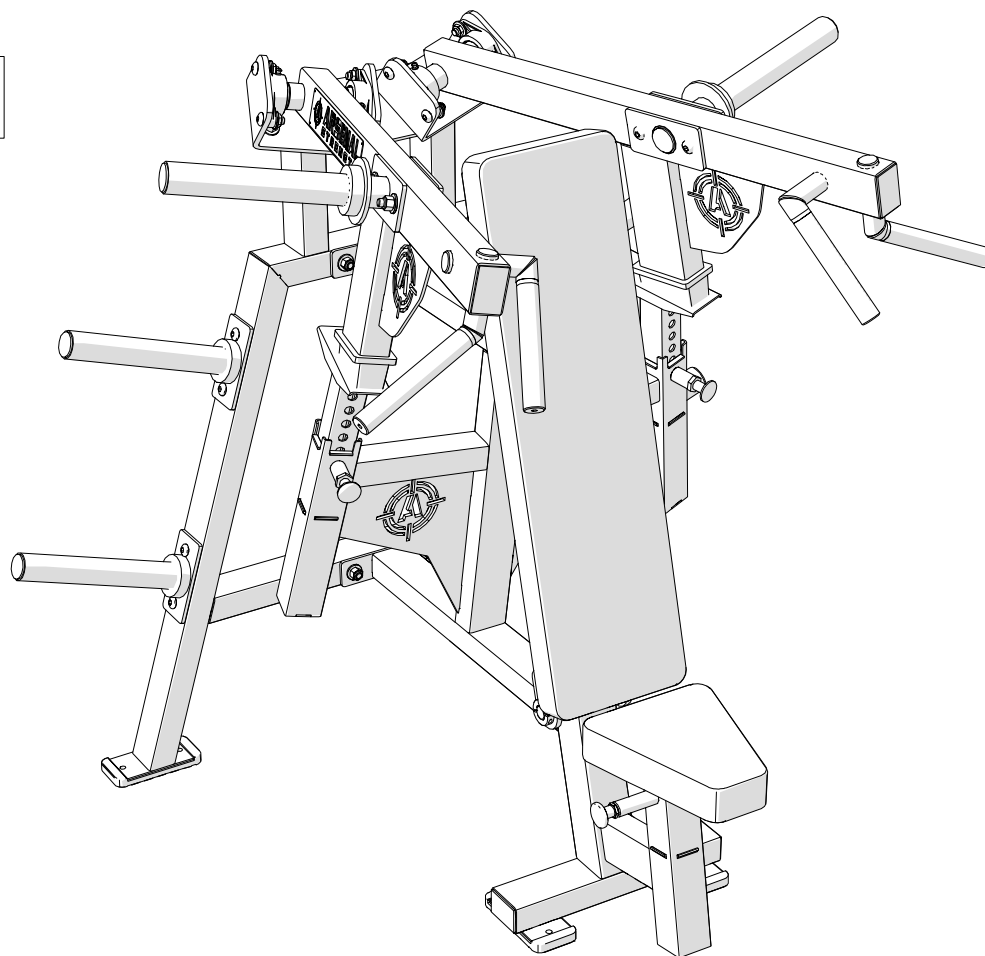
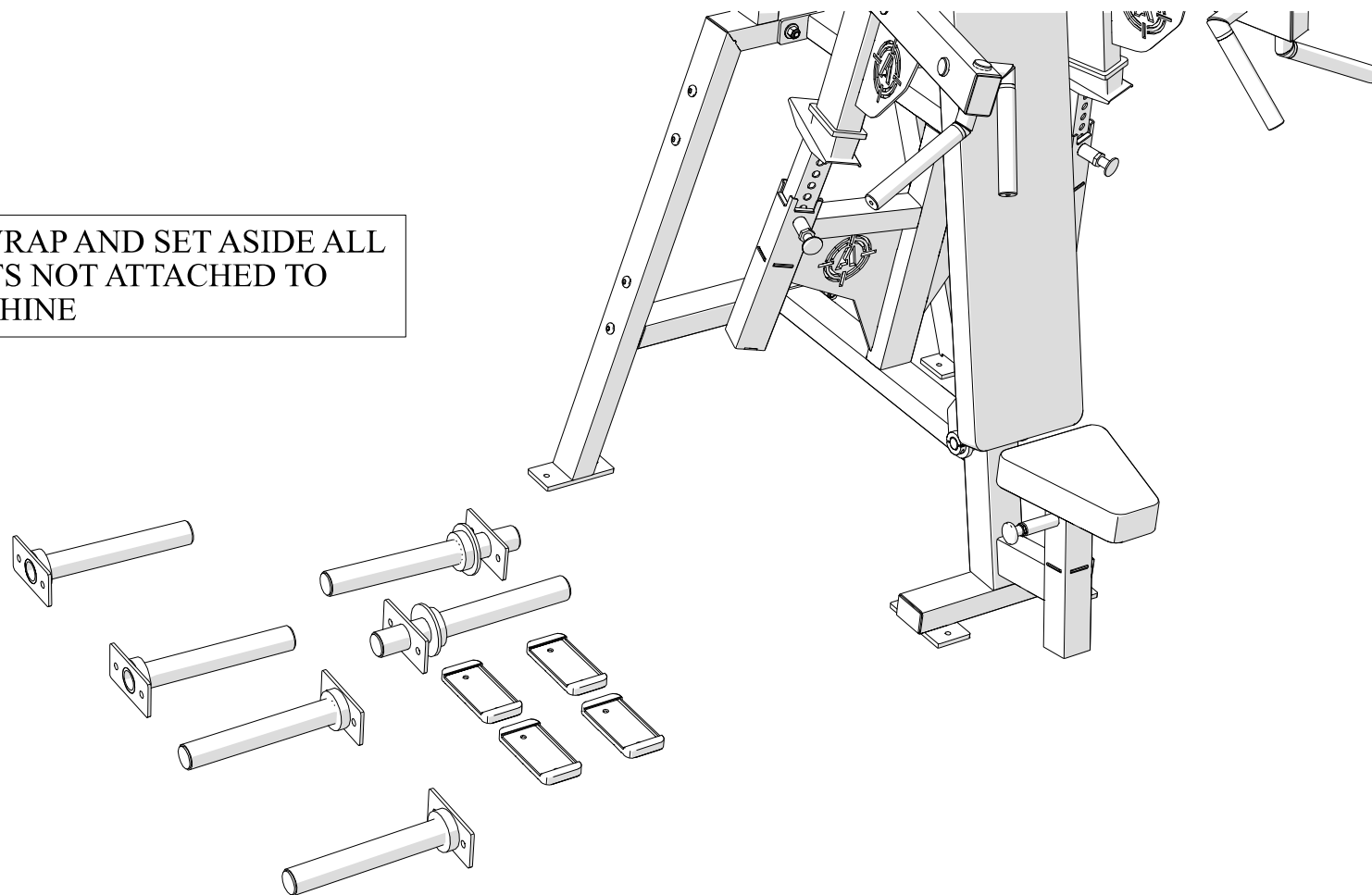


