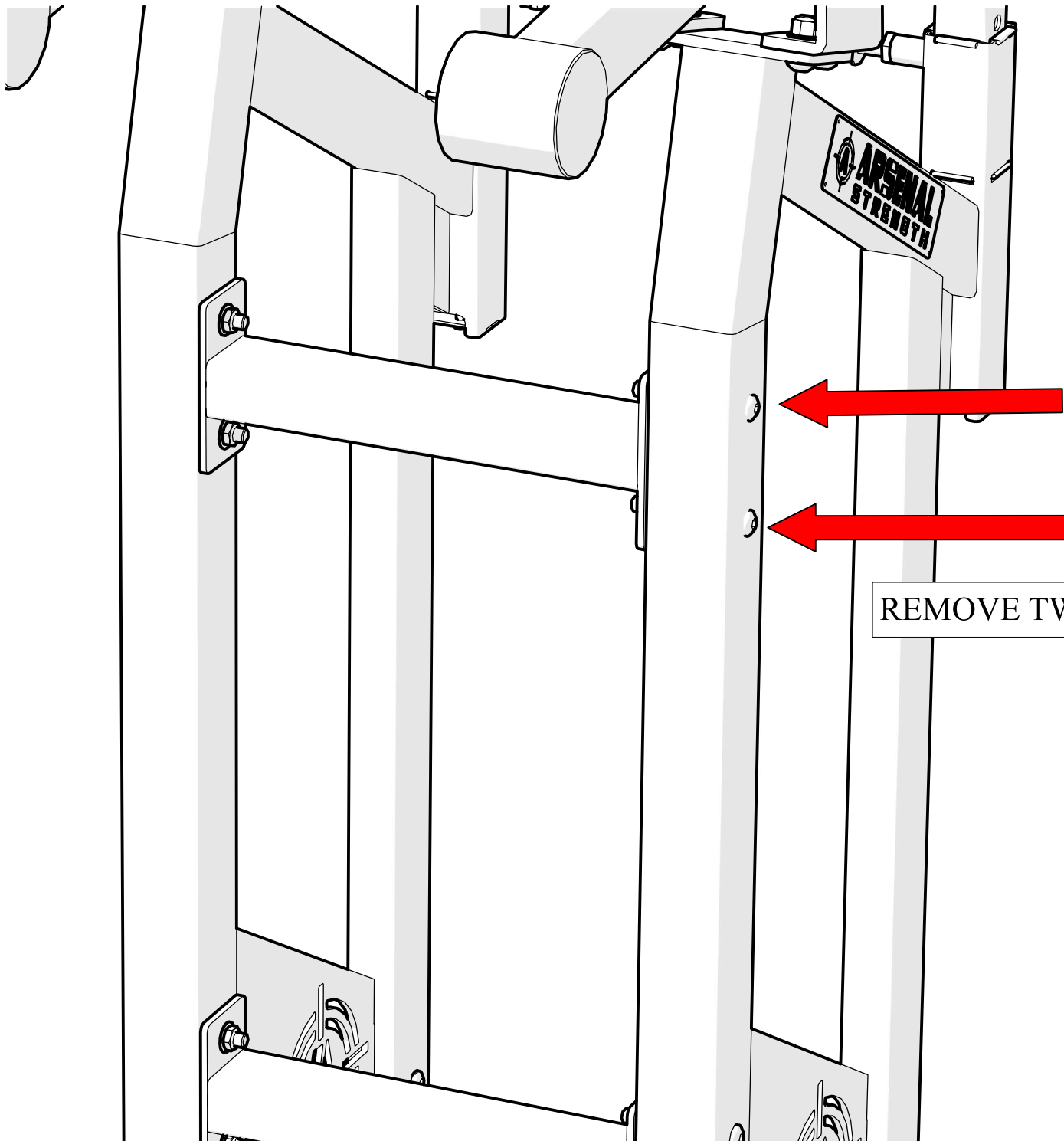


REMOVE 4 1/2-13 BOLTS

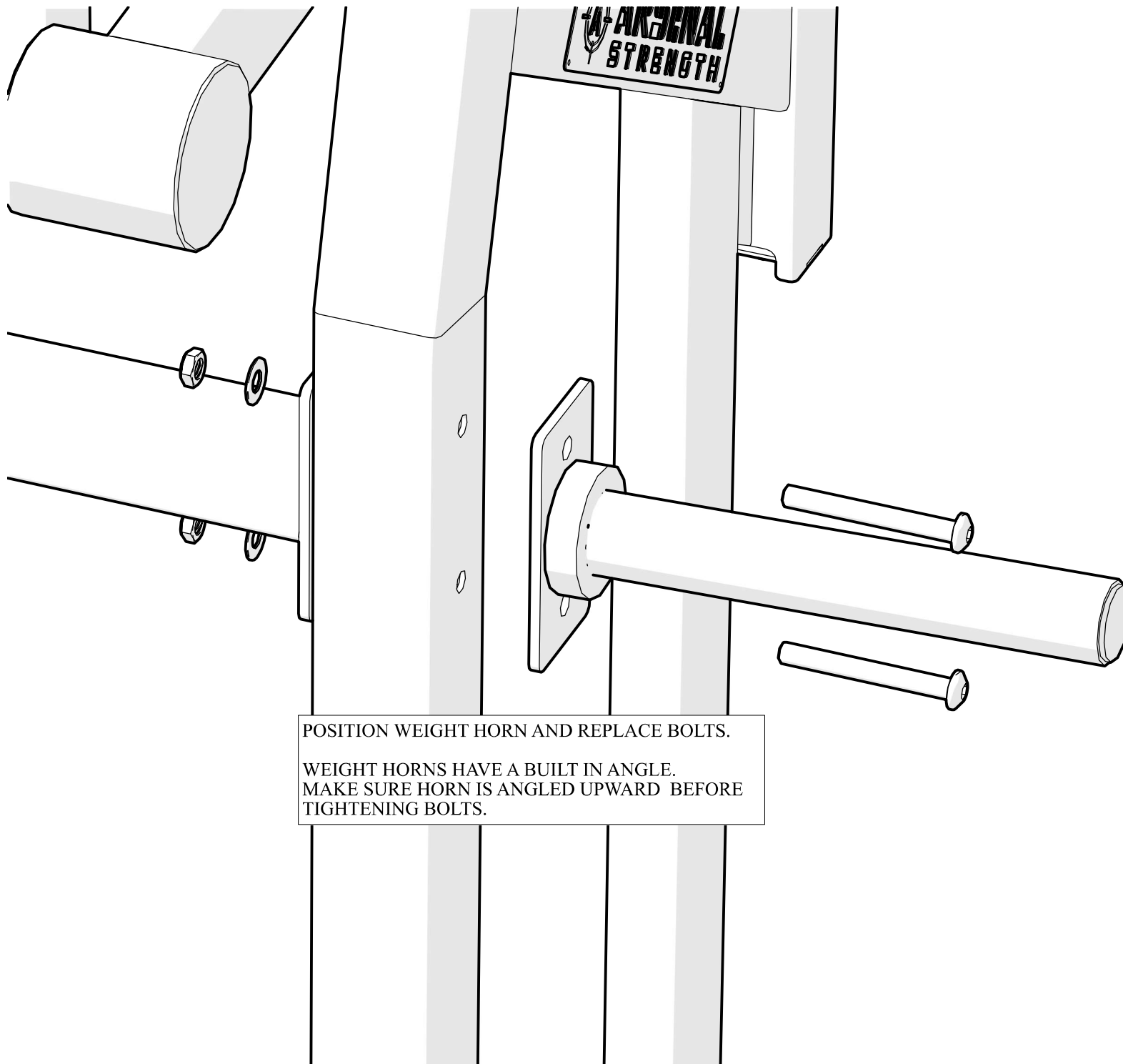


