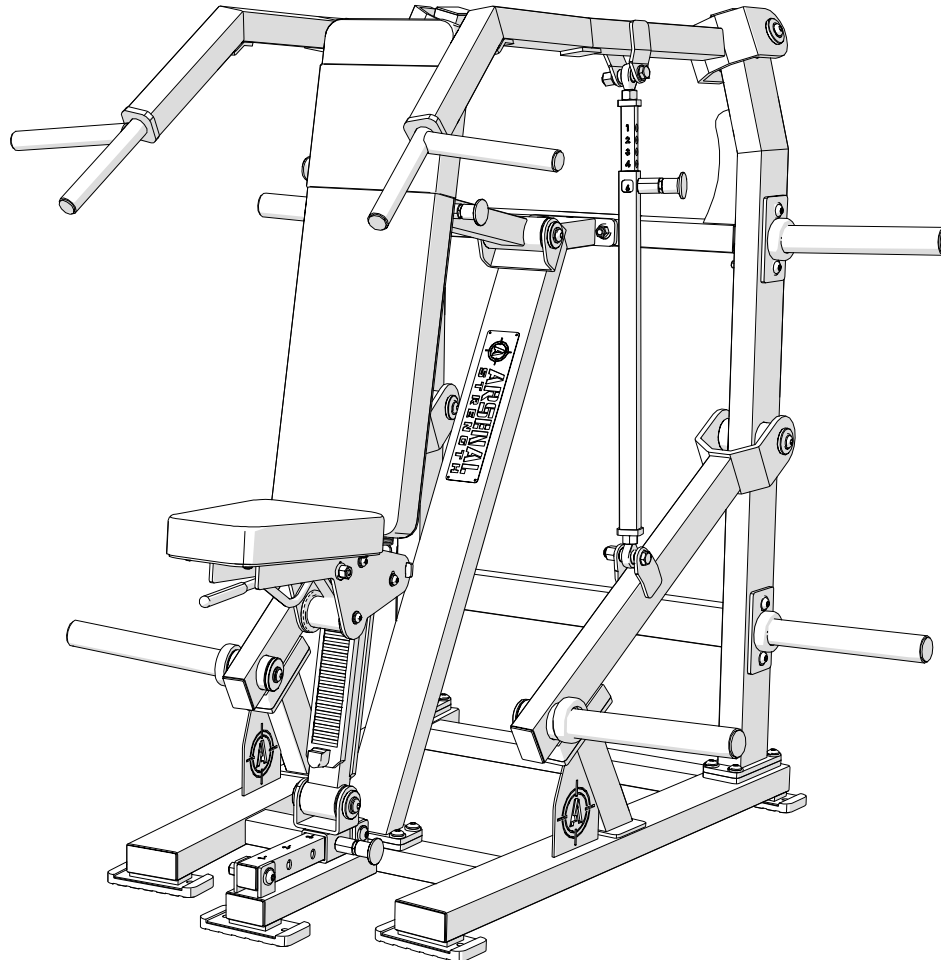