9019 RELOADED ISO CONVERGING  
SHOULDER PRESS

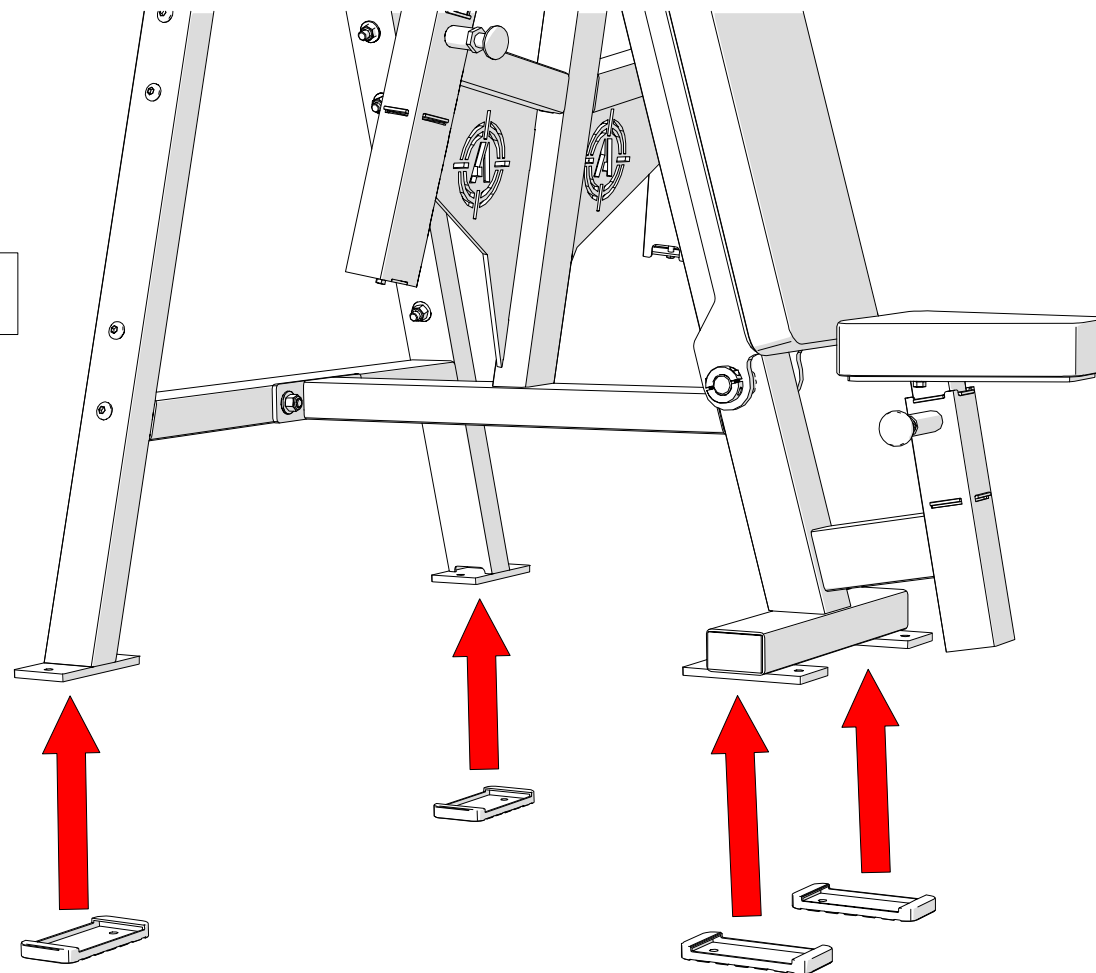
FINAL ASSEMBLY GUIDE



