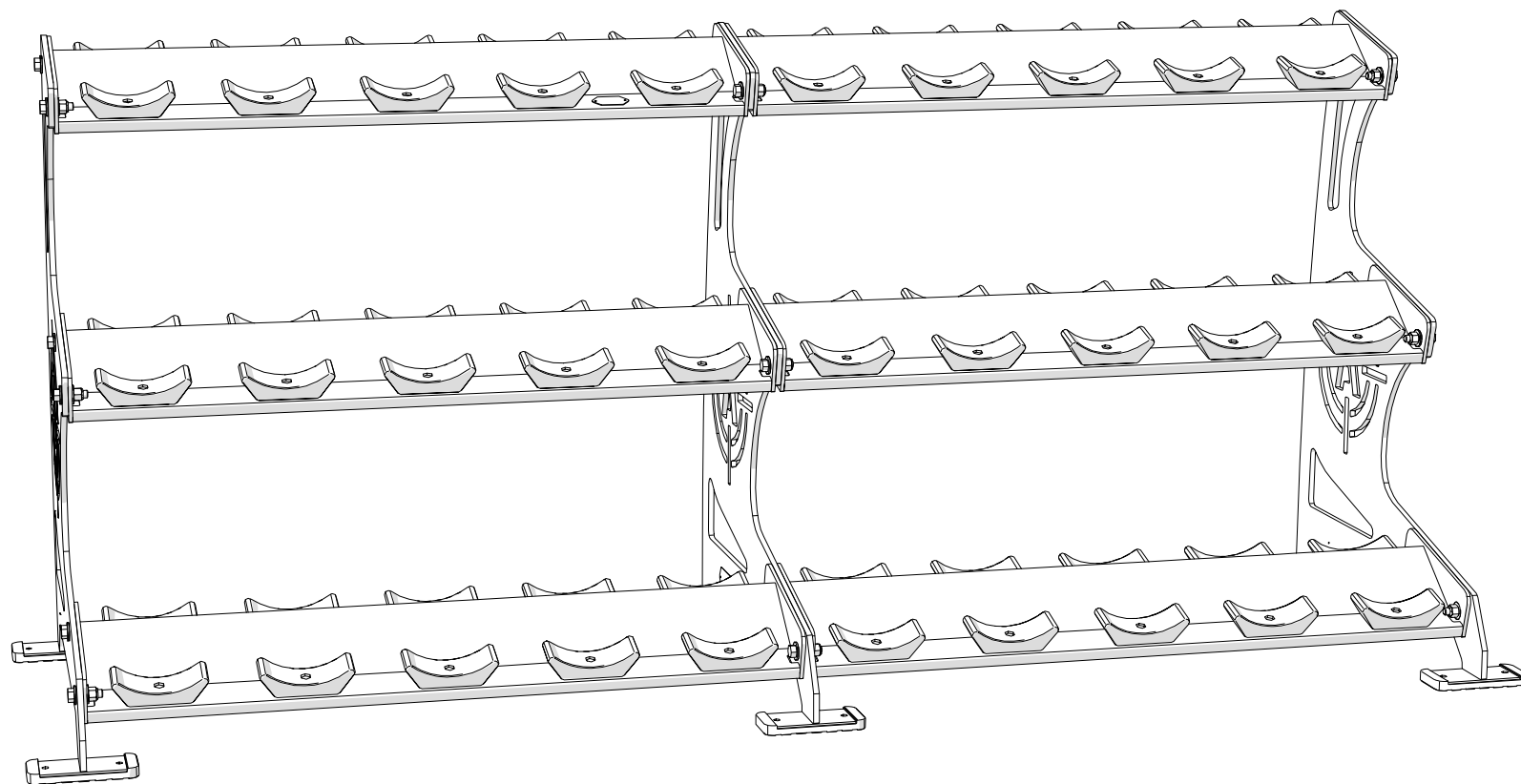
