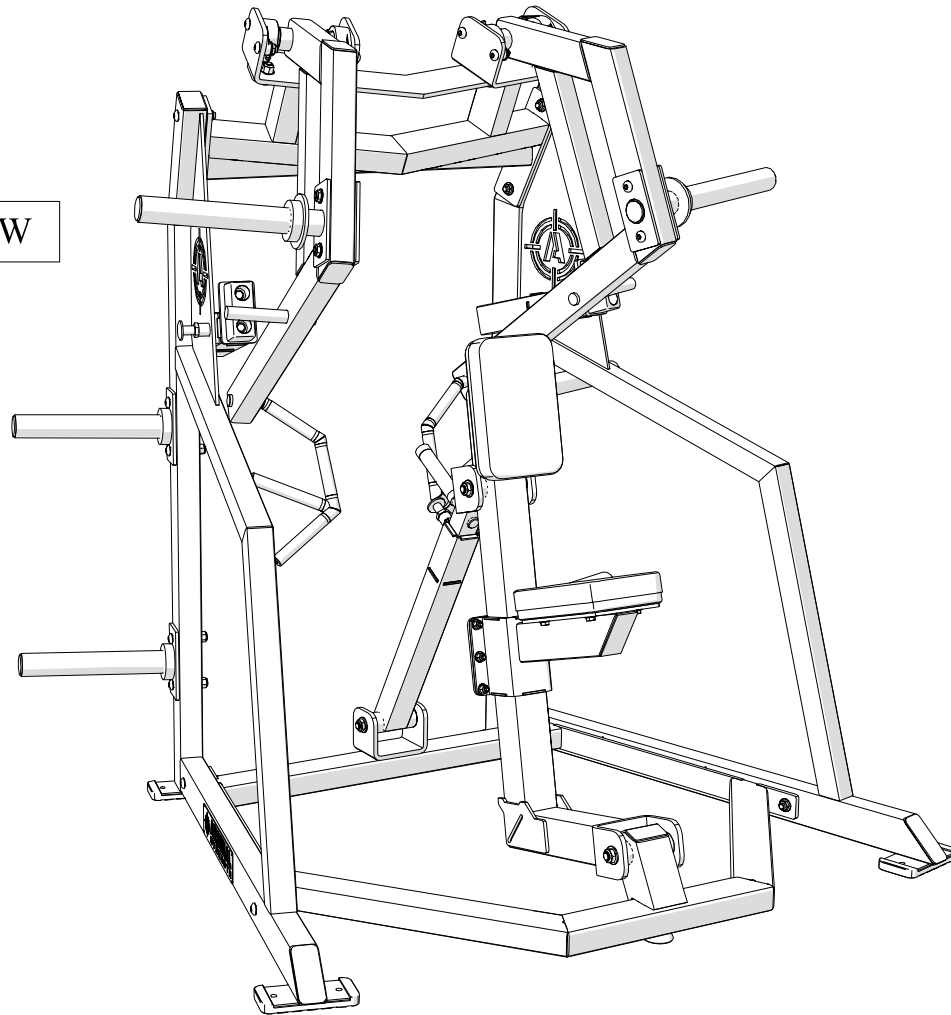
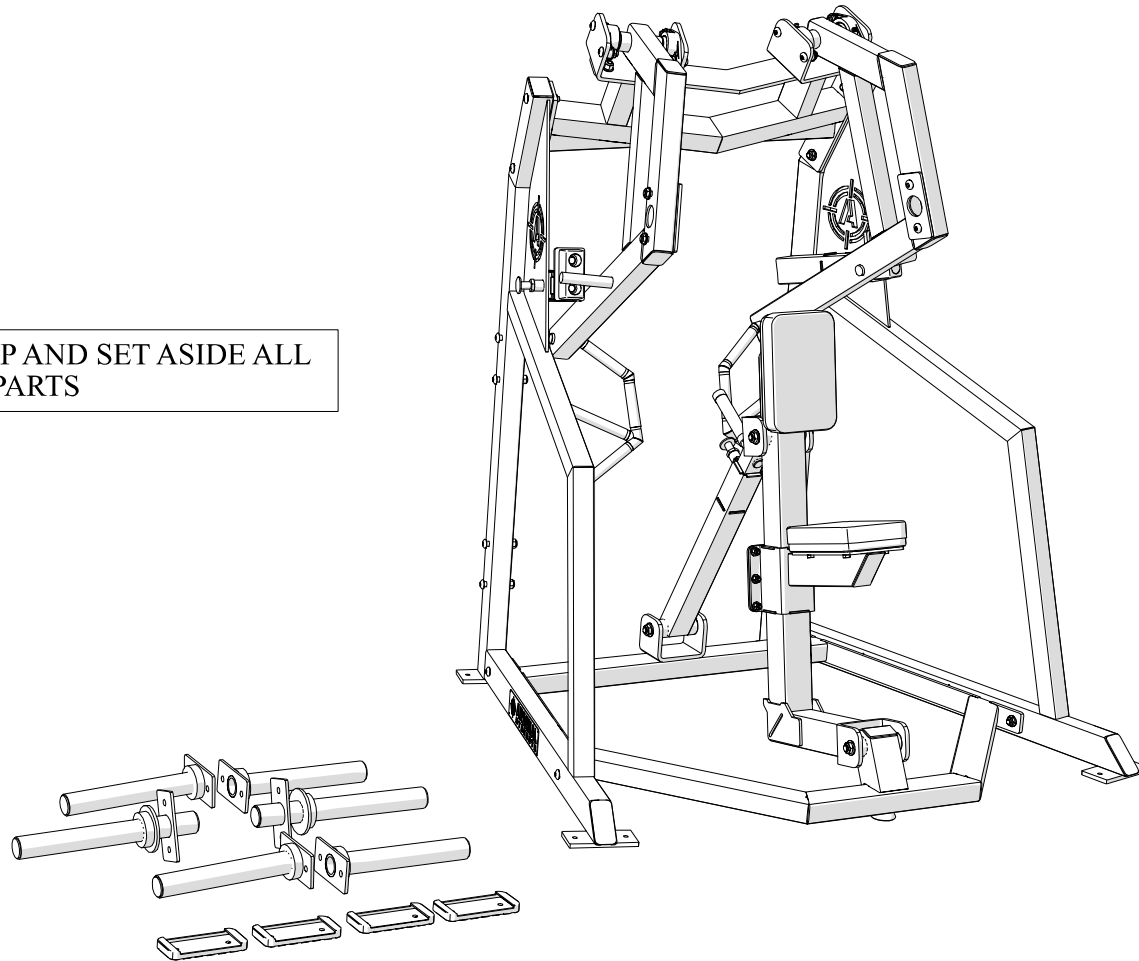