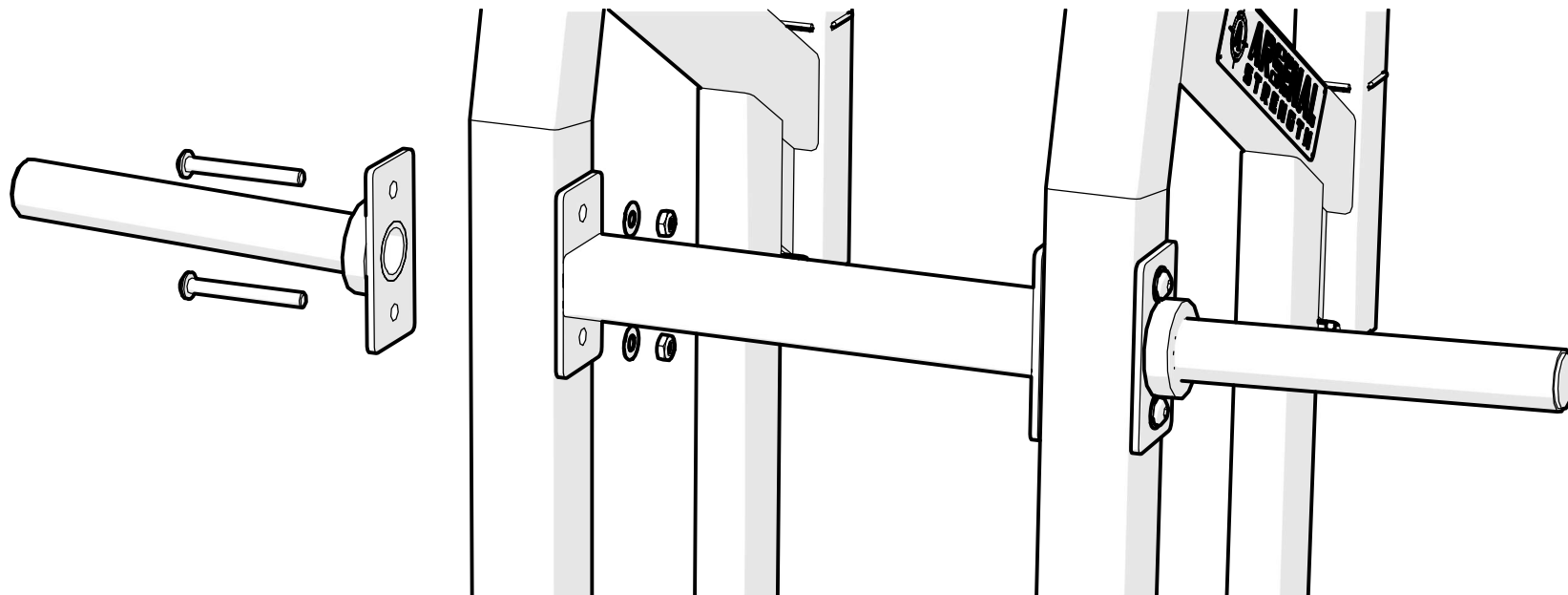
POSITION LEGS AS SHOWN AND
RE-INSTALL BOLTS





