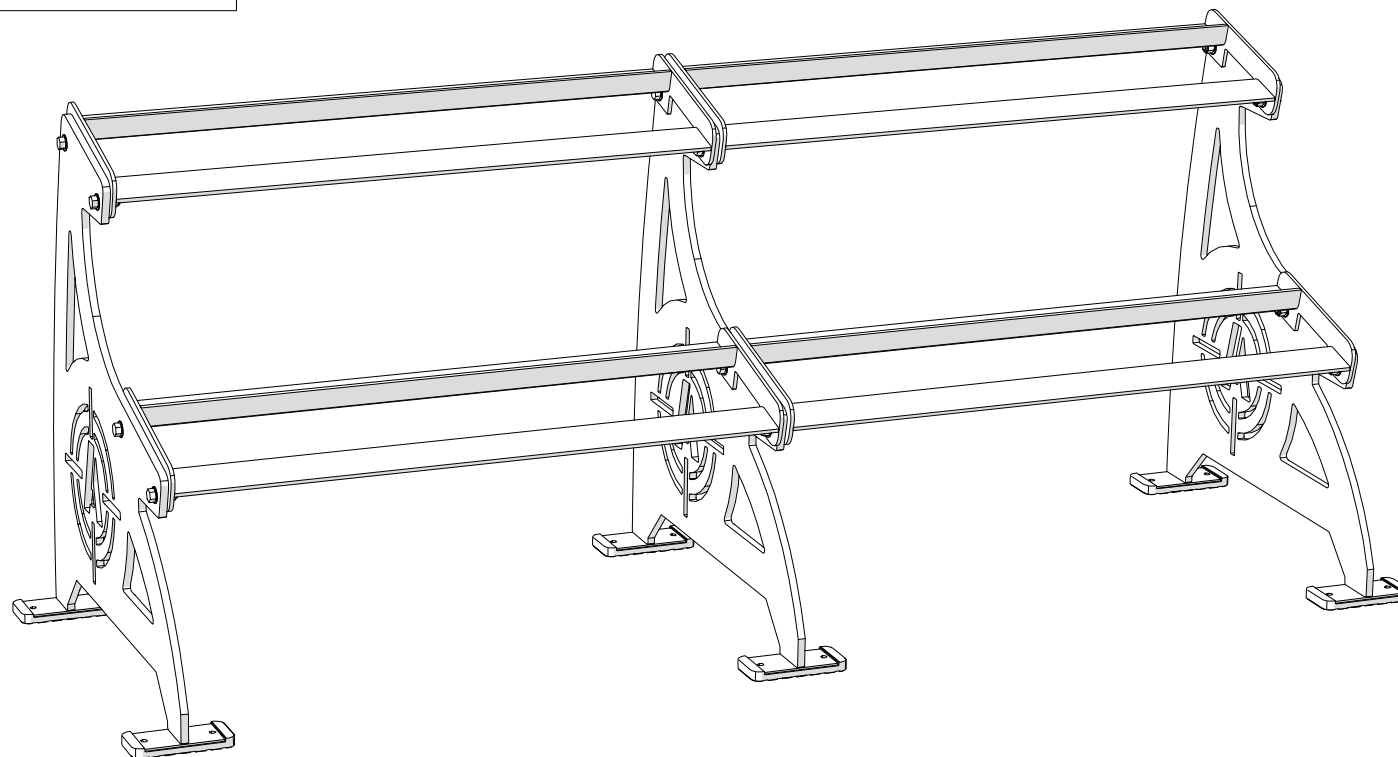
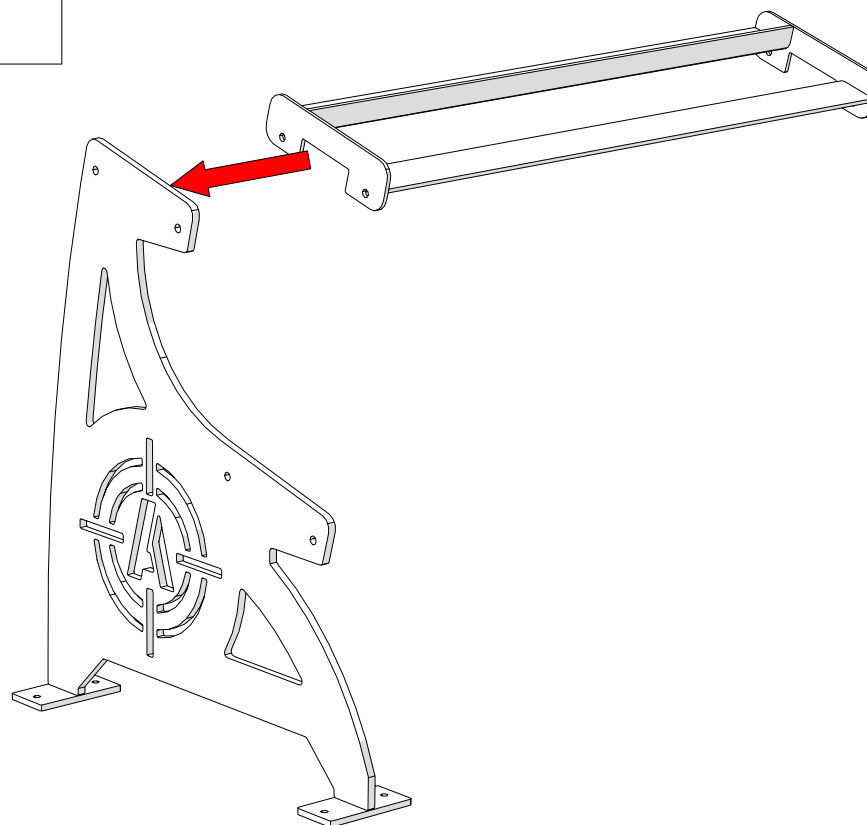