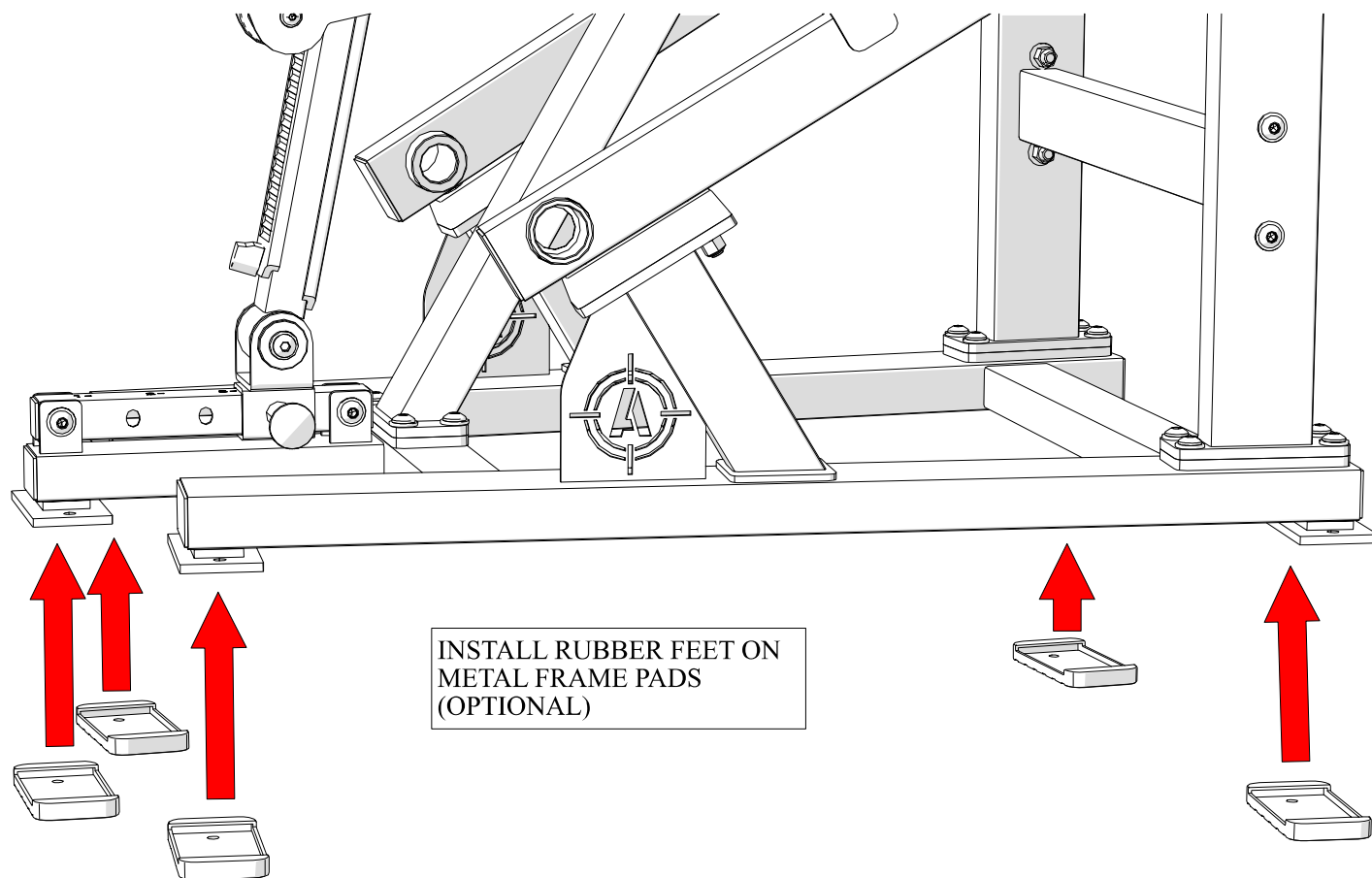


