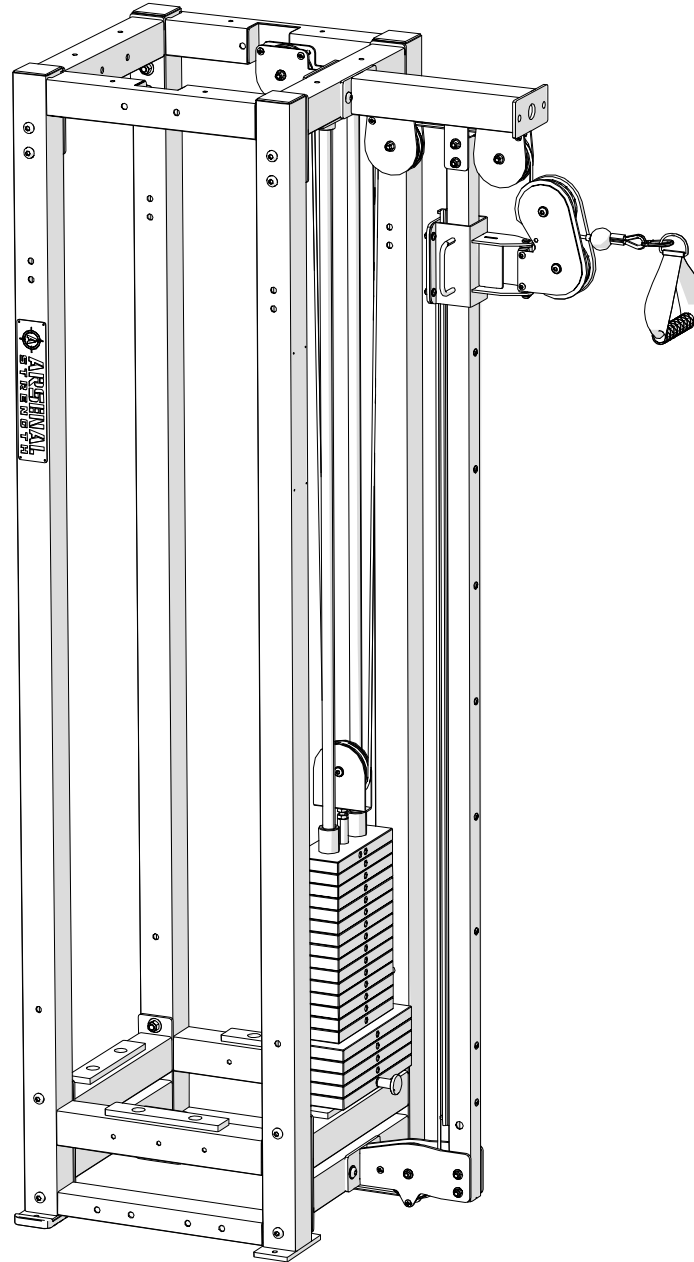
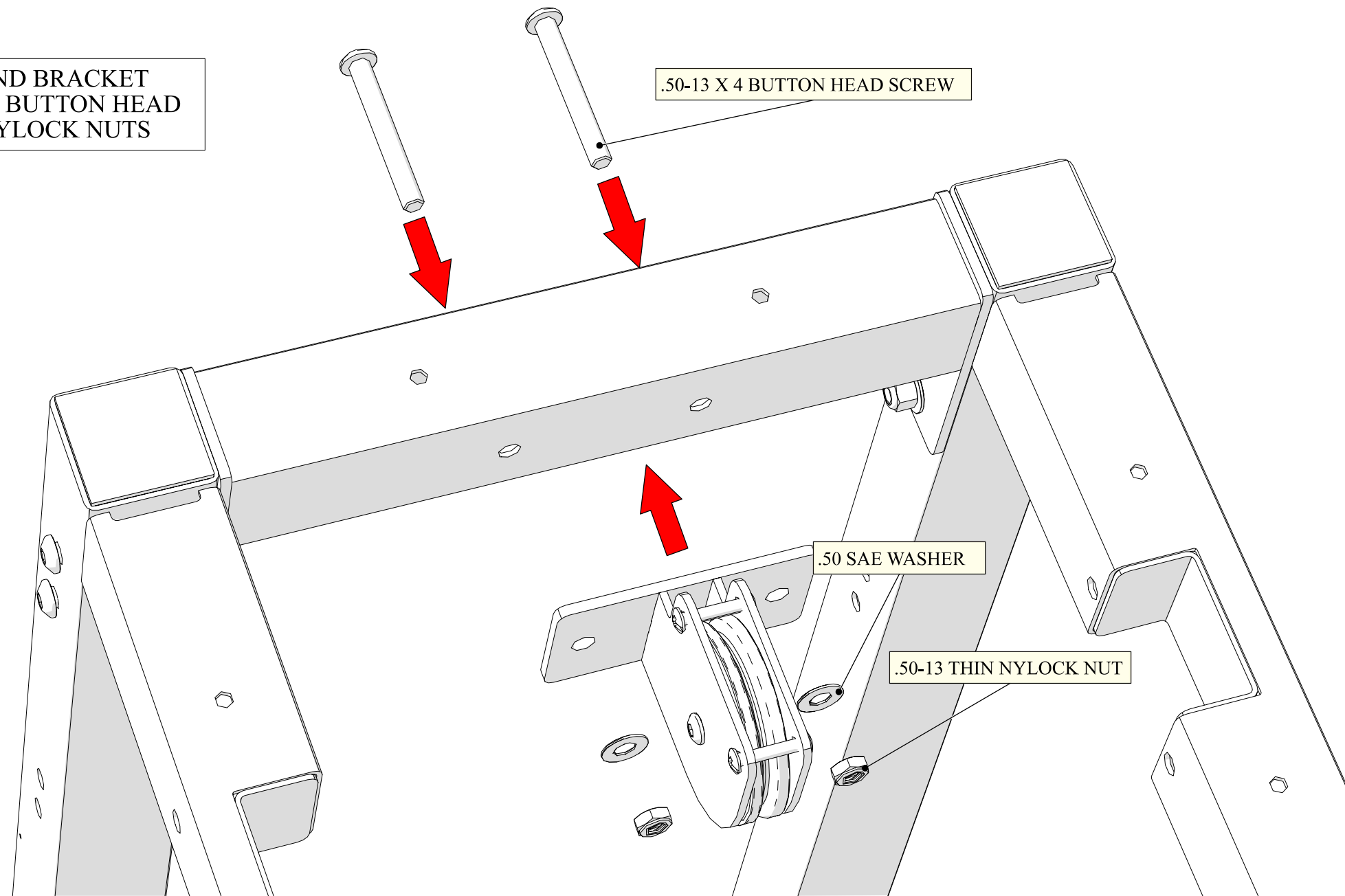