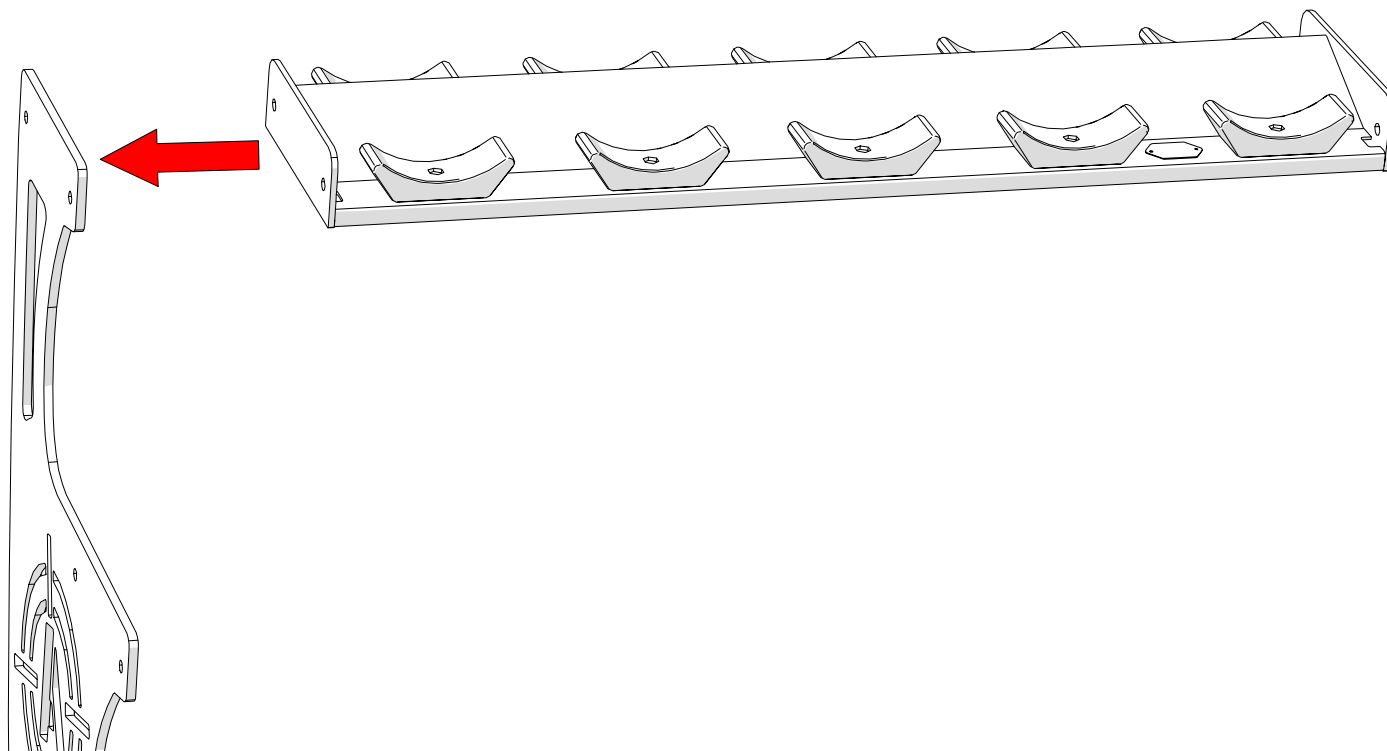