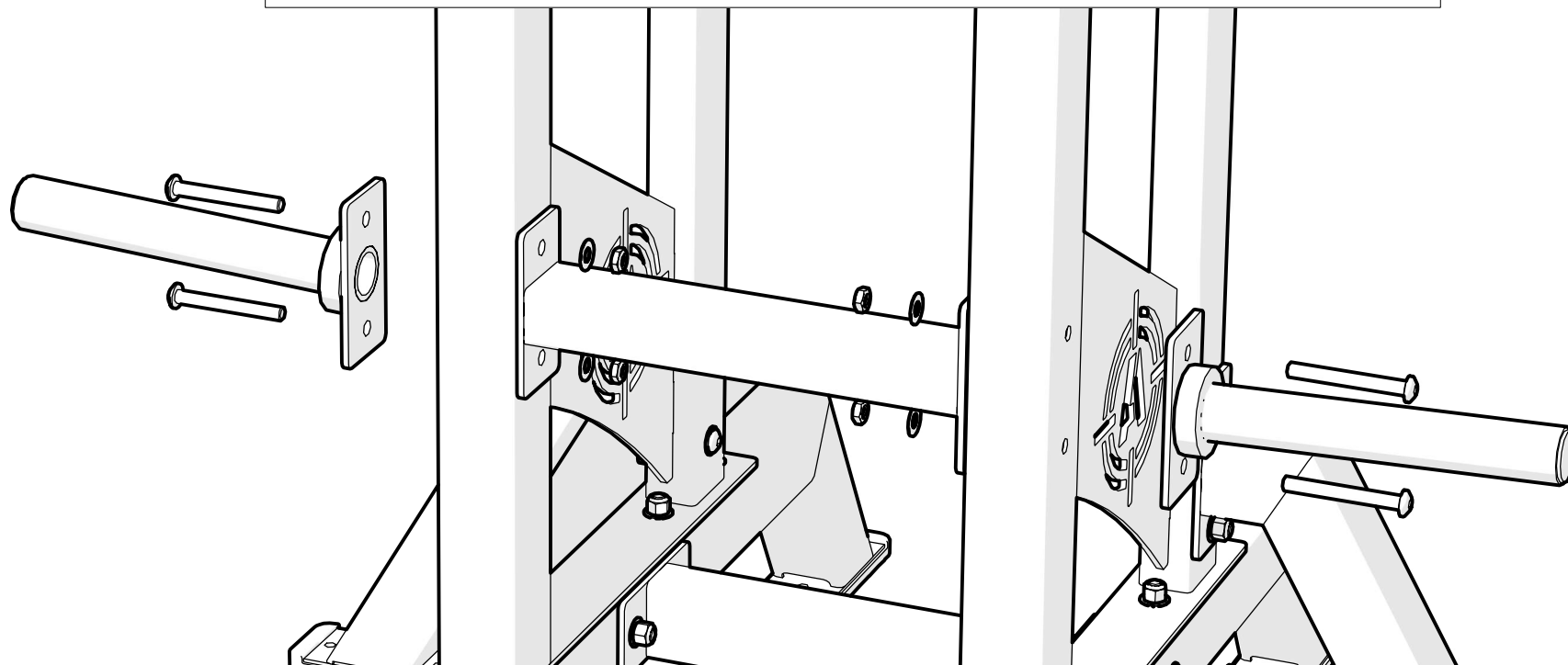
REMOVE TWO 1/2-13 BOLTS