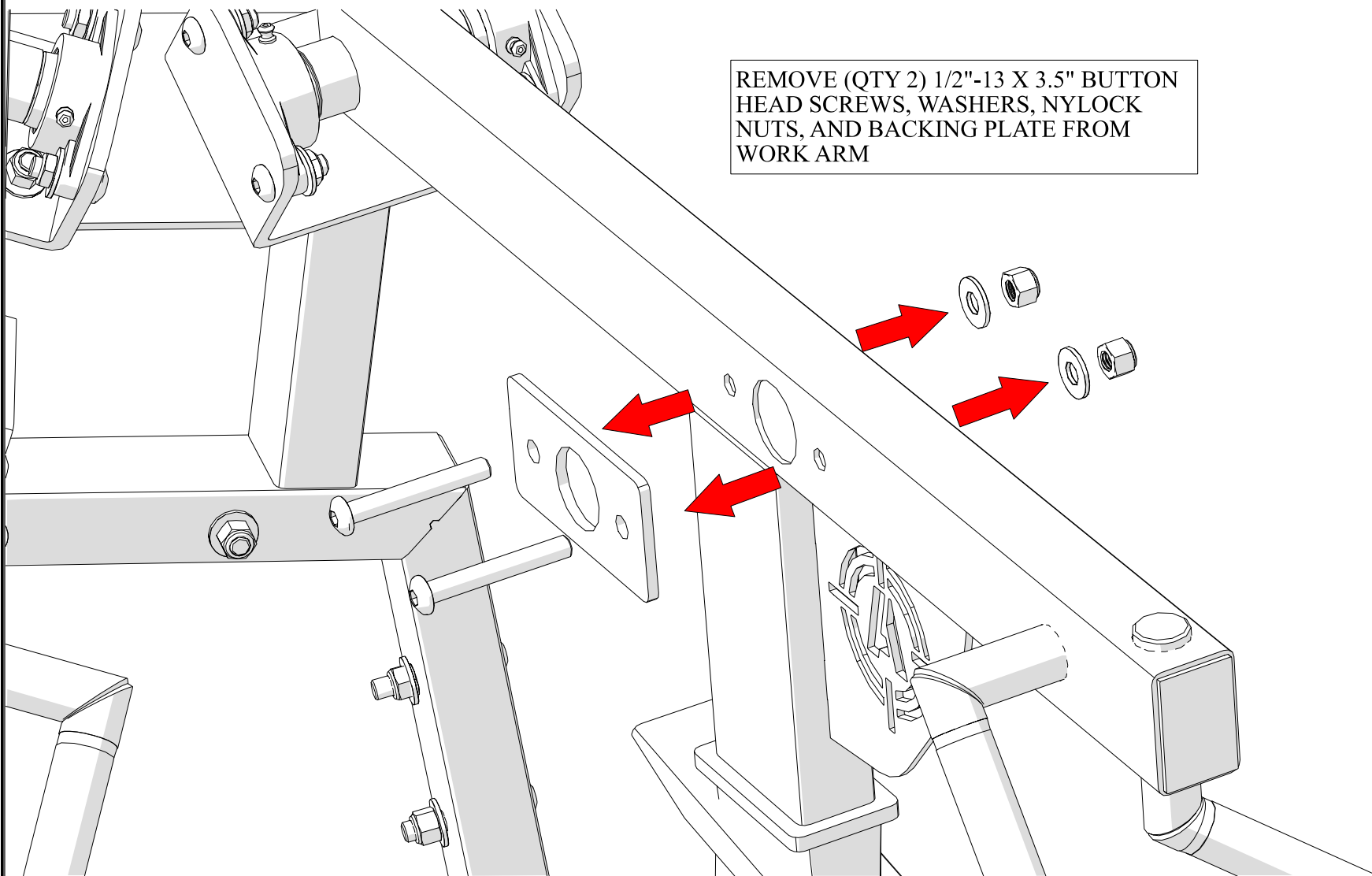
UNWRAP AND SET ASIDE ALL  
PARTS NOT ATTACHED TO  
MACHINE