# 9052 ALPHA 2 TIER HEX DB RACK

## FINAL ASSEMBLY GUIDE

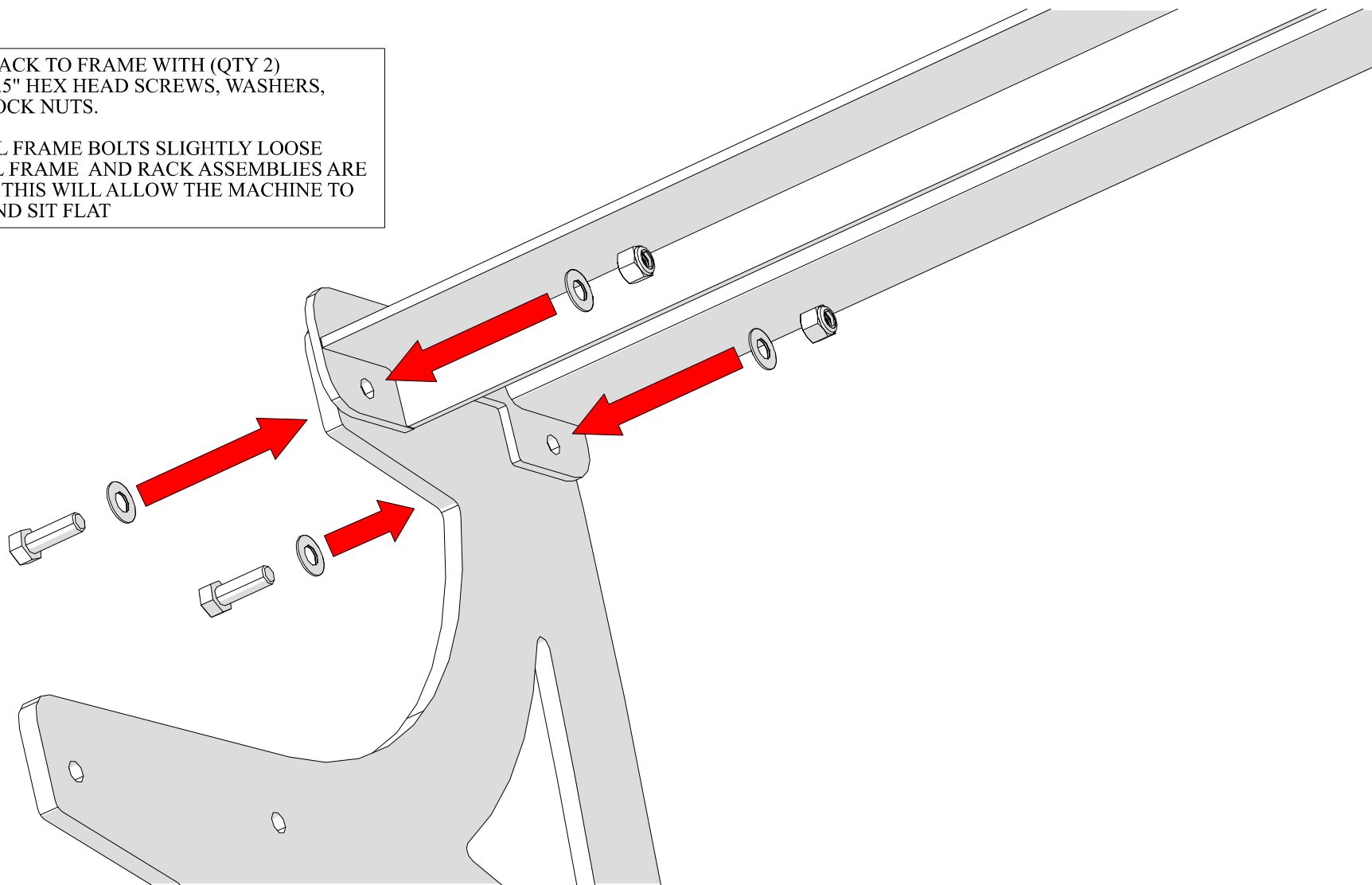


POSITION SIDE FRAME AND TOP  
RACK AS SHOWN  
(ALL RACKS ARE THE SAME)