9204 CABLE COLUMN (INSIDE)

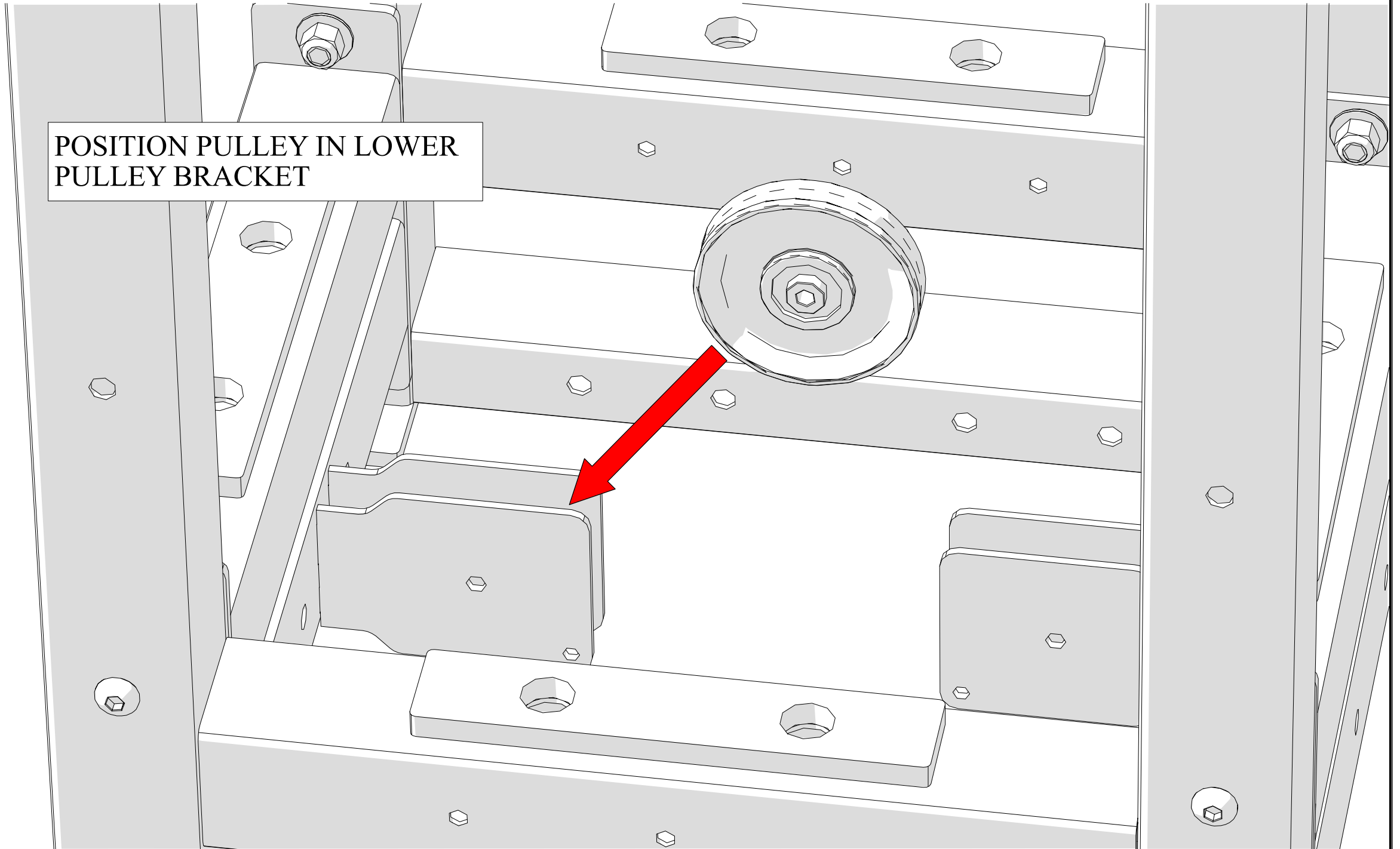
FINAL ASSEMBLY INSTRUCTIONS



INSTALL UPPER PULLEY AND BRACKET
USING (QTY 2) 1/2"-13 X 4"L BUTTON HEAD
SCREWS, WASHERS, AND NYLOCK NUTS



POSITION PULLEY IN LOWER