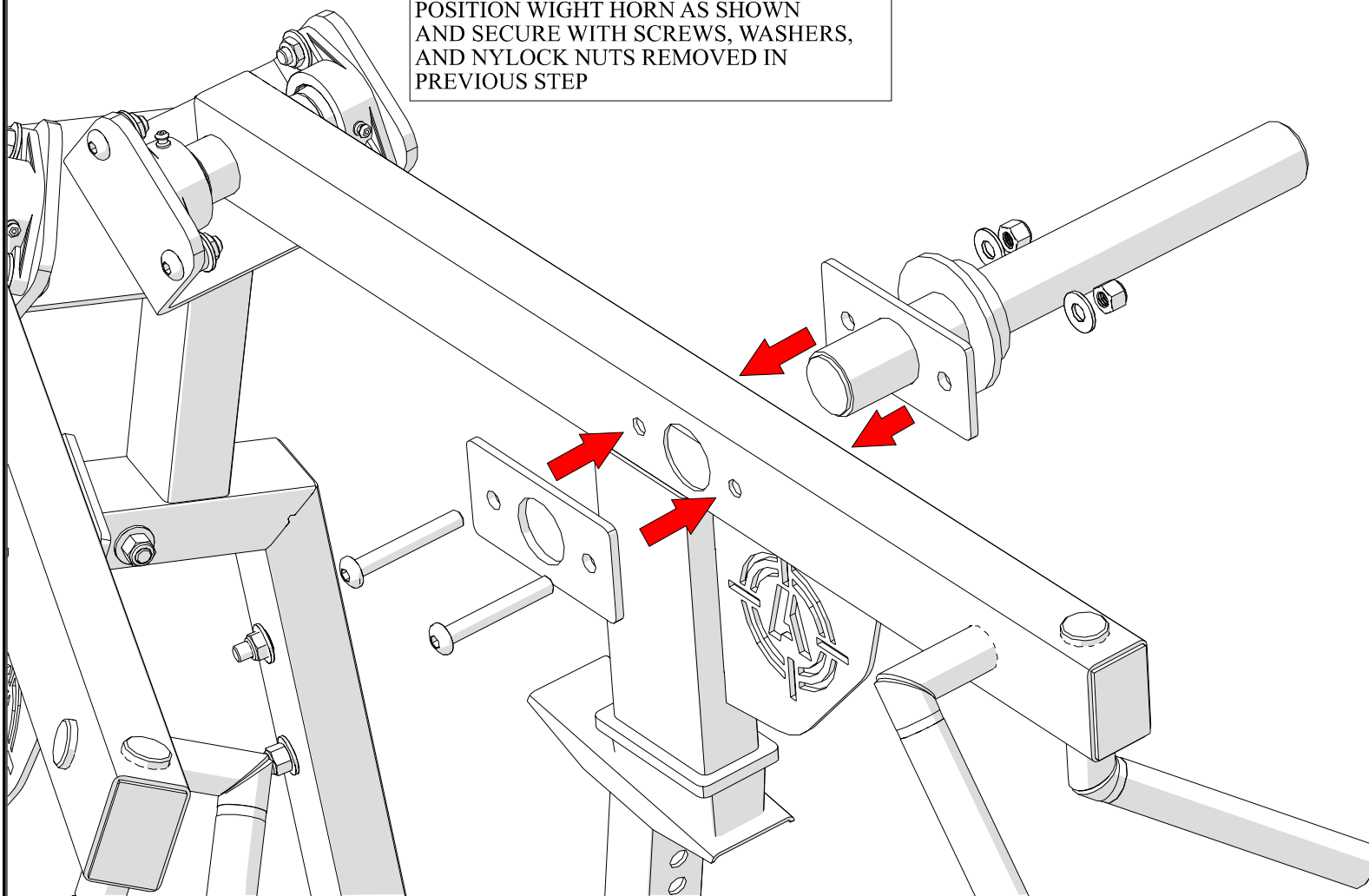
INSTALL RUBBER FEET ON  
FRAME PADS (IF DESIRED)