9020 RELOADED ISO MULTI ROW

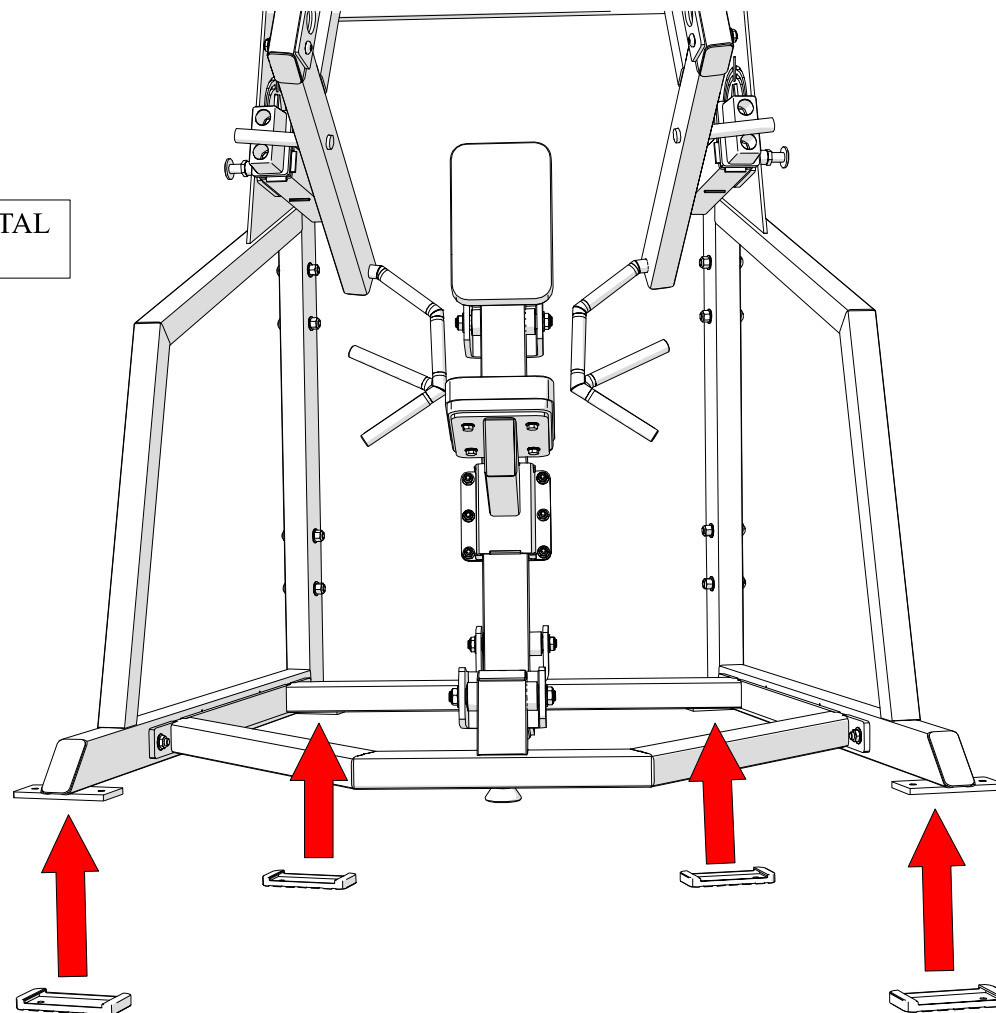
FINAL ASSEMBLY GUIDE