PULLEY BRACKET



SECURE LOWER PULLEY USING (QTY 1)
3/8"-16 X 2"L BUTTON HEAD SCREW, WASHER,
AND NYLOCK NUT

.375-16 X THICK NYLOCK NUT

.375 SAE WASHER

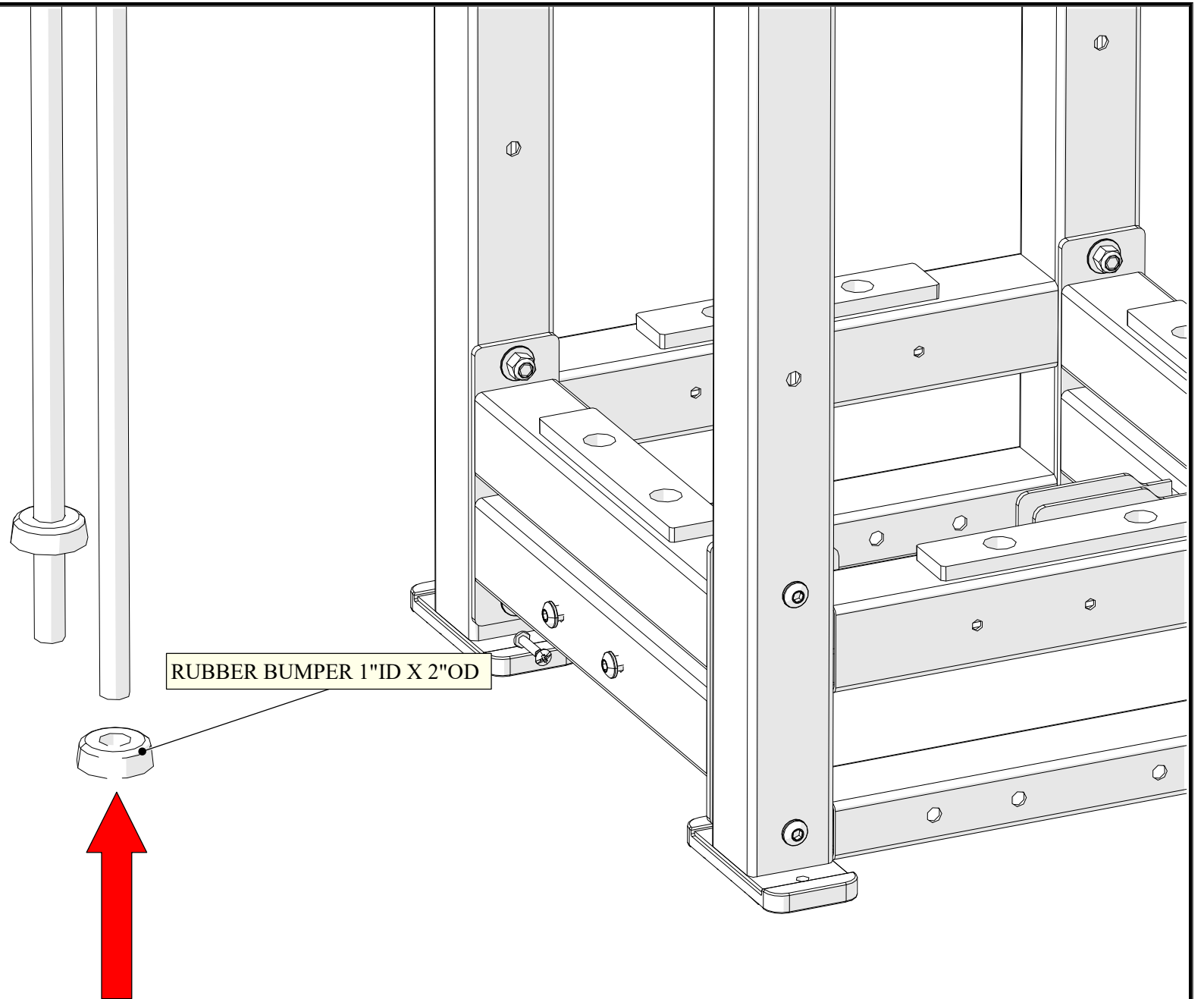
.375-16 X 2.00 BUTTON HEAD