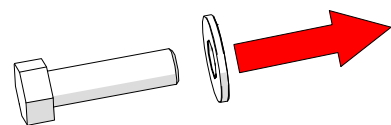
9054 ALPHA 3 TIER PRO STYLE DB RACK

FINAL ASSEMBLY GUIDE



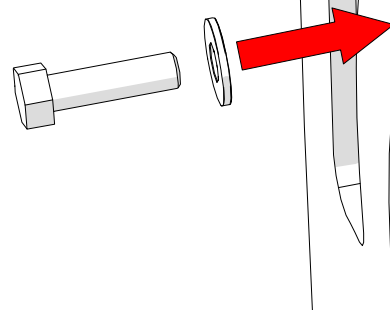
POSITION UPPER RACK ON FRAME AS SHOWN
(ALL RACK S ARE THE SAME)



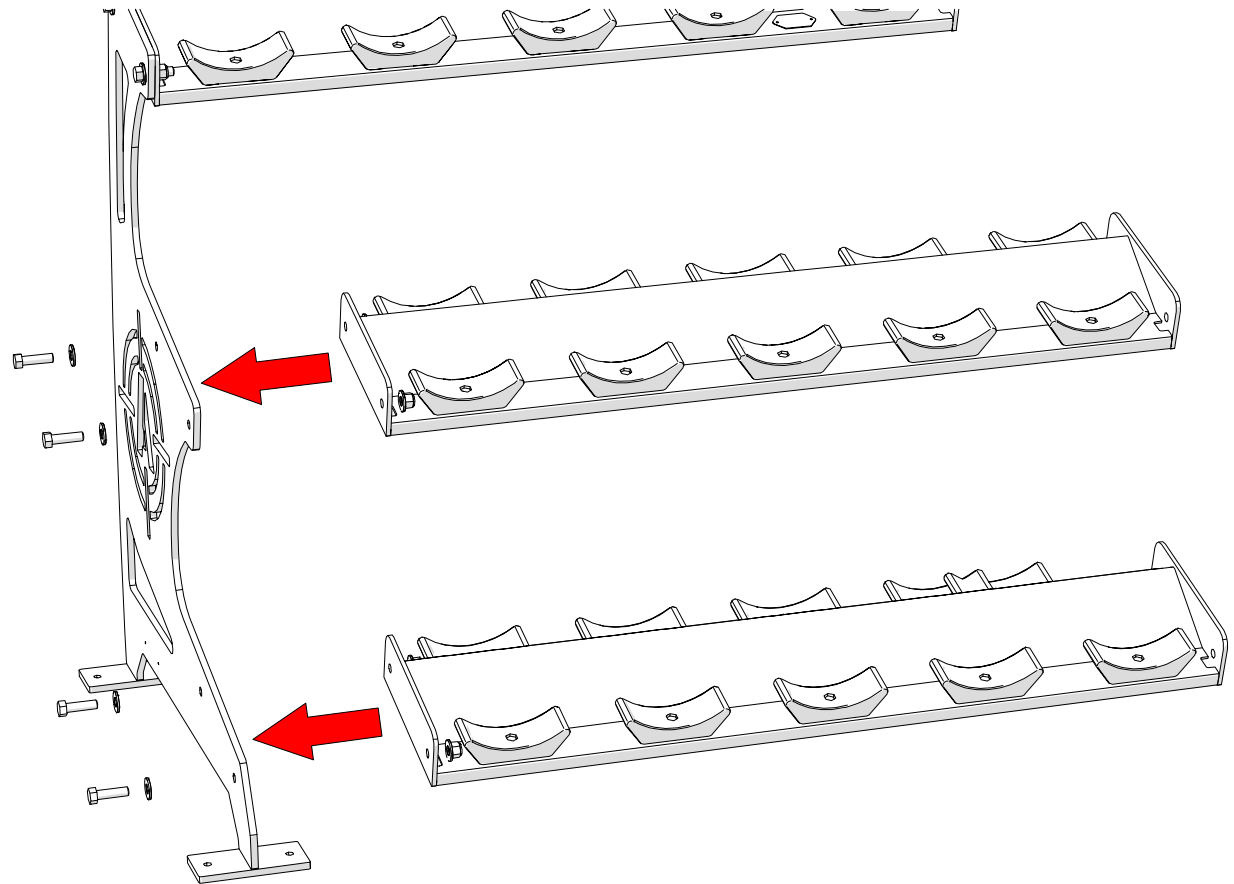


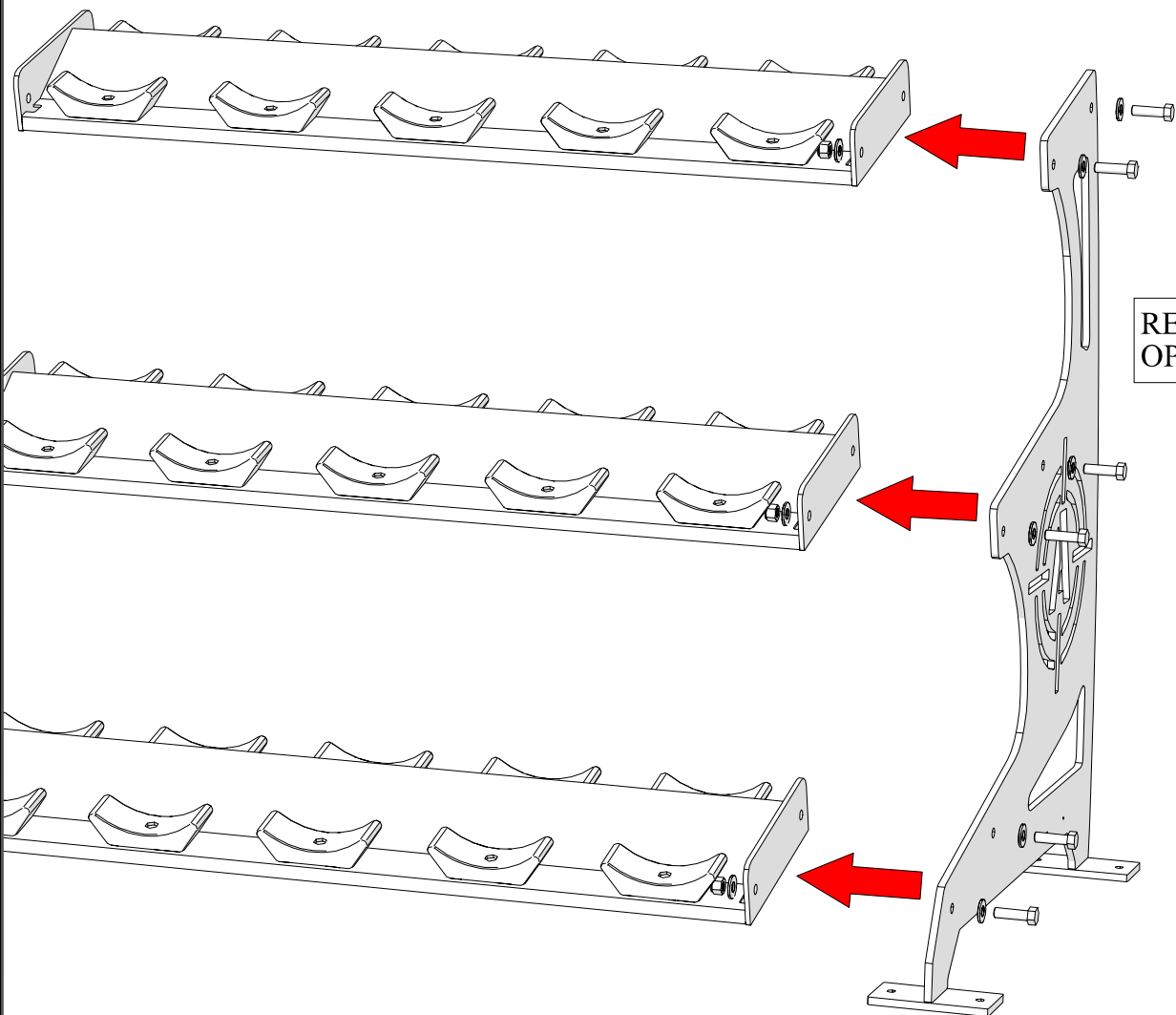
SECURE RACK TO FRAME USING 1/2"-13 X 1.75"
HEX HEAD BOLTS, WASHER, AND NYLOCK NUTS.