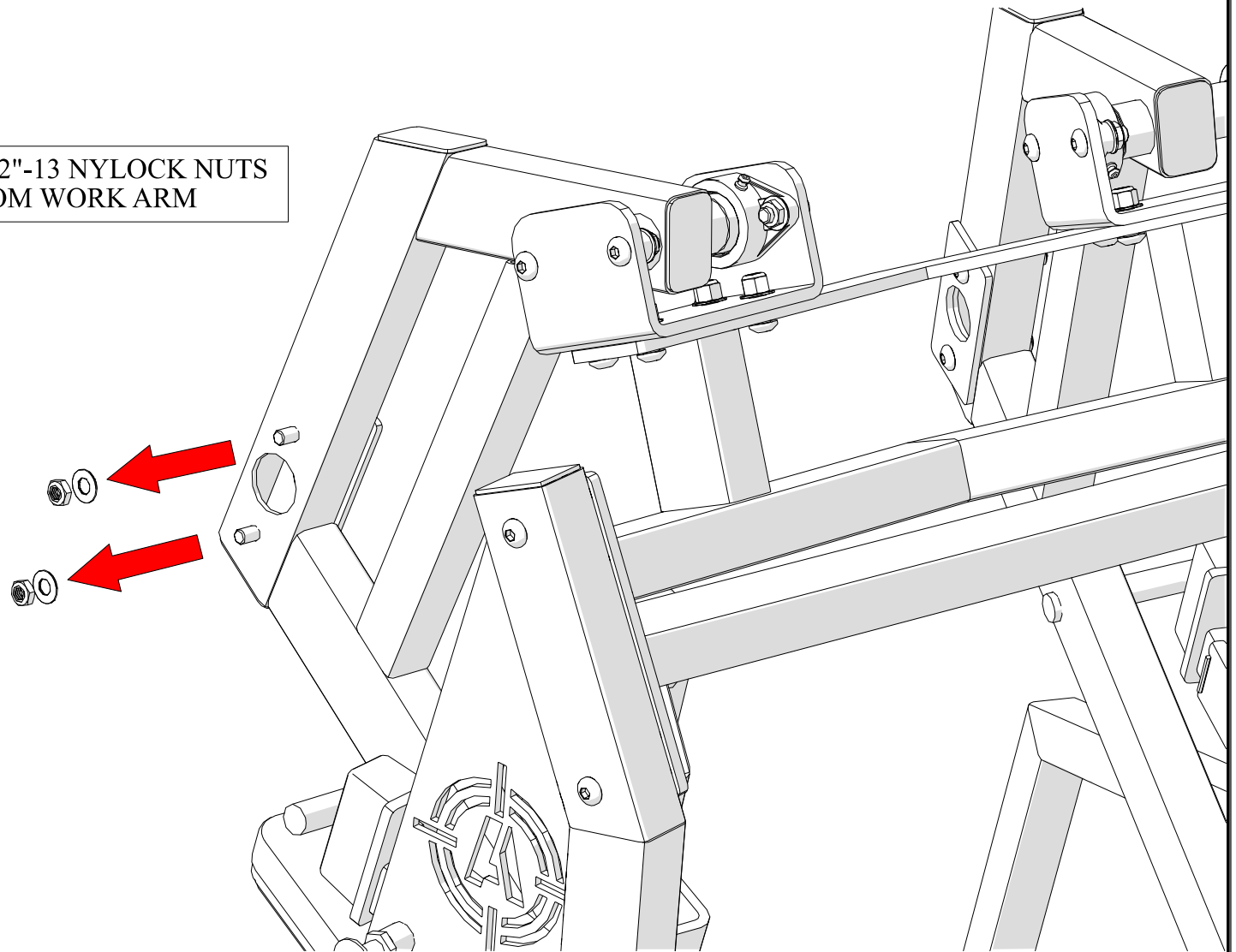
UNWRAP AND SET ASIDE ALL
LOOSE PARTS