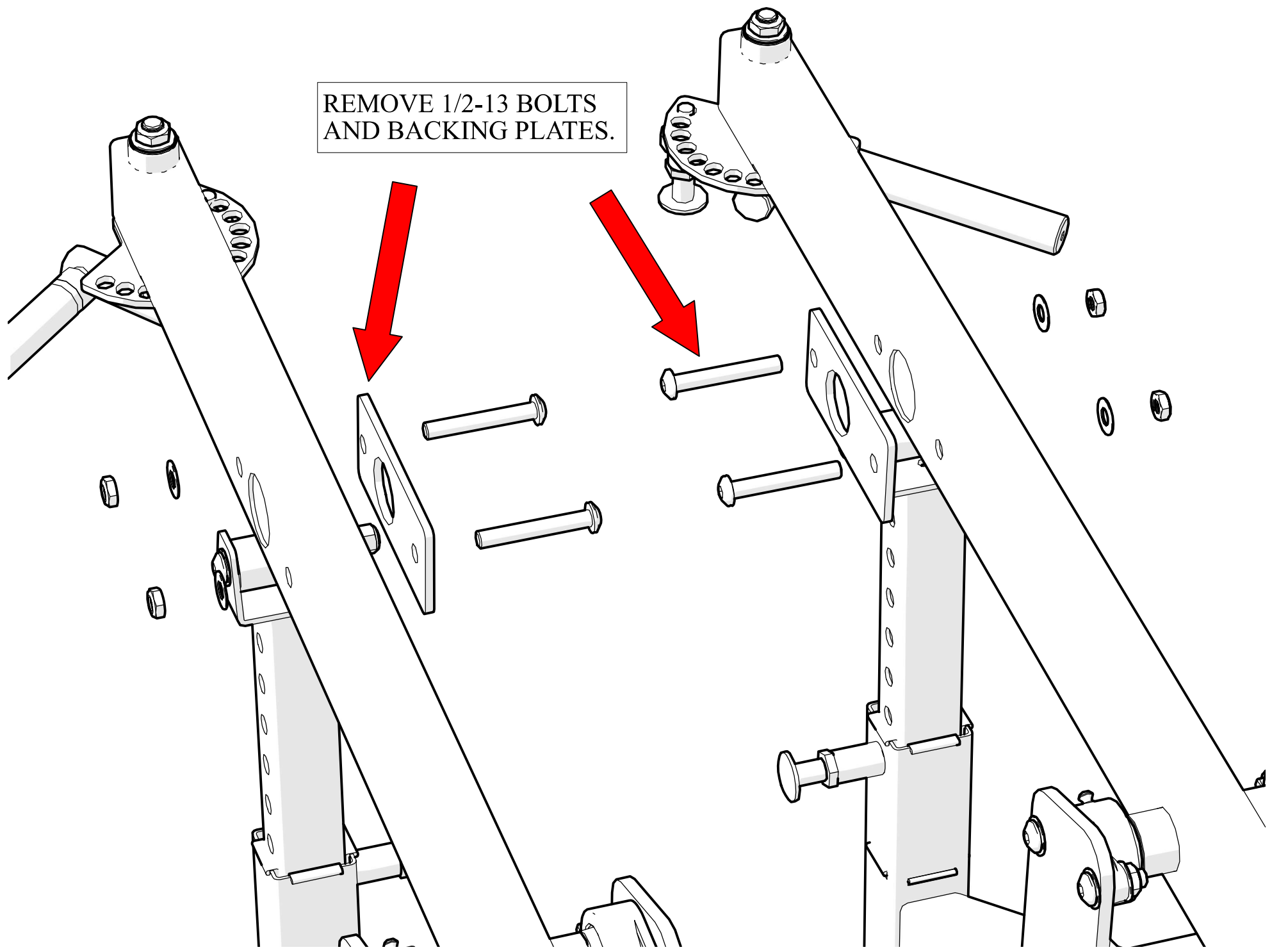


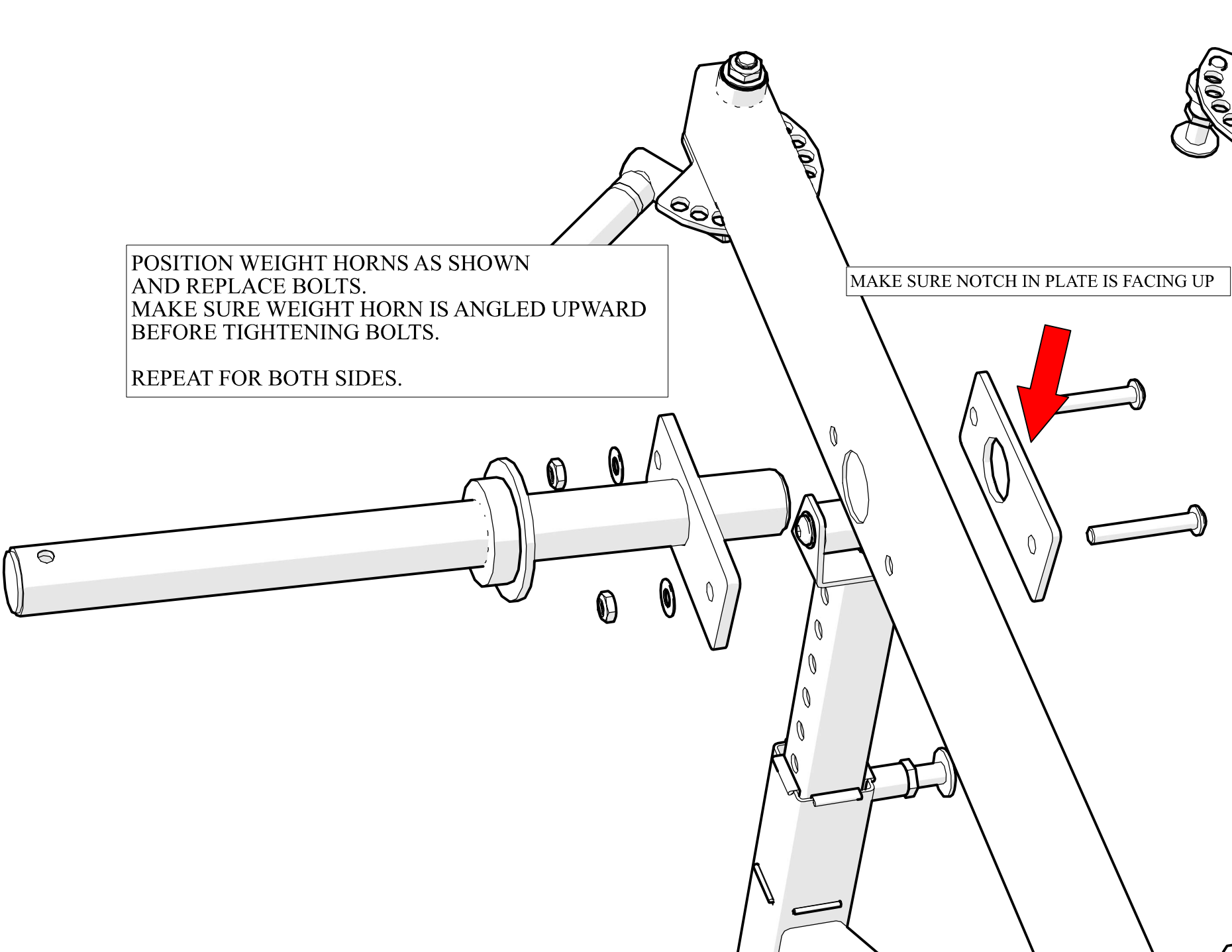
REPEAT INSTALLATION FOR 3 REMAINING WEIGHT HORNS-
ONLY REMOVE BOLTS FOR ONE WEIGHT HORN AT A TIME.