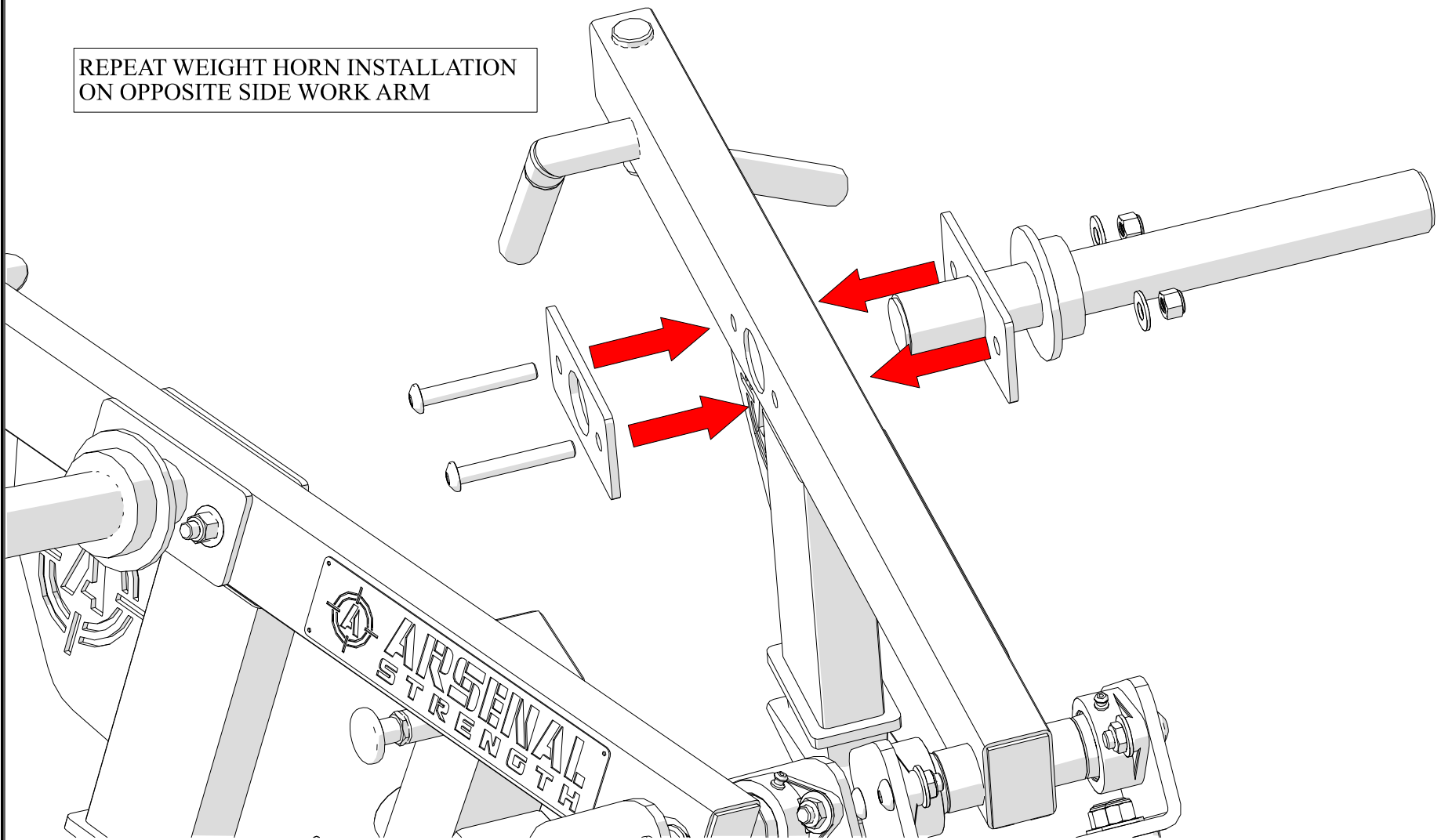
REMOVE (QTY 2) 1/2"-13 X 3.5" BUTTON  
HEAD SCREWS, WASHERS, NYLOCK  
NUTS, AND BACKING PLATE FROM  
WORK ARM