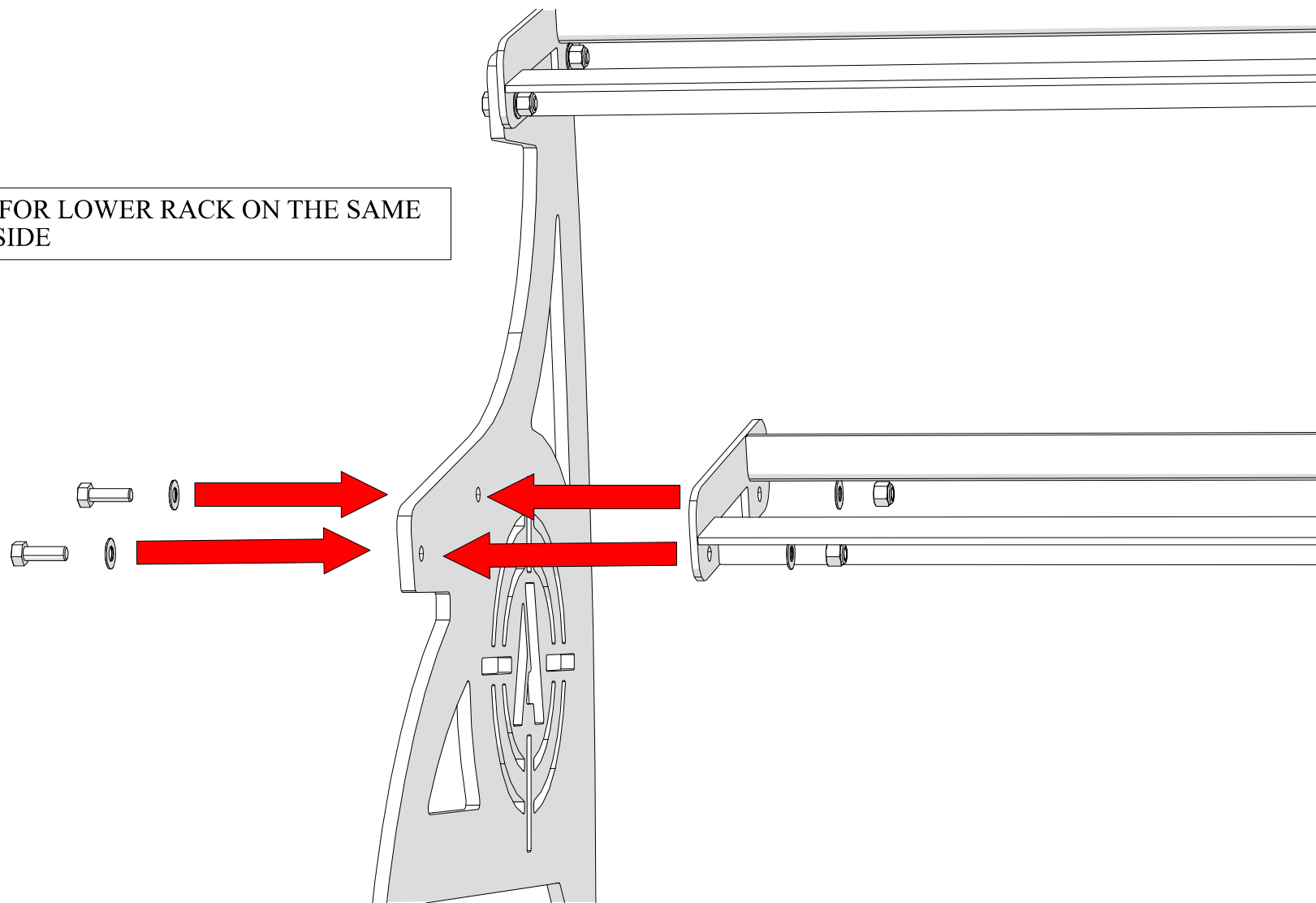


SECURE RACK TO FRAME WITH (QTY 2)  
1/2"-13 X 1.5" HEX HEAD SCREWS, WASHERS,  
AND NYLOCK NUTS.

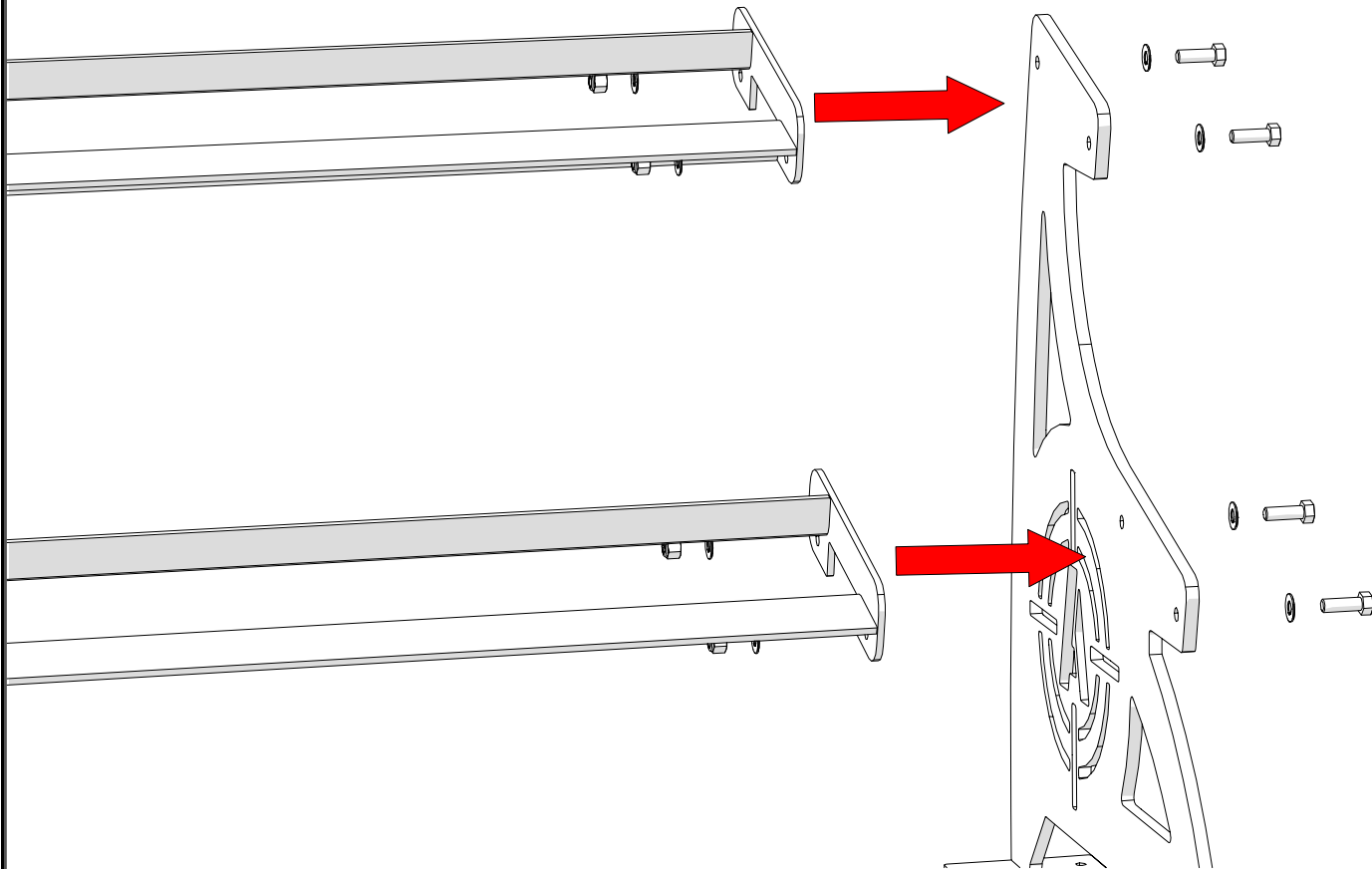
LEAVE ALL FRAME BOLTS SLIGHTLY LOOSE  
UNTIL ALL FRAME AND RACK ASSEMBLIES ARE  
IN PLACE. THIS WILL ALLOW THE MACHINE TO  
SETTLE AND SIT FLAT