8013 SHOULDER PRESS

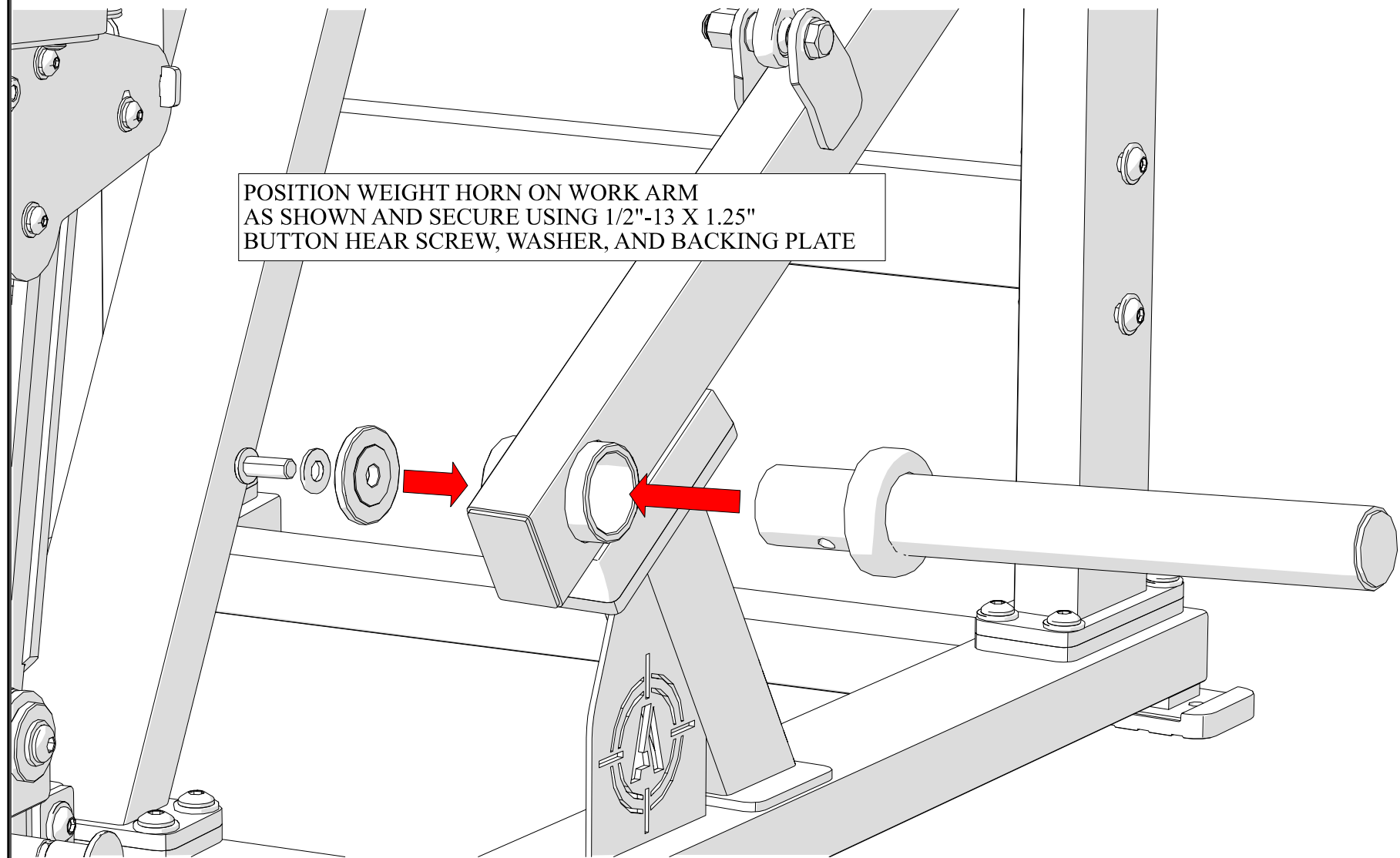
FINAL ASSEMBLY GUIDE



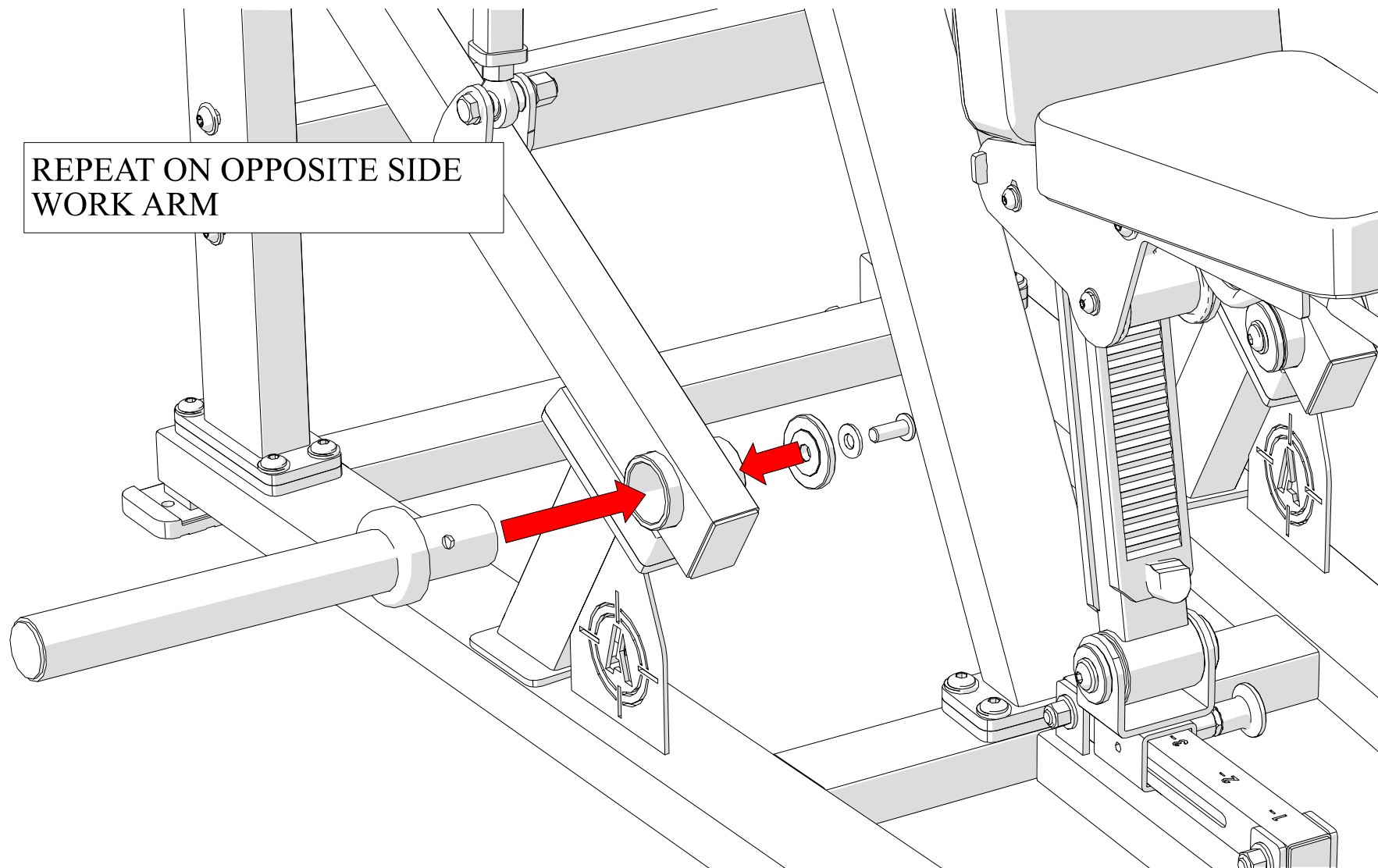