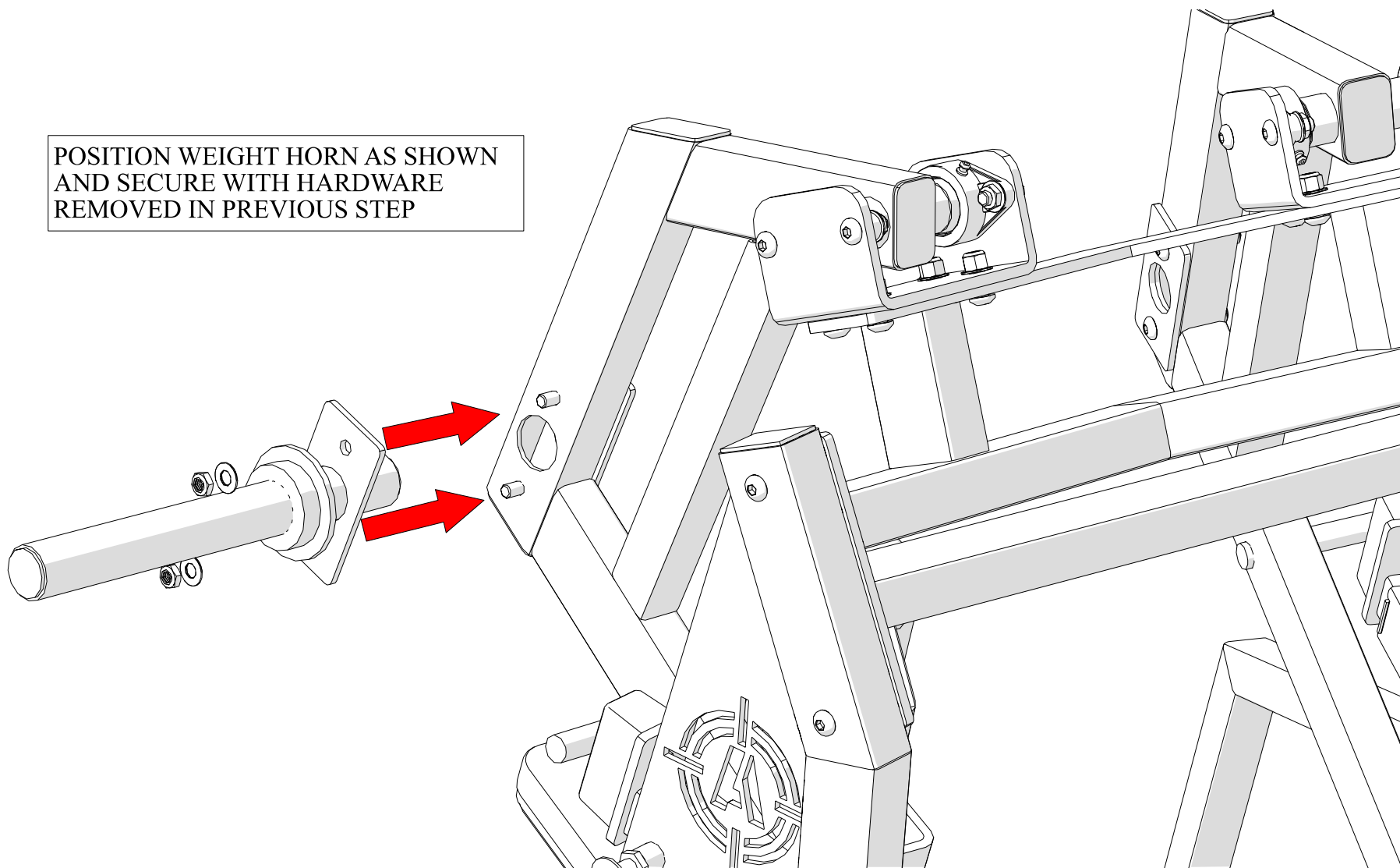
INSTALL RUBBER FEET ON METAL
FRAME PADS (OPTIONAL)



