

# ■ CONVEYOR SAFETY

AWARENESS & HAZARD PREVENTION — ALSTON CONSTRUCTION

## ■ COMMON CONVEYOR HAZARDS

- Moving parts can cause severe injury or death
- Risk of entanglement on rollers and belts
- Pinch points at transfer and drive areas

## ■ NEVER CLIMB, SIT, OR RIDE ON CONVEYORS

## ✓ SAFETY RULES & BEST PRACTICES

- ✓ Follow all posted danger and warning labels
- ✓ Keep a safe distance from moving equipment
- ✓ Use proper PPE at all times
- ✓ Report damaged or malfunctioning equipment immediately
- ✓ Follow proper Lock-Out / Tag-Out (LOTO) procedures
- ✓ Use Permit-to-Work procedures — if unsure, DO NOT ENTER

## ■ PERMIT-TO-WORK PROCEDURES

- Requests must be made at least 24 hours in advance by supervision
- Start work ONLY after permit is officially authorized
- Permits must be available for review while work is performed
- Permits must be turned in when work has ended
- Your employer's LOTO procedures must be followed at all times
- Permits to Work are available from Alston personnel

## ■ CLOTHING & HAIR REQUIREMENTS

- No hoodies, drawstrings, or loose clothing near conveyors
- Remove or secure any loose-fitting items before entering areas
- Long hair must be tied back and secured at all times

### FOR QUESTIONS, CONTACT ALSTON PERSONNEL:

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