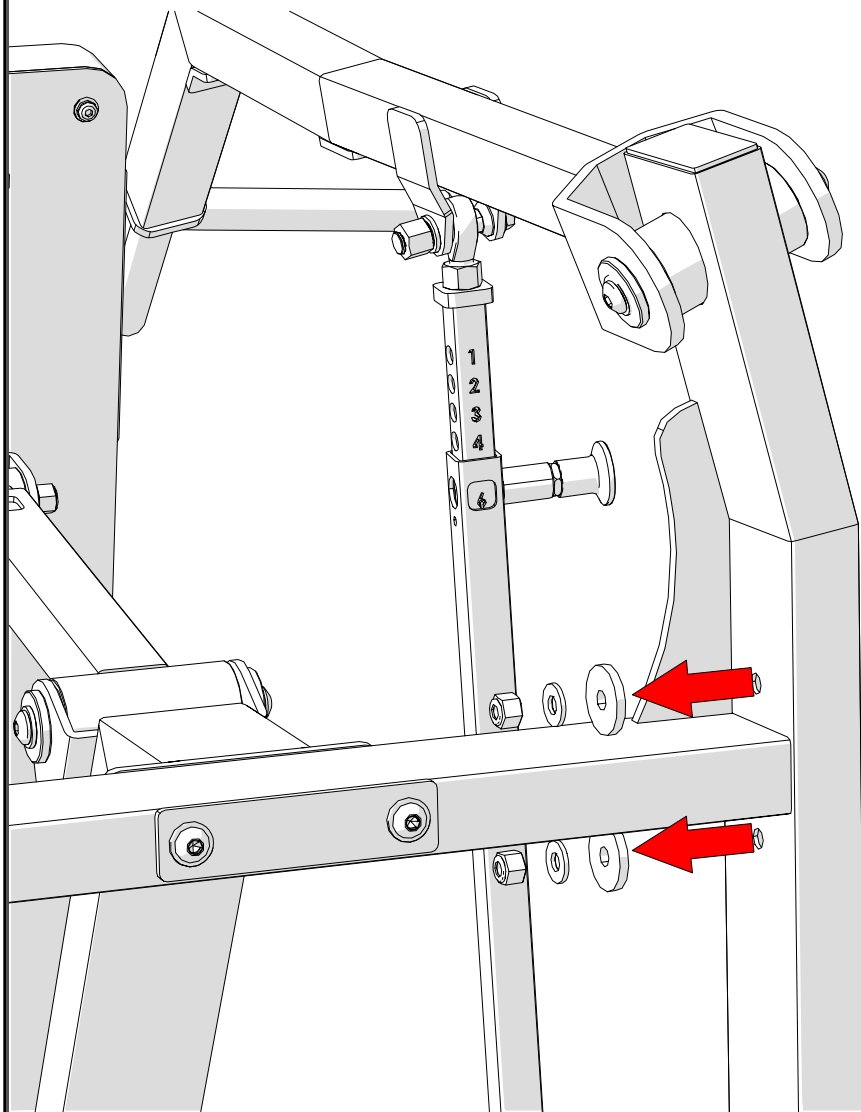
INSTALL RUBBER FEET ON
METAL FRAME PADS
(OPTIONAL)