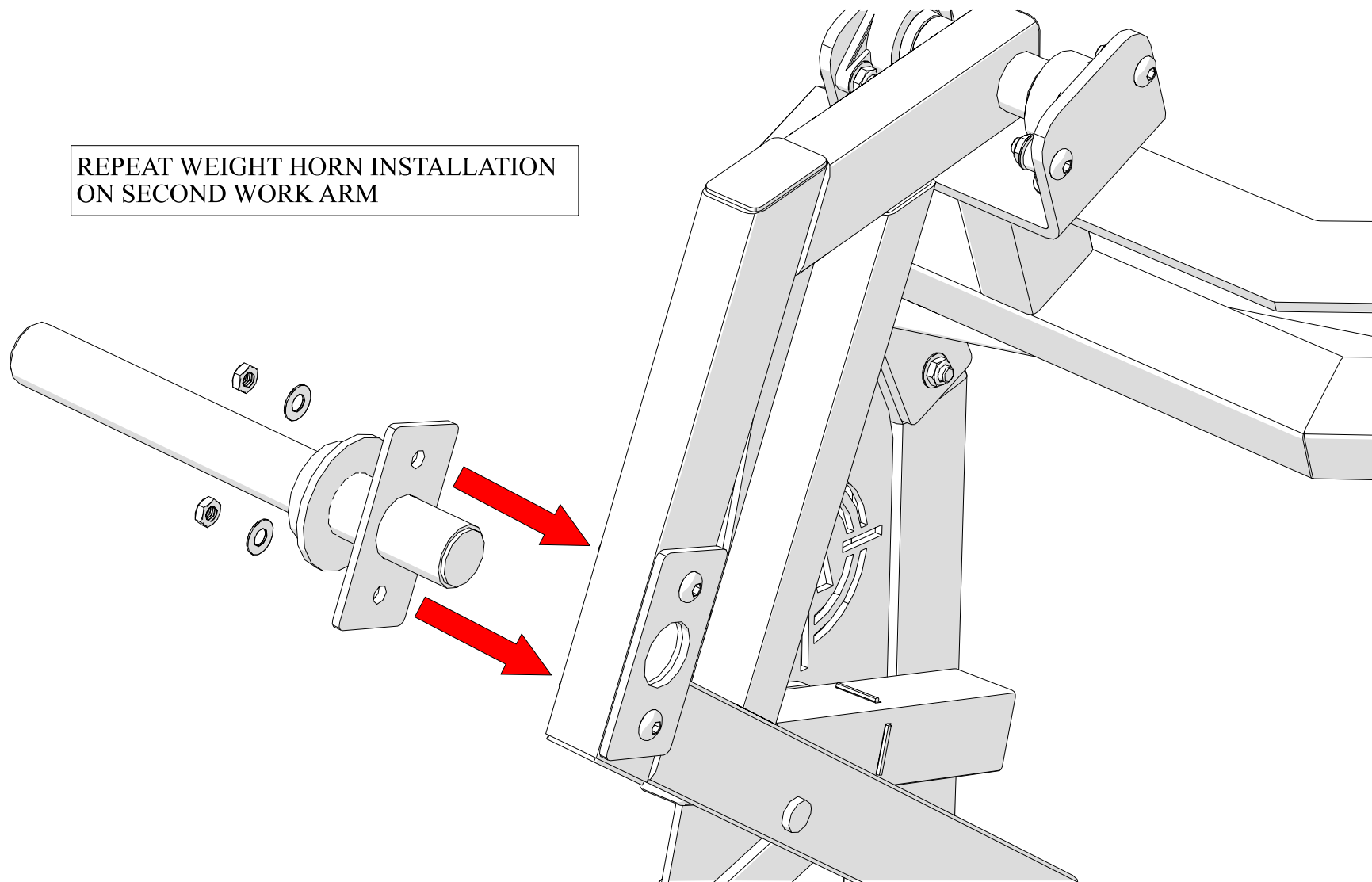
REMOVE (QTY 2) 1/2"-13 NYLOCK NUTS
AND WASHERS FROM WORK ARM