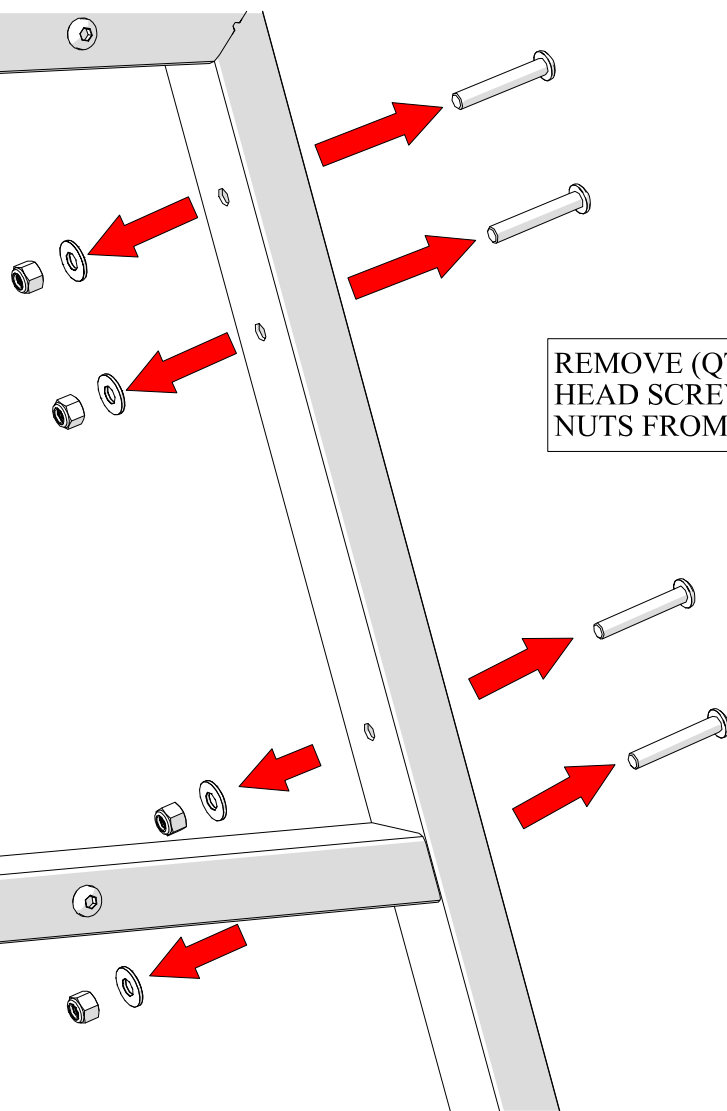


POSITION WIGHT HORN AS SHOWN  
AND SECURE WITH SCREWS, WASHERS,  
AND NYLOCK NUTS REMOVED IN  
PREVIOUS STEP

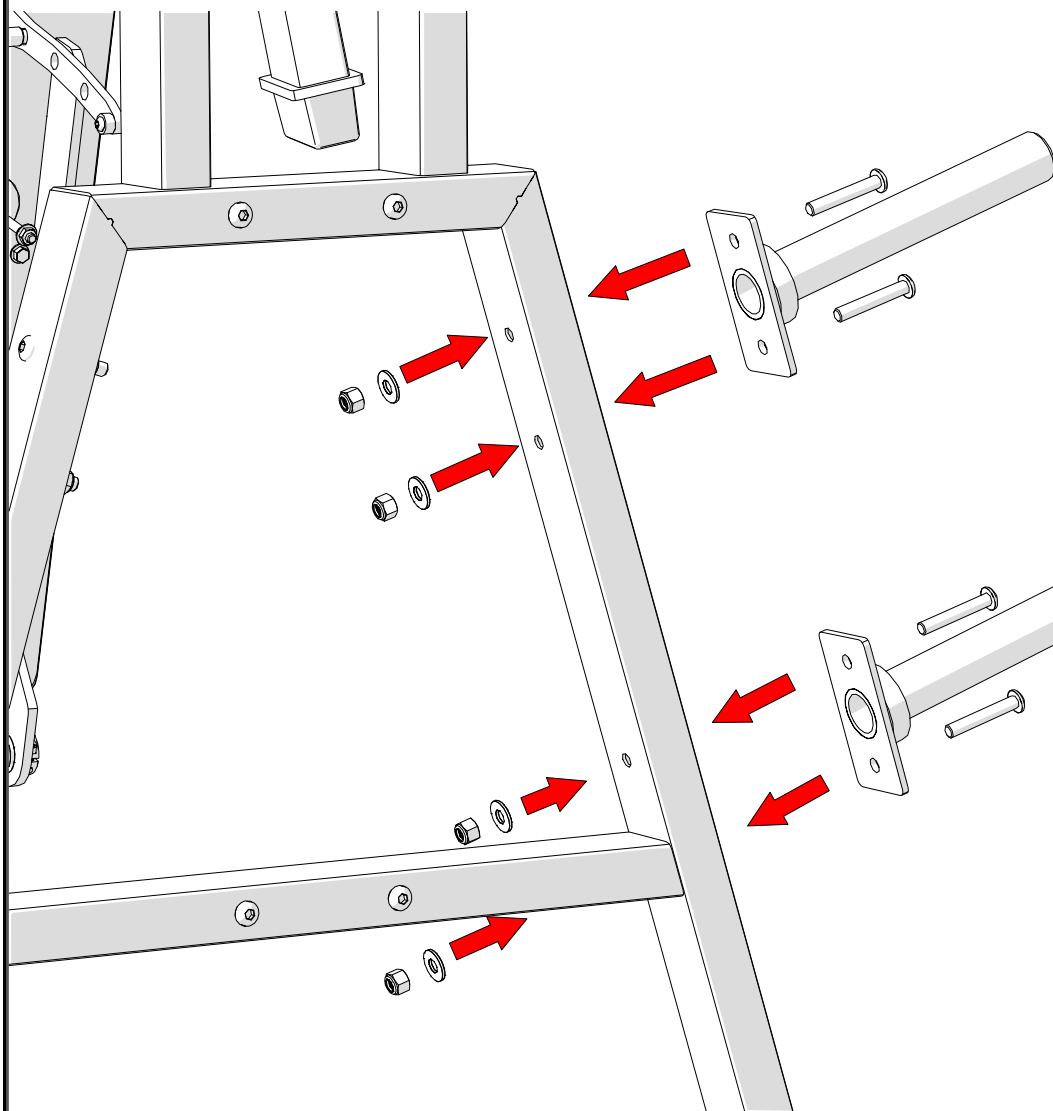


REPEAT WEIGHT HORN INSTALLATION  
ON OPPOSITE SIDE WORK ARM