POSITION WEIGHT HORN ON WORK ARM
AS SHOWN AND SECURE USING 1/2"-13 X 1.25"
BUTTON HEAR SCREW, WASHER, AND BACKING PLATE

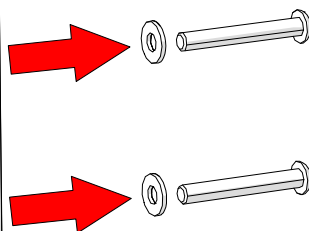


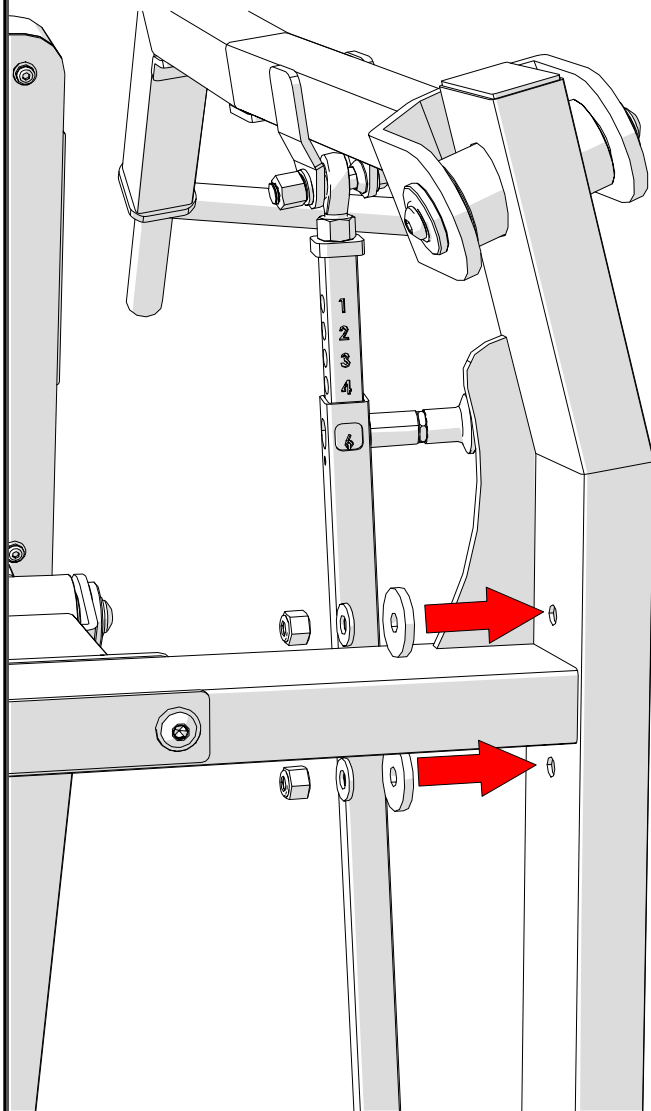
REPEAT ON OPPOSITE SIDE
WORK ARM





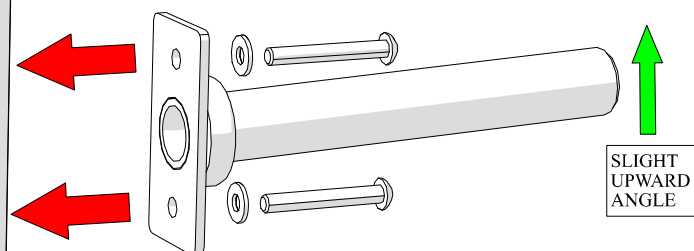
AT REAR OF MACHINE, REMOVE (QTY 2)
1/2"-13 X 3.25" BUTTON HEAD SCREWS,
WASHERS, NYLOCK NUTS, AND BACKING
PLATES