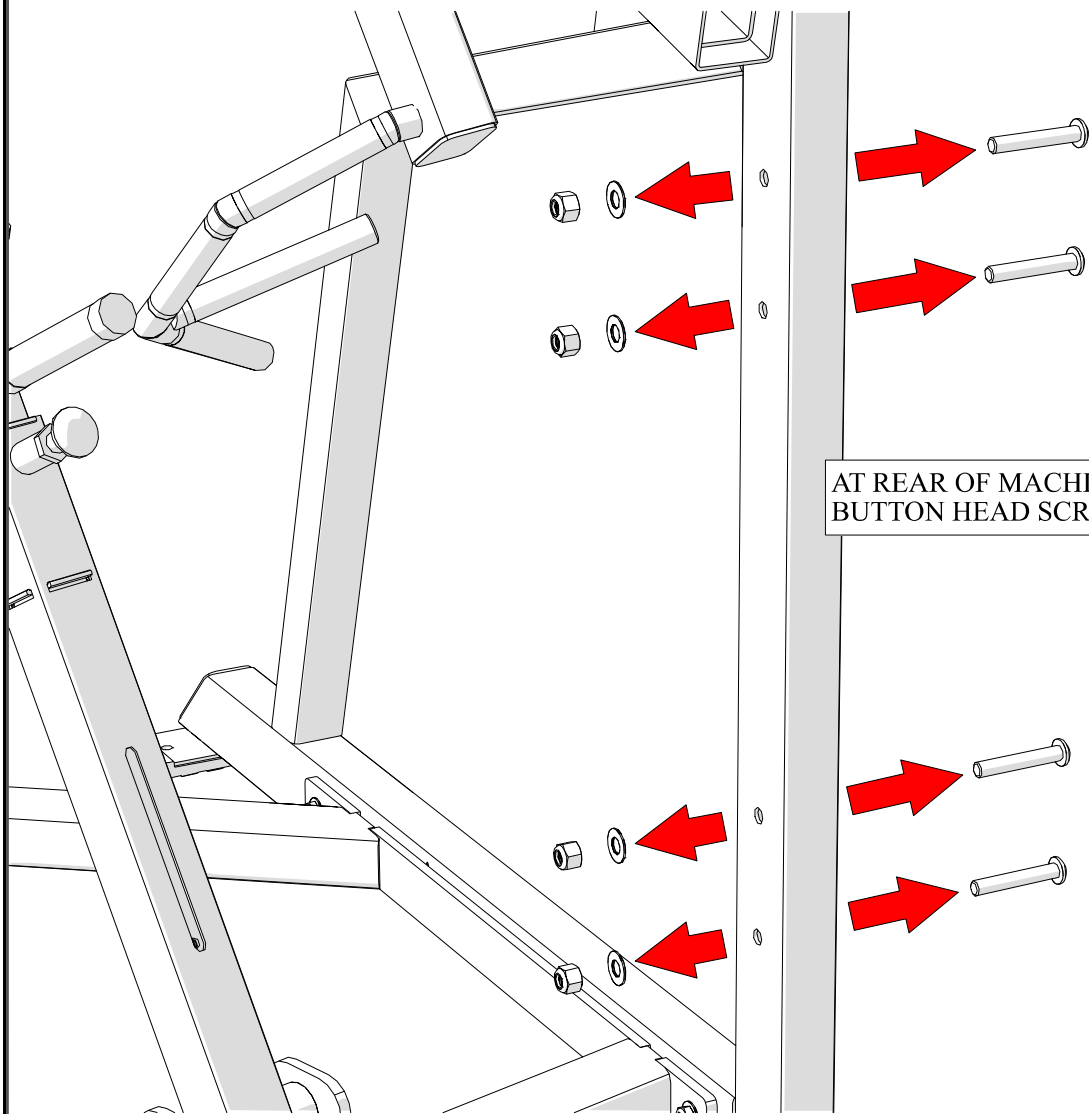


POSITION WEIGHT HORN AS SHOWN
AND SECURE WITH HARDWARE
REMOVED IN PREVIOUS STEP

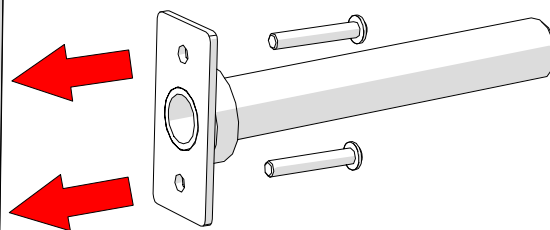
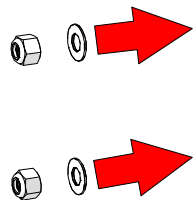
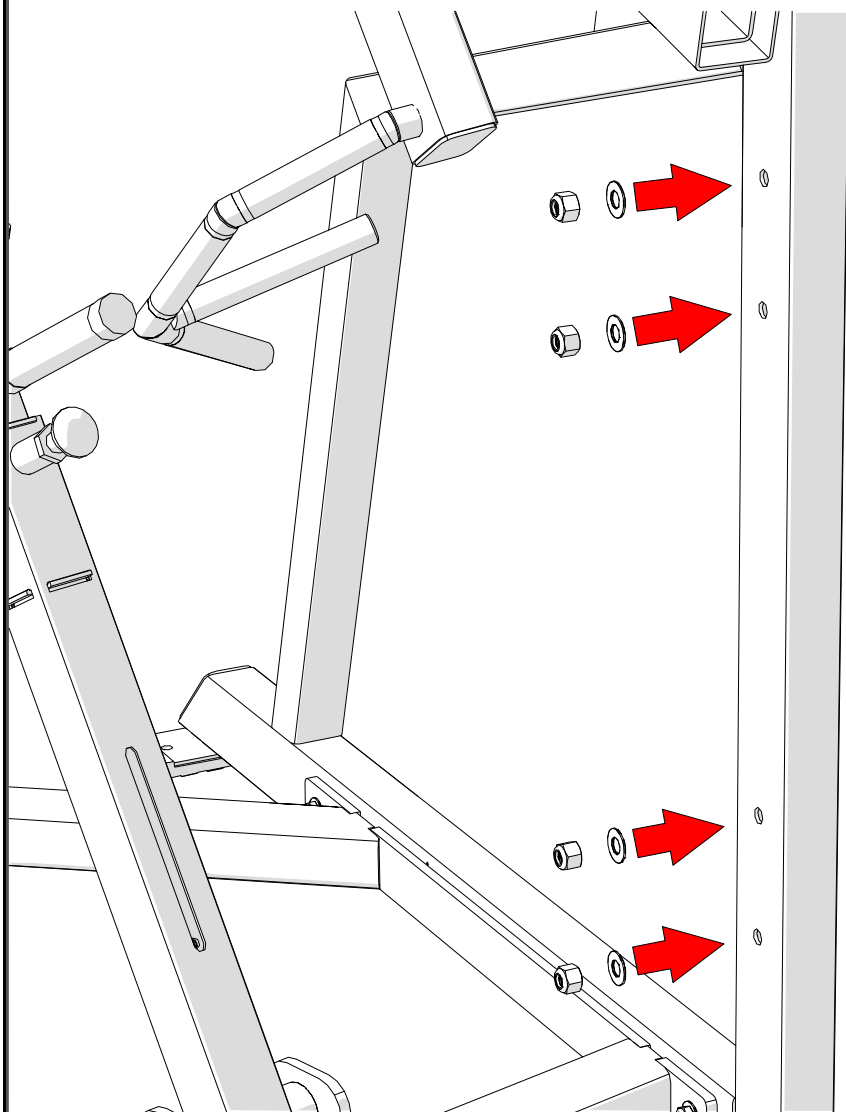


REPEAT WEIGHT HORN INSTALLATION
ON SECOND WORK ARM