INSTALL CABLE RETAINER POST AND SCREW

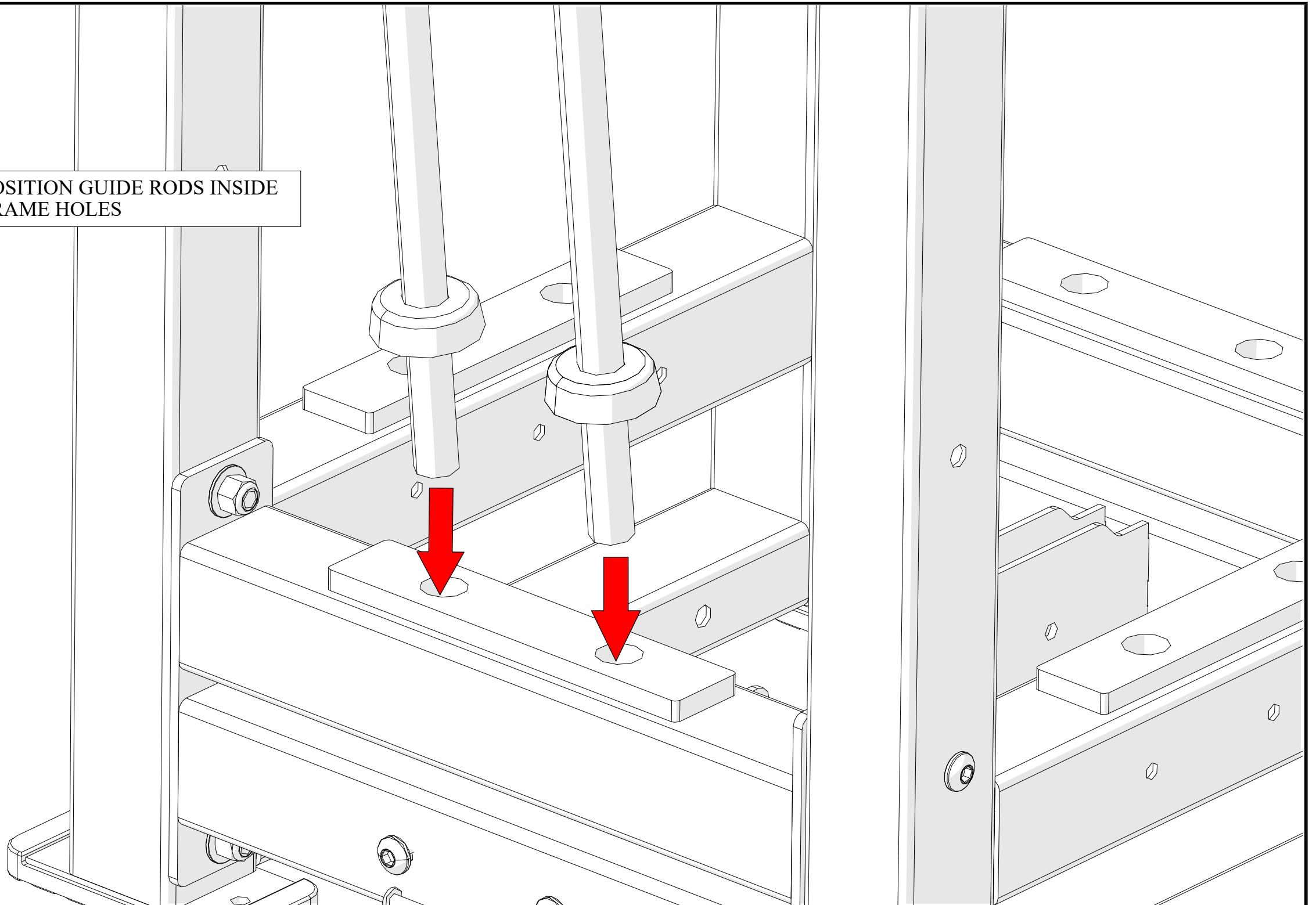
BINDING POST .25-20 X .3125OD X 1.25L

BINDING SCREW .25-20 X .3125OD X .25

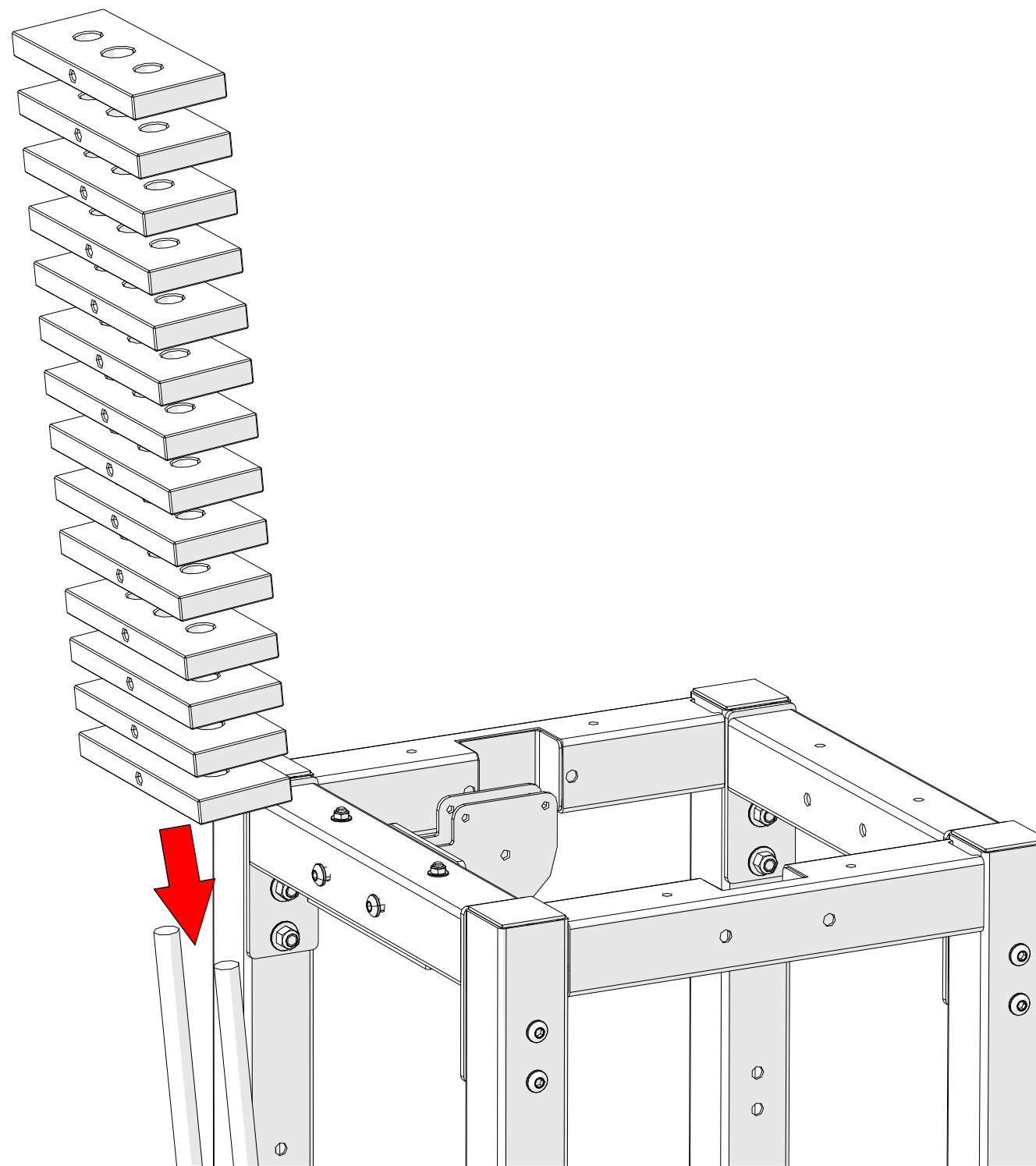
INSTALL RUBBER BUMPERS ONTO
GUIDE RODS AS SHOWN