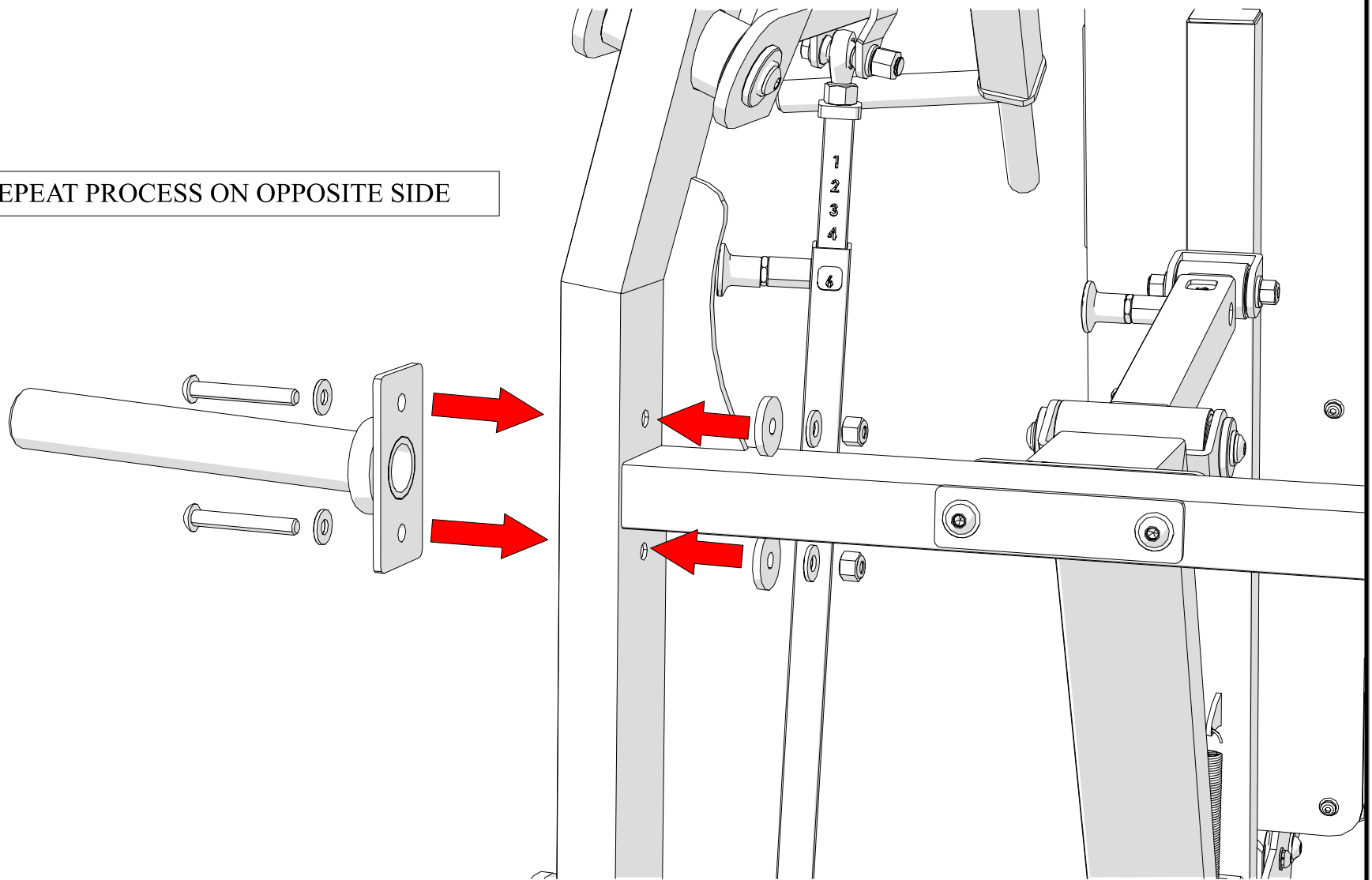


POSITION WEIGHT HORN AS SHOWN AND
RE- INSTALL.