NOTE: LEAVE BOLTS SLIGHTLY LOOSE



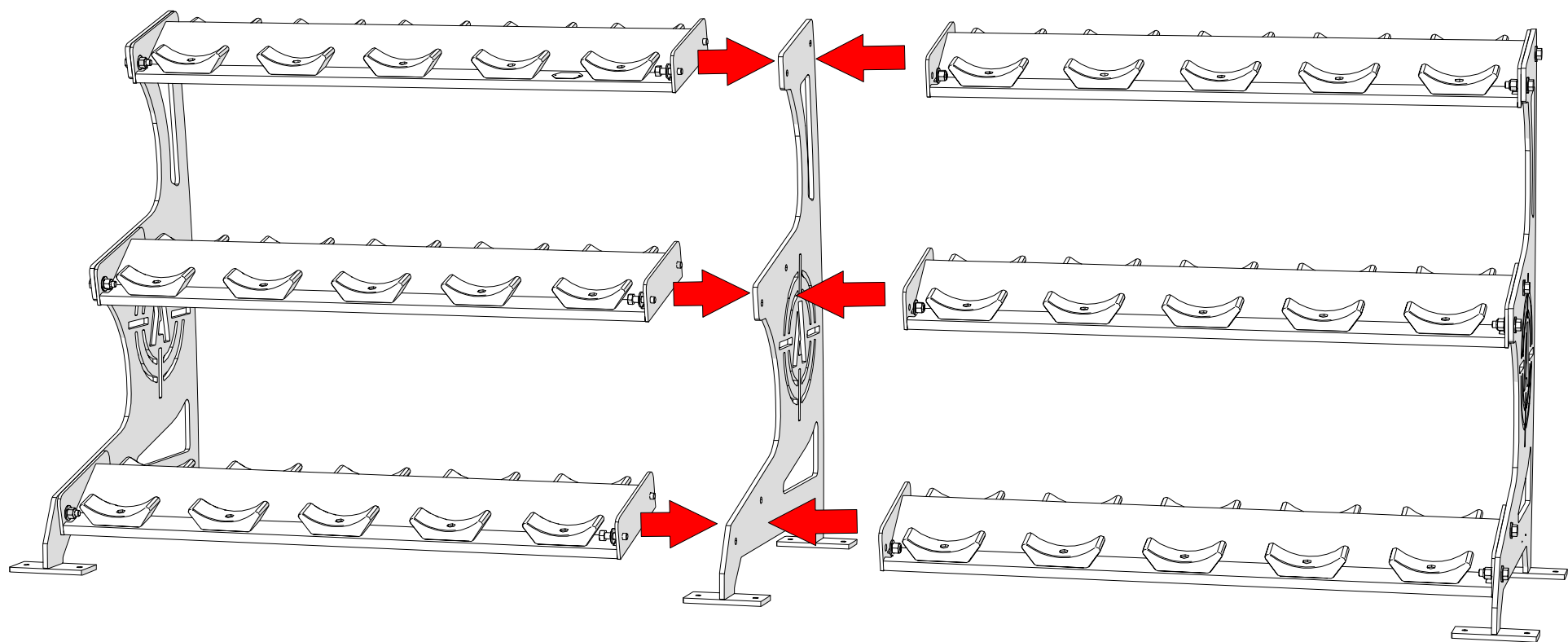
REPEAT FOR 2ND AND
3RD TIERS



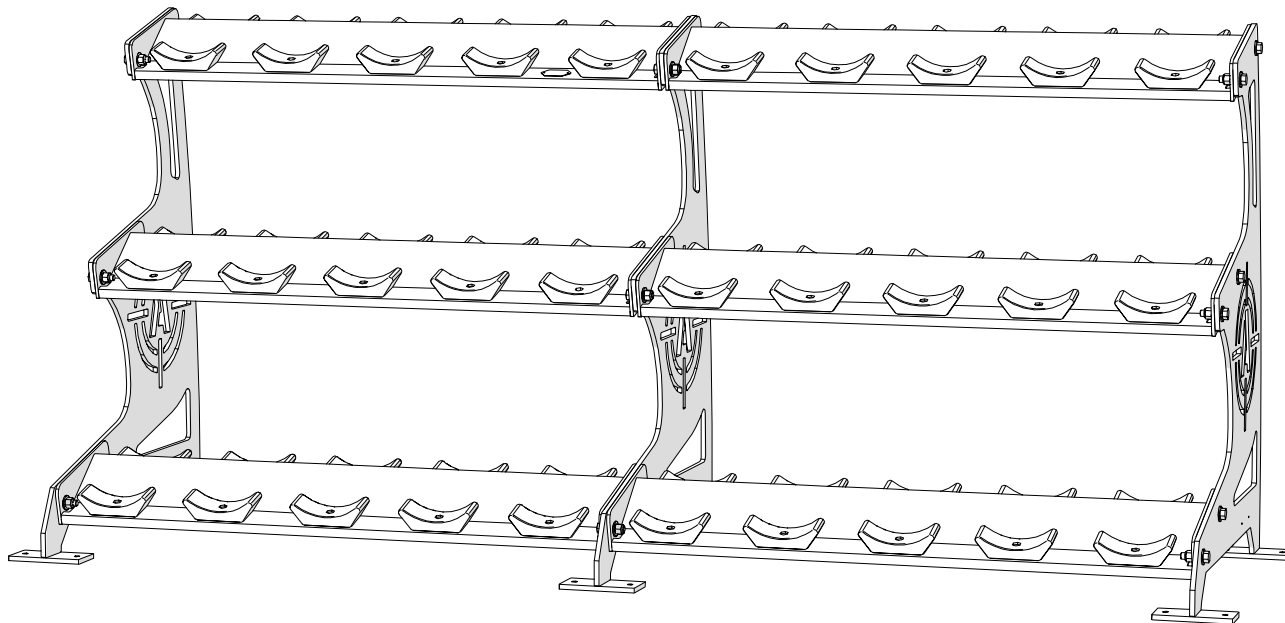


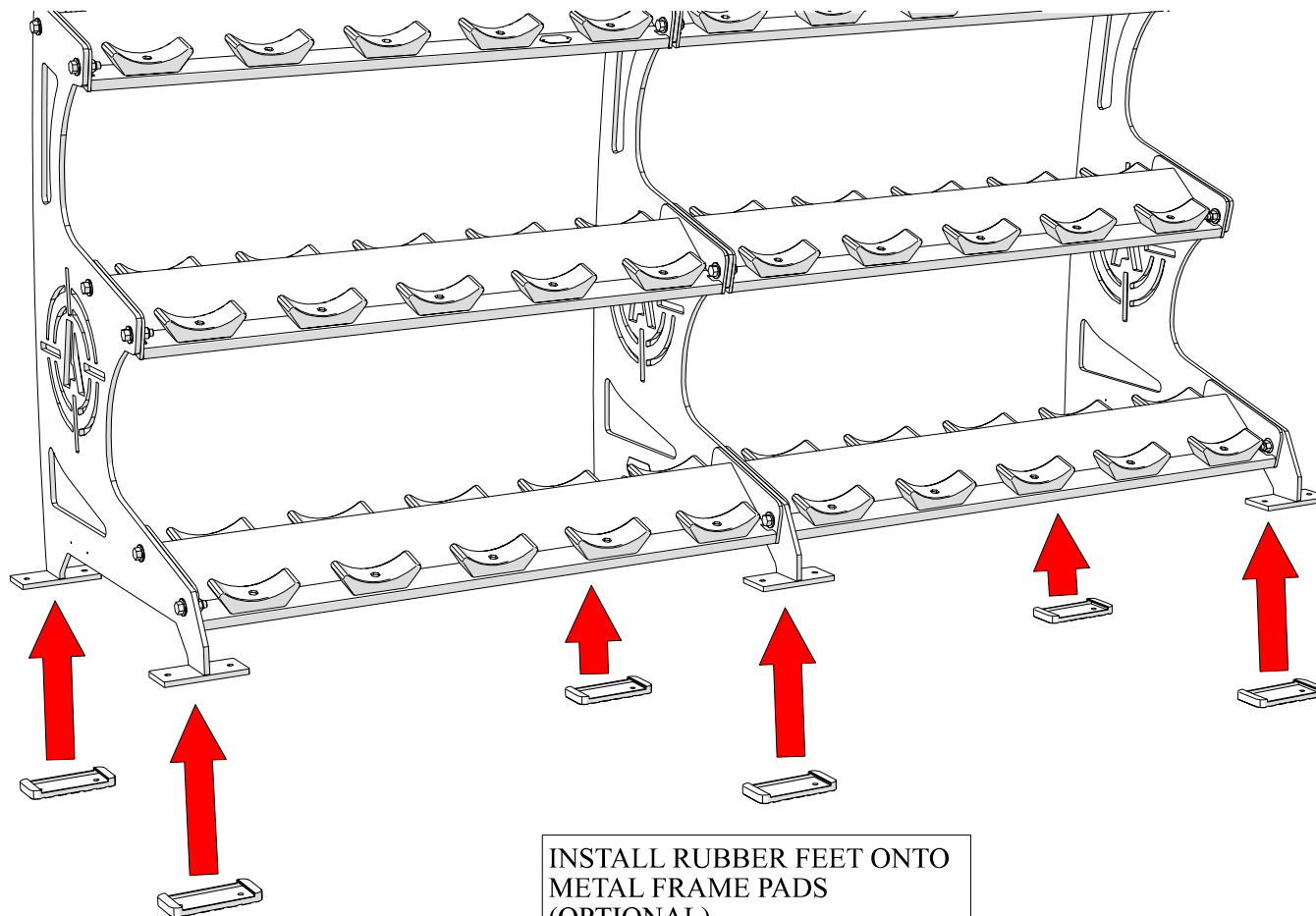
REPEAT RACK INSTALLATION FOR
OPPOSITE SIDE OF MACHINE

CONNECT TWO HALVES OF DB RACK TO
CENTER FRAME ASSEMBLY.
EACH BOLT WILL GO THROUGH BOTH
RACK PLATES AND CENTER FRAME



ALLOW FRAME TO SETTLE AND TIGHTEN ALL HARDWARE





INSTALL RUBBER FEET ONTO
METAL FRAME PADS
(OPTIONAL)