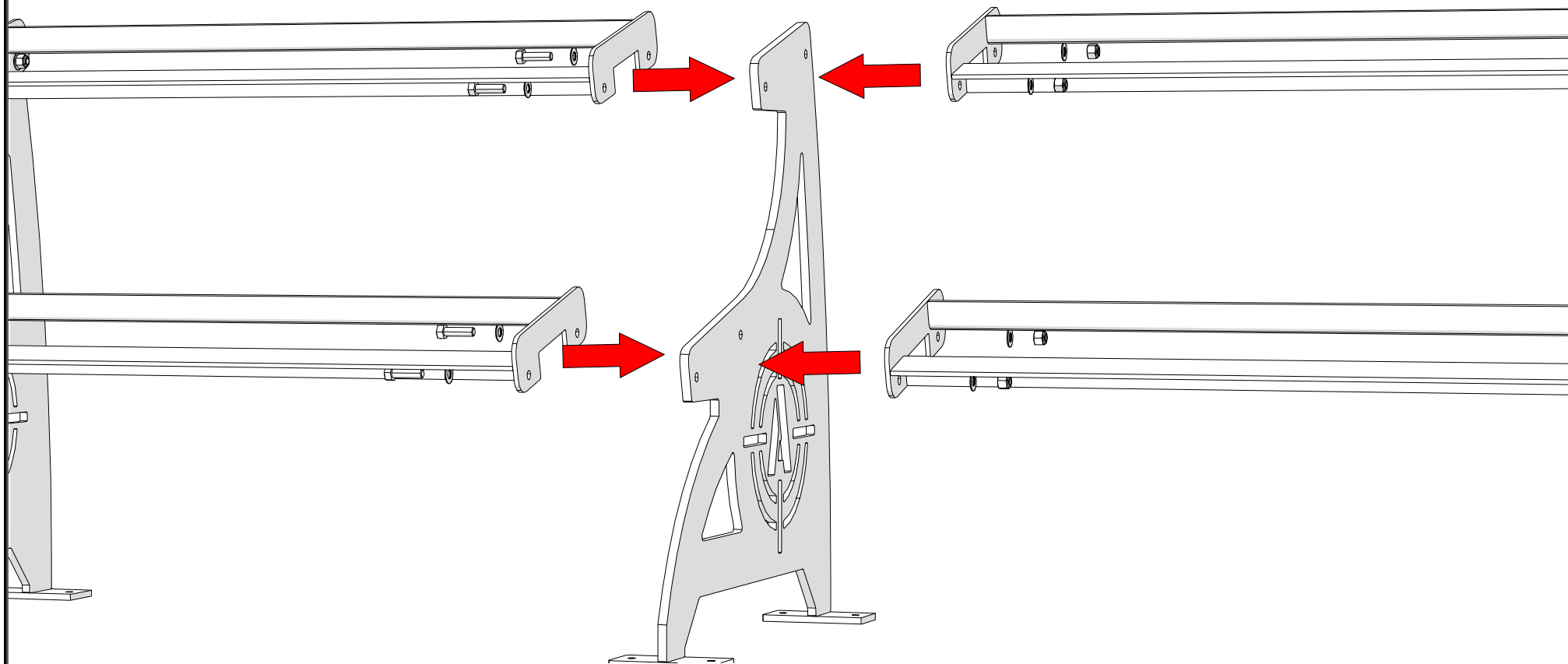
REPEAT FOR LOWER RACK ON THE SAME  
FRAME SIDE