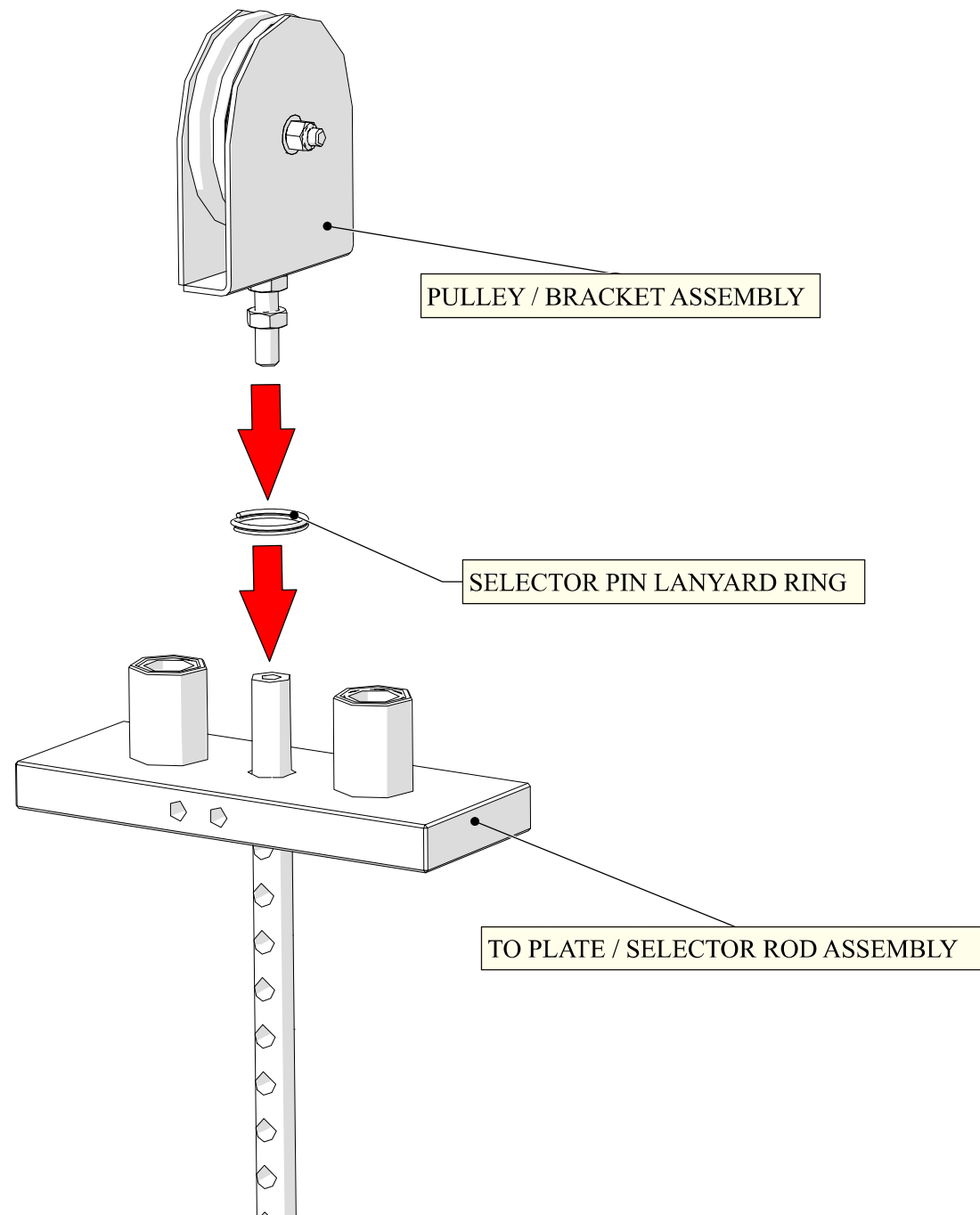
POSITION GUIDE RODS INSIDE
FRAME HOLES



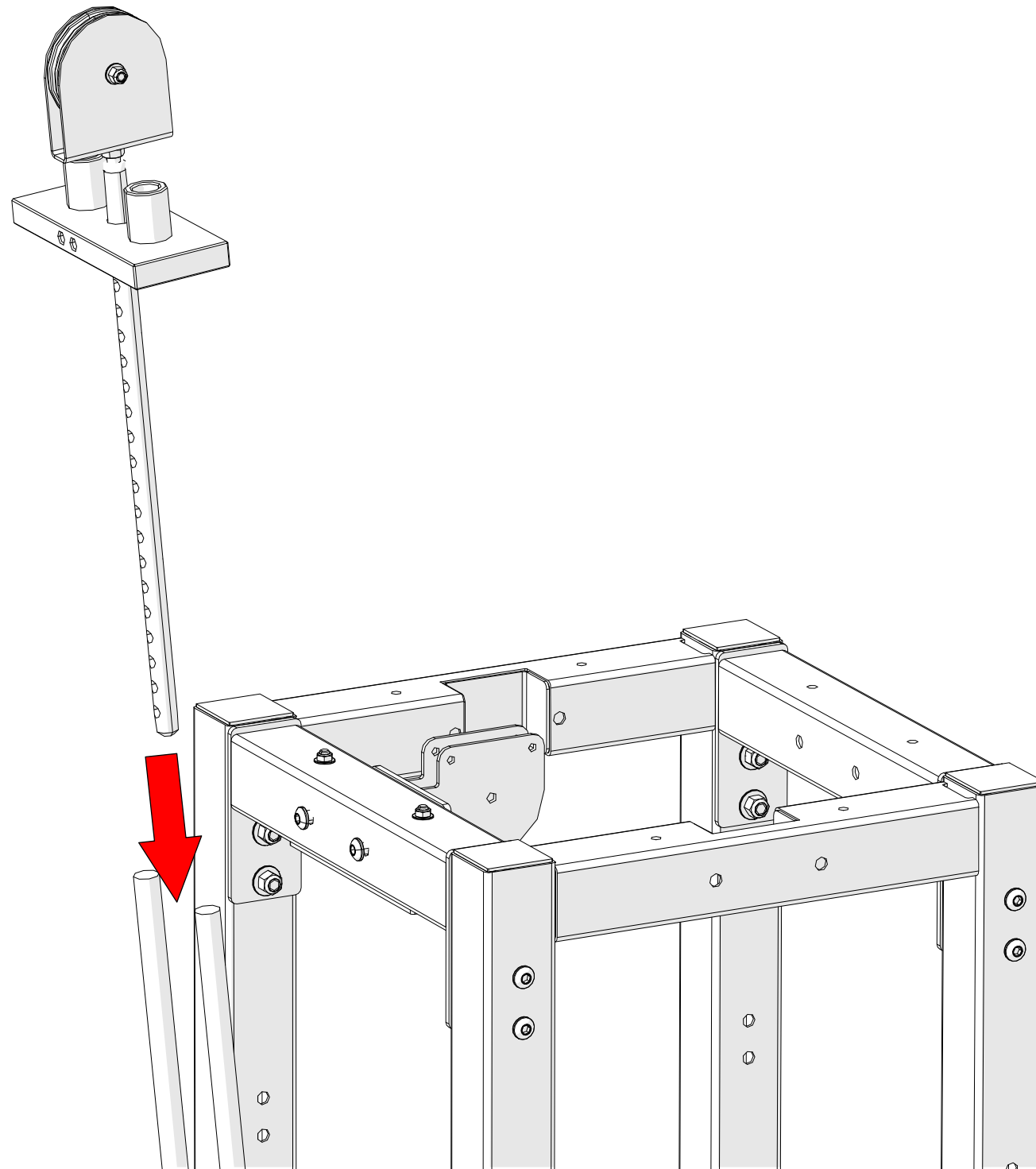
INSTALL (QTY 14) 10LB
WEIGHT STACK PLATES