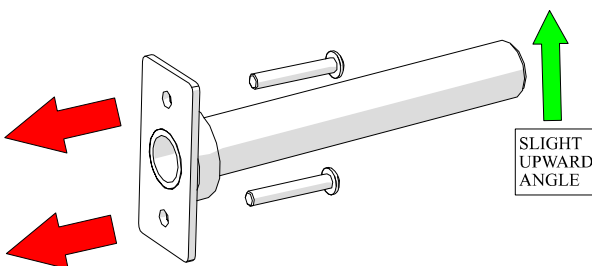
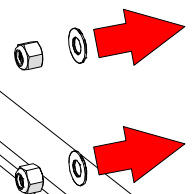


AT REAR OF MACHINE, REMOVE (QTY 4) 1/2"-13 X 3"
BUTTON HEAD SCREWS, WASHERS, AND NYLOCK NUTS

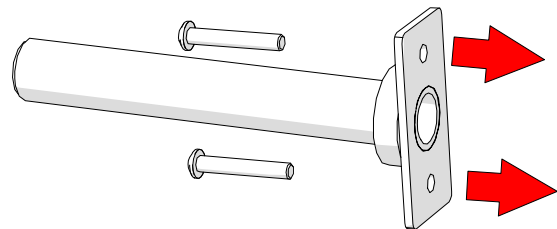


POSITION STORAGE WEIGHT HORNS AS SHOWN
AND SECURE WITH HARDWARE REMOVED IN
PREVIOUS STEP.