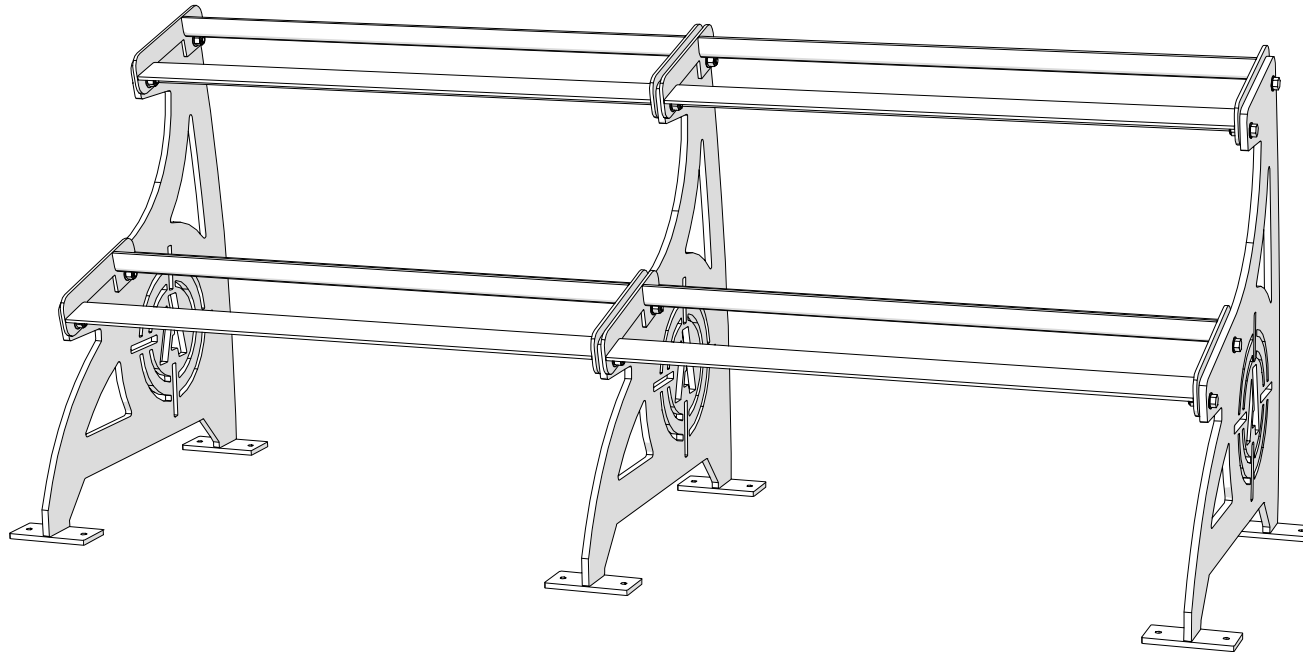
REPEAT ASSEMBLY PROCESS FOR  
OPPOSITE SIDE OF DB RACK



CONNECT TWO RACK HALVES TO  
CENTER FRAME AND BOLT TOGETHER



ALLOW FRAME TO SETTLE AND  
TIGHTEN ALL HARDWARE



INSTALL RUBBER FEET ON METAL  
FRAME PADE (OPTIONAL)