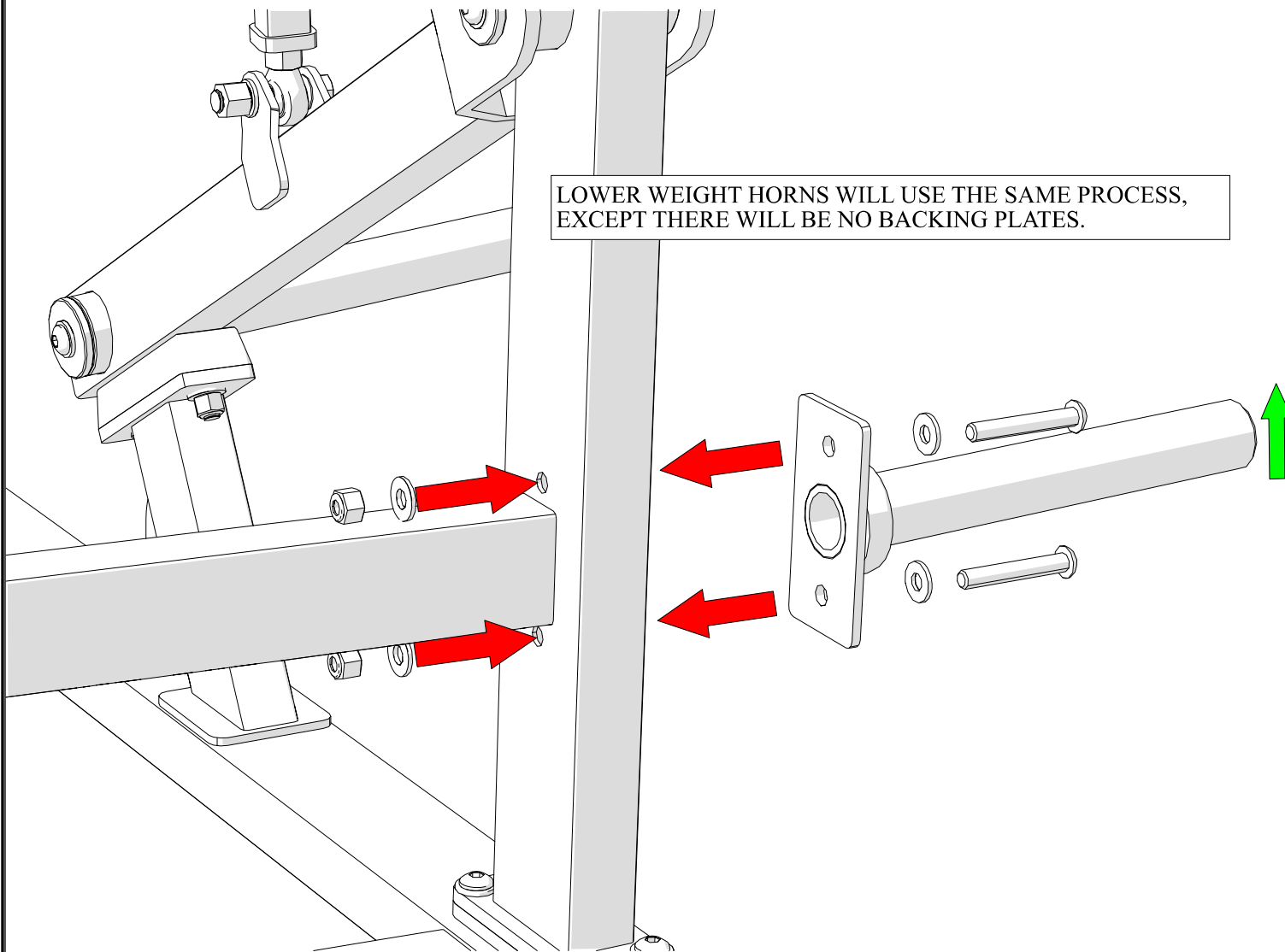
NOTE: WEIGHT HORN WILL HAVE A SLIGHT
UPWARD ANGLE. BE CAREFUL NOT TO
INSTALL UPSIDE-DOWN