MAKE SURE WEIGHT HORNS ARE ANGLED UPWARD BEFORE TIGHTENING BOLTS.



REMOVE 1/2-13 BOLTS
AND BACKING PLATES.

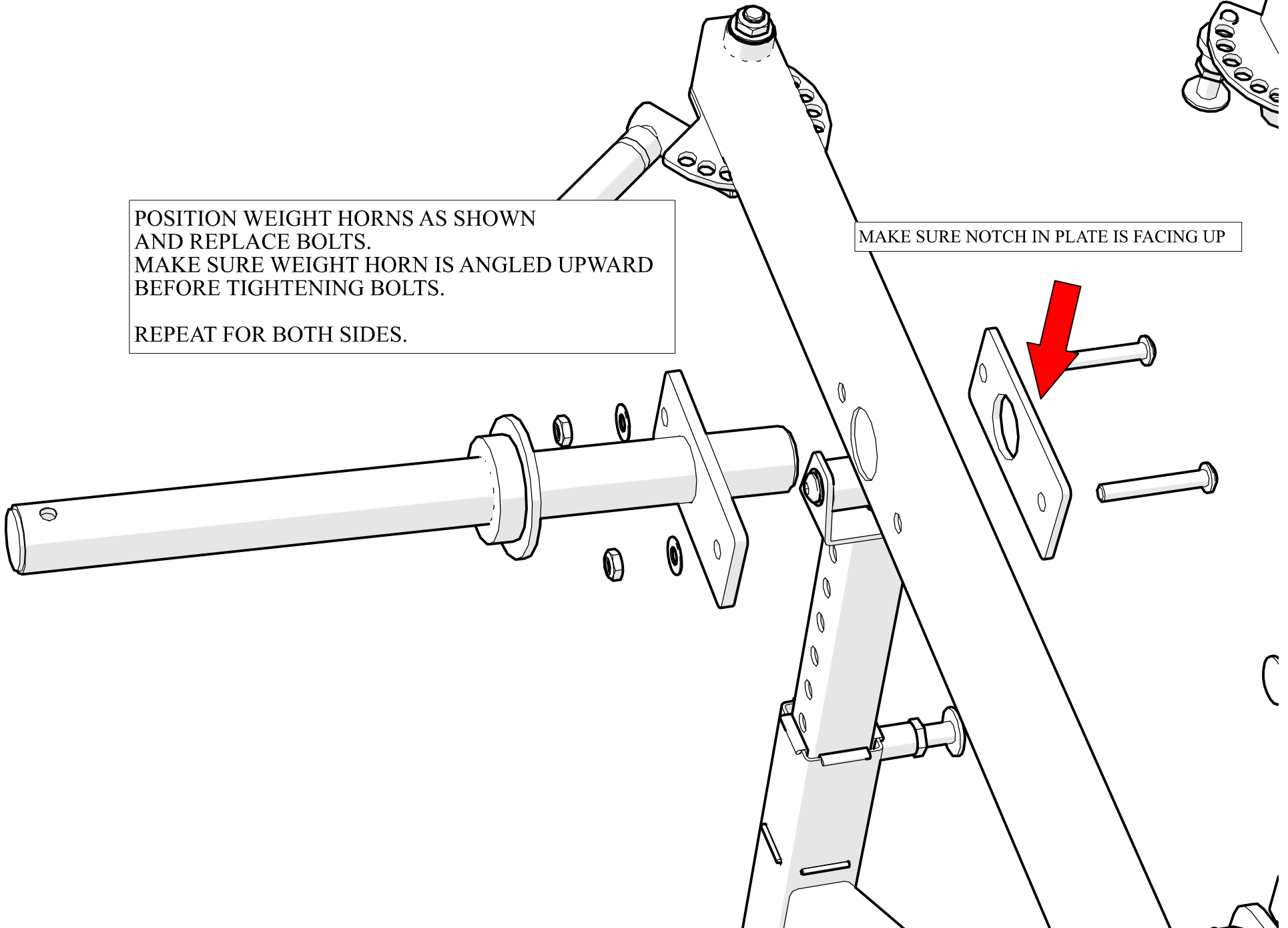


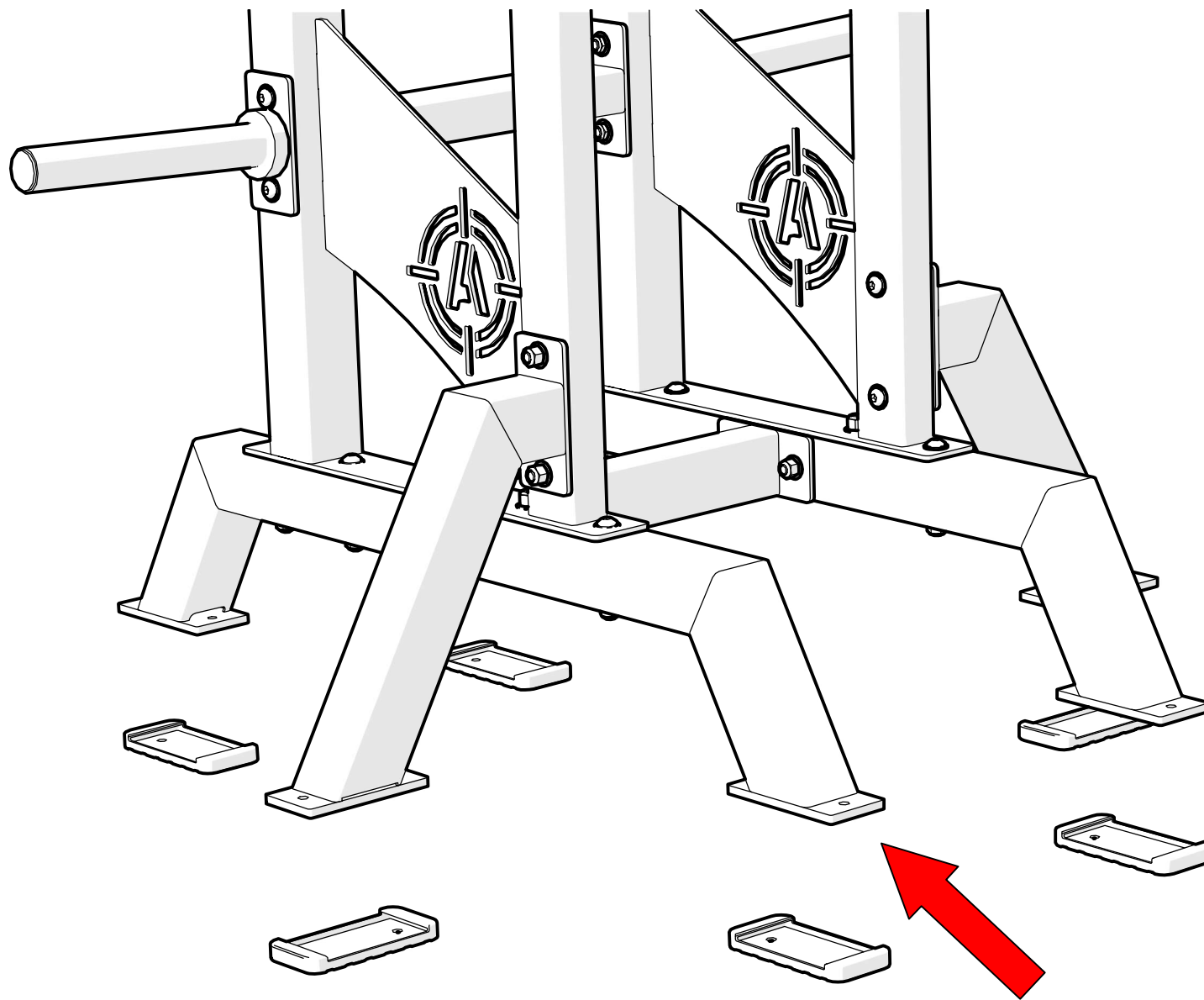


POSITION WEIGHT HORNS AS SHOWN
AND REPLACE BOLTS.
MAKE SURE WEIGHT HORN IS ANGLED UPWARD
BEFORE TIGHTENING BOLTS.

REPEAT FOR BOTH SIDES.

MAKE SURE NOTCH IN PLATE IS FACING UP





PLACE RUBBER CUSHIONS ON FEET