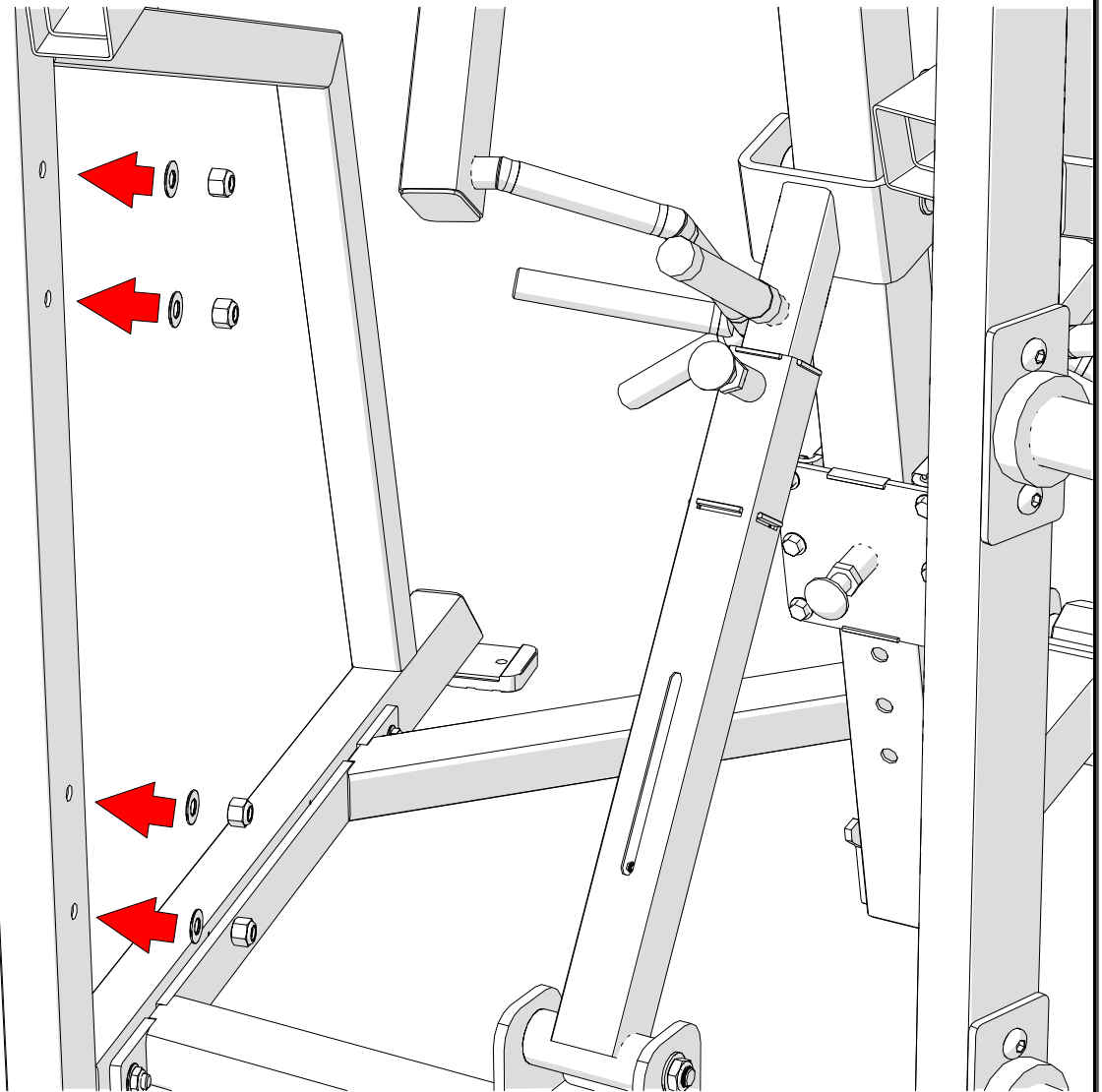
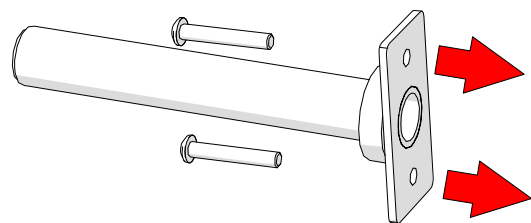
NOTE: WEIGHT HORNS HAVE A BUILT IN UPWARD
TILT- BE CAREFUL NOT TO INSTALL UPSIDE-DOWN



SLIGHT
UPWARD
ANGLE



REPEAT WEIGHT HORN INSTALLATION
ON OPPOSITE SIDE



MAKE SURE ALL HARDWARE IS TIGHT
AND TEST ALL FUNCTIONS BEFORE
OPERATING EQUIPMENT