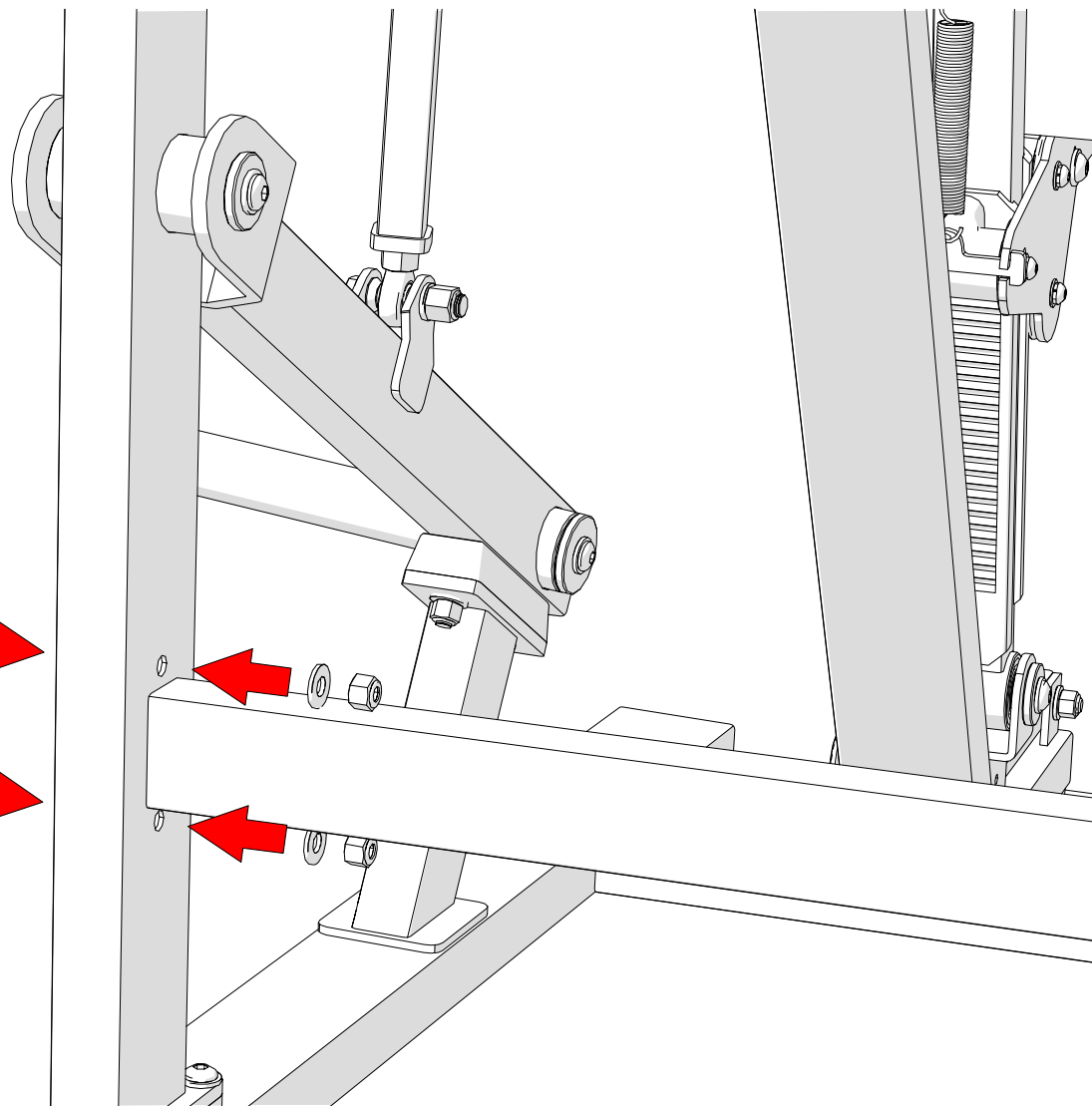
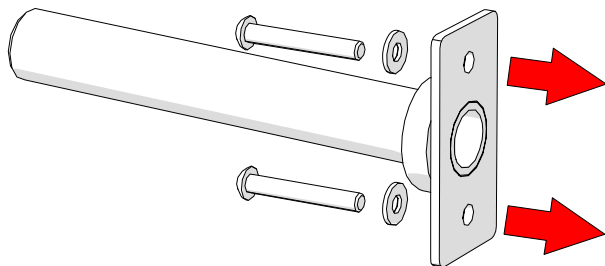
REPEAT PROCESS ON OPPOSITE SIDE



LOWER WEIGHT HORNS WILL USE THE SAME PROCESS,
EXCEPT THERE WILL BE NO BACKING PLATES.



REPEAT PROCESS FOR FINAL WEIGHT
STORAGE HORN



MAKE SURE ALL HARDWARE IS TIGHT
AND TEST ALL FUNCTIONS BEFORE
OPERATING EQUIPMENT