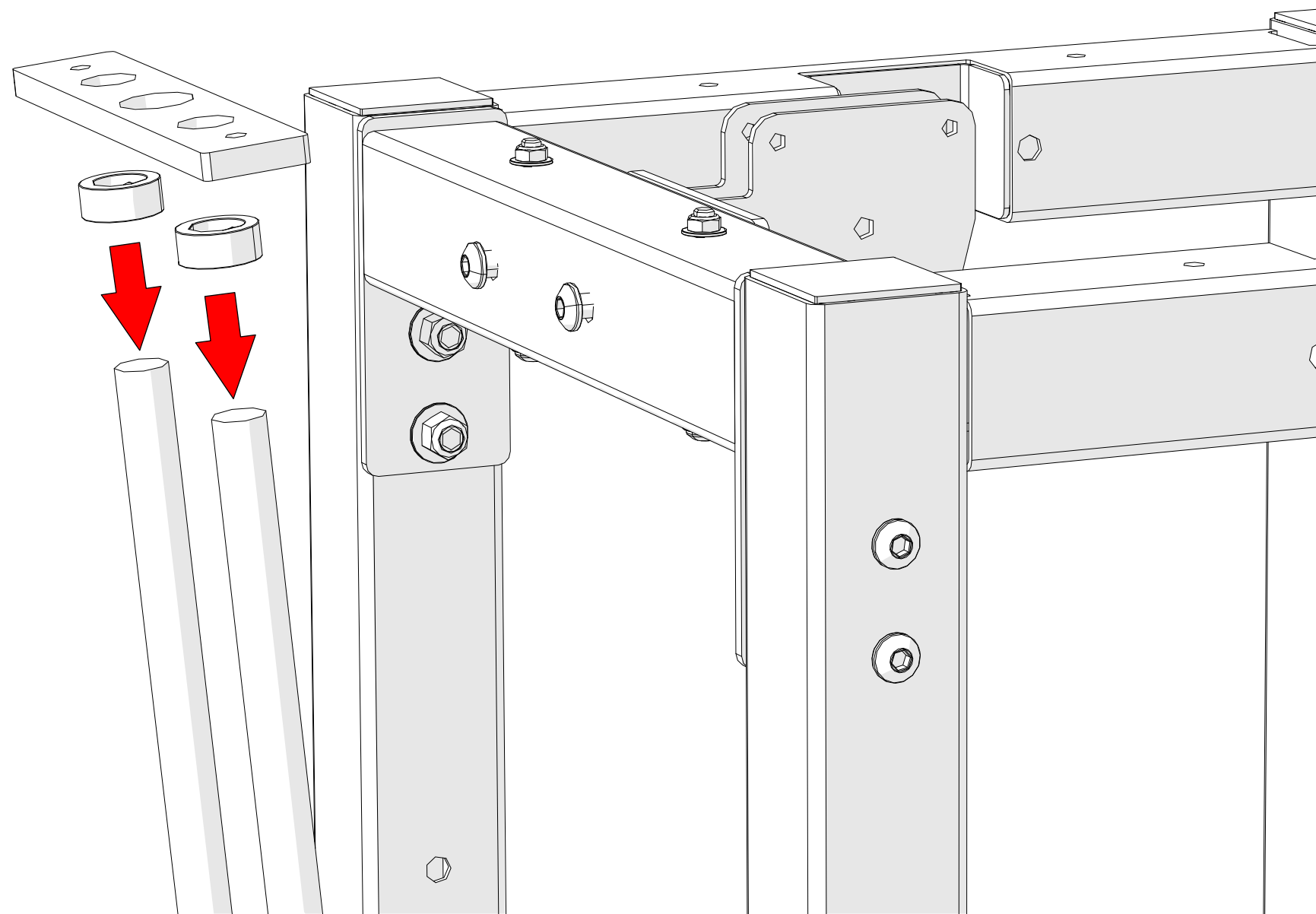
INSTALL PULLEY BRACKET ASSEMBLY
AND LANYARD RING AS SHOWN



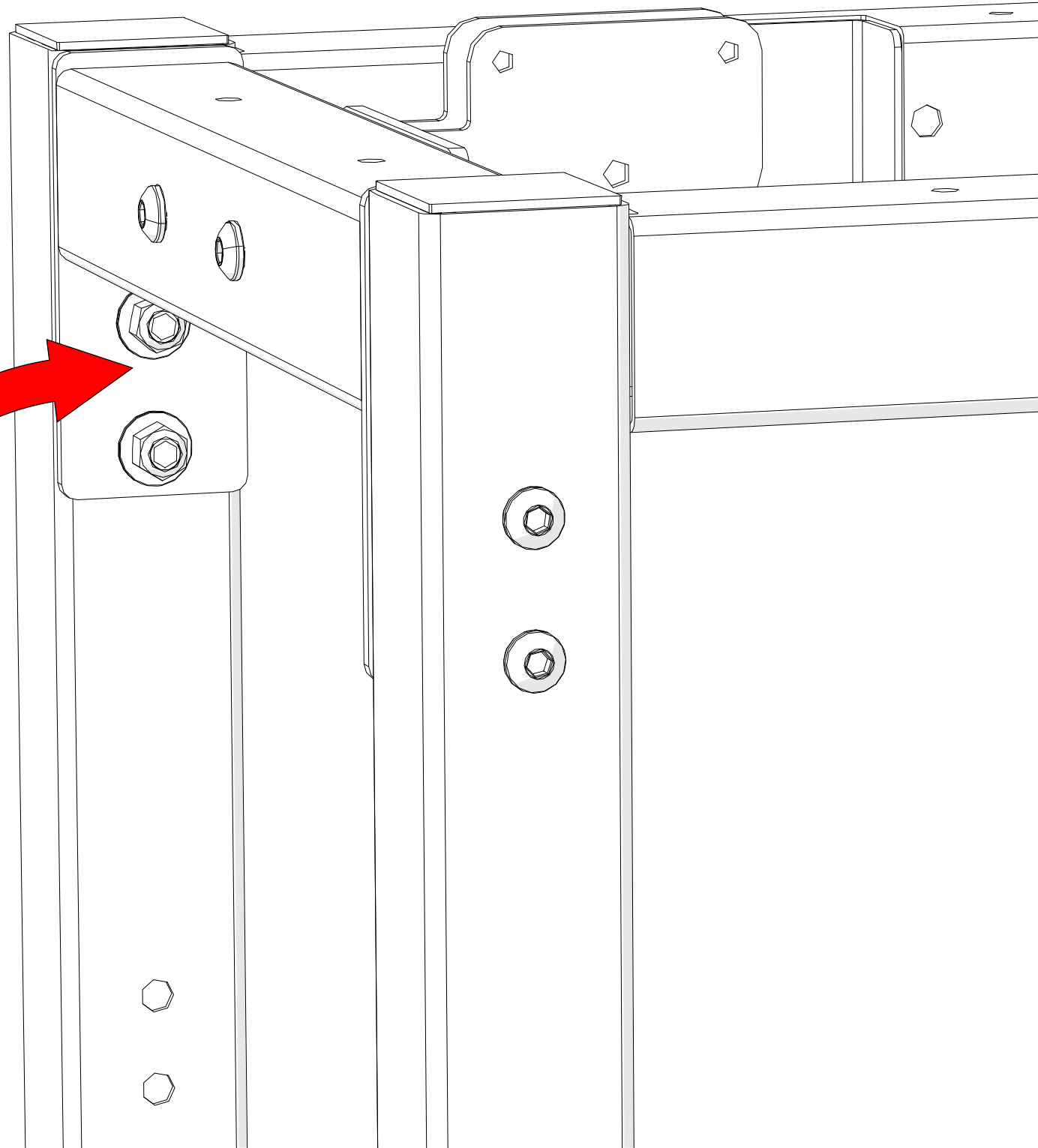
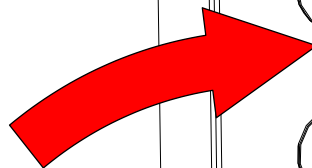
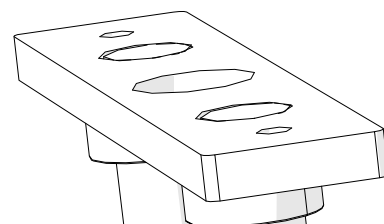
INSTALL 10LB TOP PLATE / SELECTOR
ROD ASSEMBLY