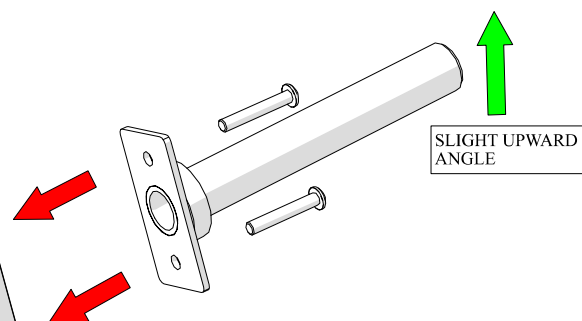


REMOVE (QTY 4) 1/2"-13 X 3" BUTTON  
HEAD SCREWS, WASHERS, AND NYLOCK  
NUTS FROM REAR FRAME TUBE



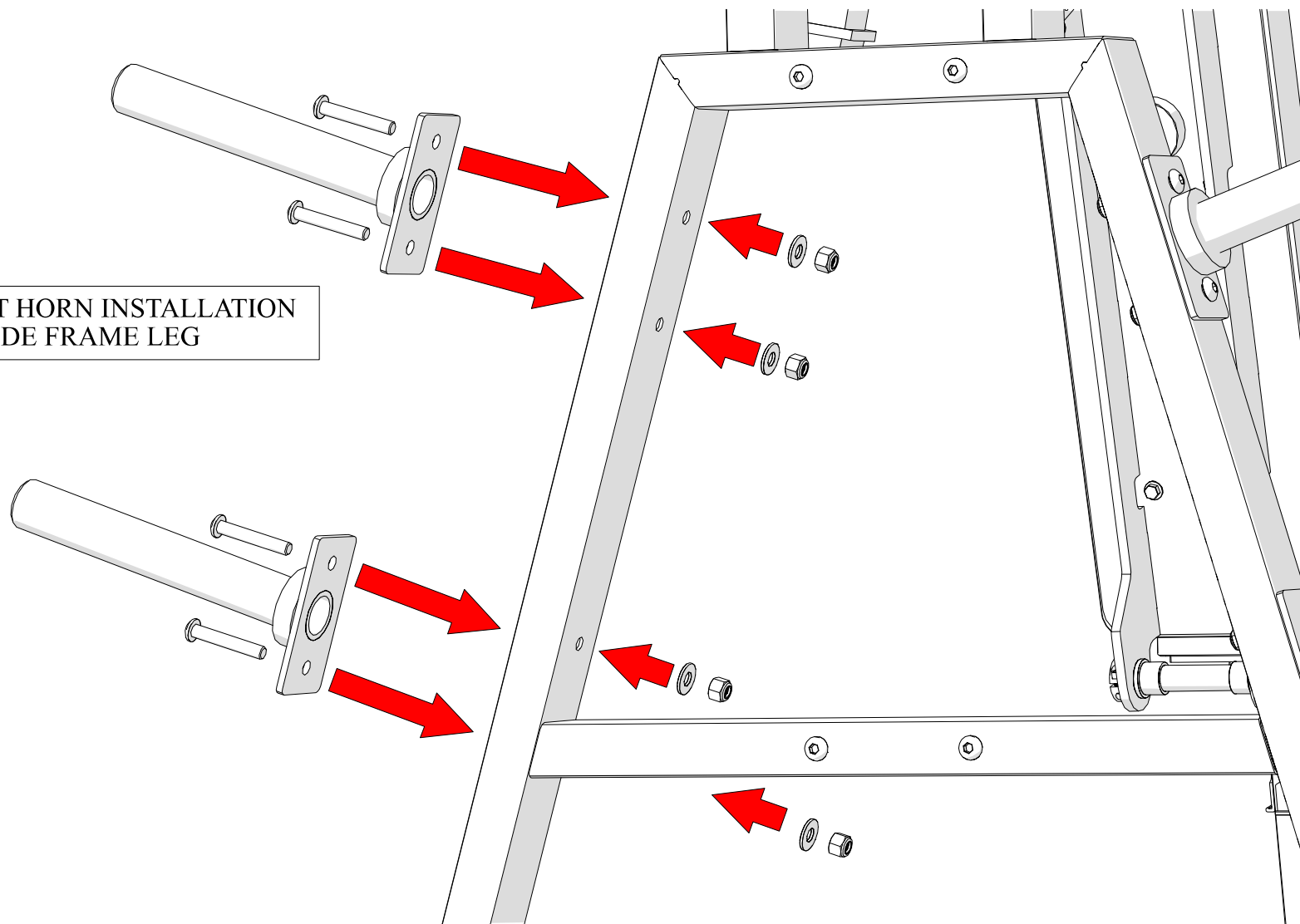
POSITION WEIGHT HORNS AS SHOWN  
AND SECURE WITH SCREWS, WASHERS,  
AND NYLOCK NUTS REMOVED IN  
PREVIOUS STEP.

NOTE: WEIGHT HORNS ARE BUILT  
WITH A SLIGHT UPWARD ANGLE. BE  
SURE NOT TO INSTALL UPSIDE DOWN.





REPEAT WEIGHT HORN INSTALLATION  
ON OPPOSITE SIDE FRAME LEG



MAKE SURE ALL HARDWARE IS TIGHT  
AND CHECK ALL FUNCTIONS BEFORE  
OPERATING EQUIPMENT