INSTALL TOP GUIDE ROD MOUNTING PLATE
AND RETENTION COLLARS



ROTATE ASSEMBLY INTO POSITION

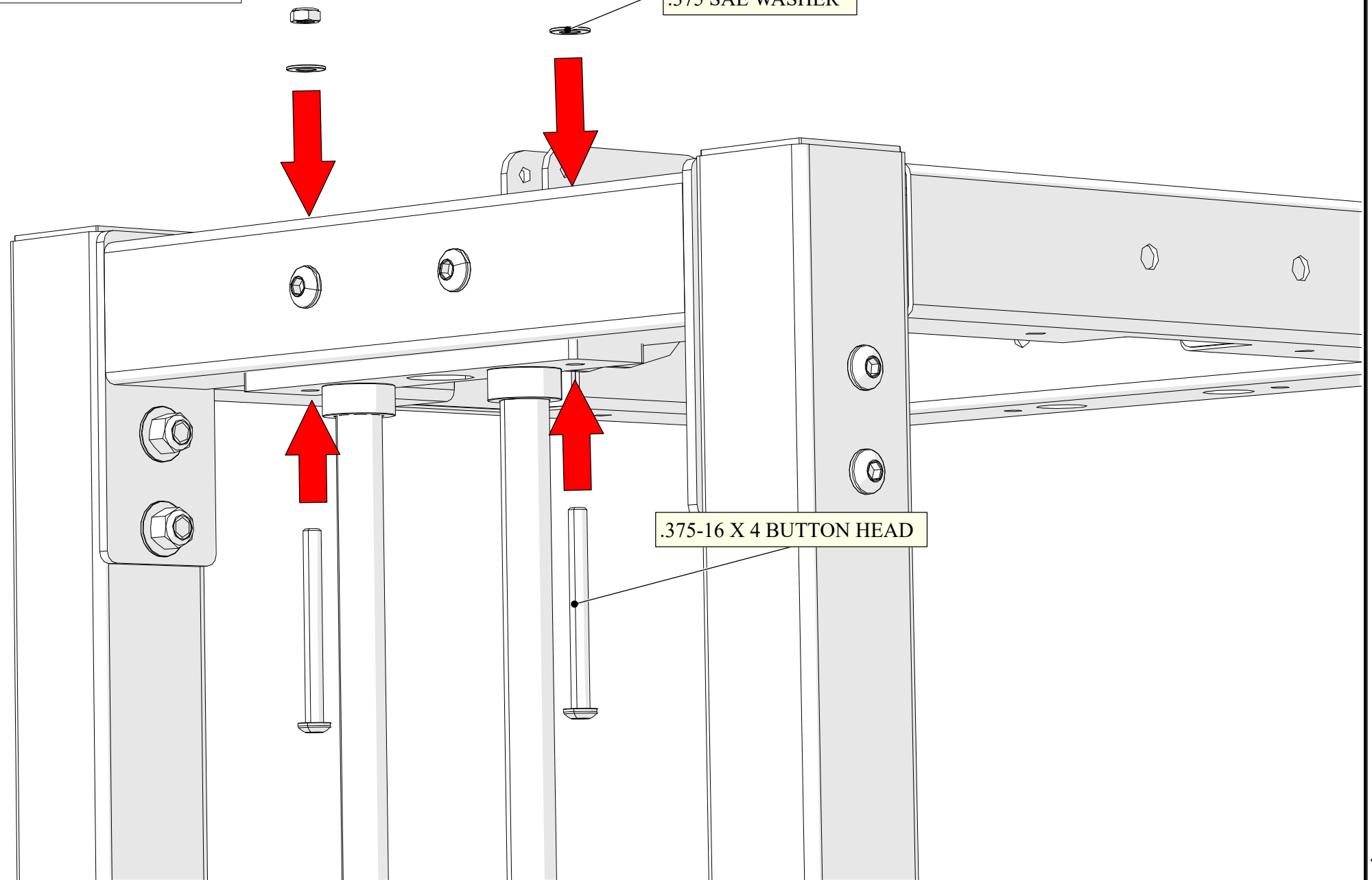


INSTALL (QTY 4) 3/8"-16 X 4"L BUTTON HEAD
SCREWS, WASHERS, AND NUTS

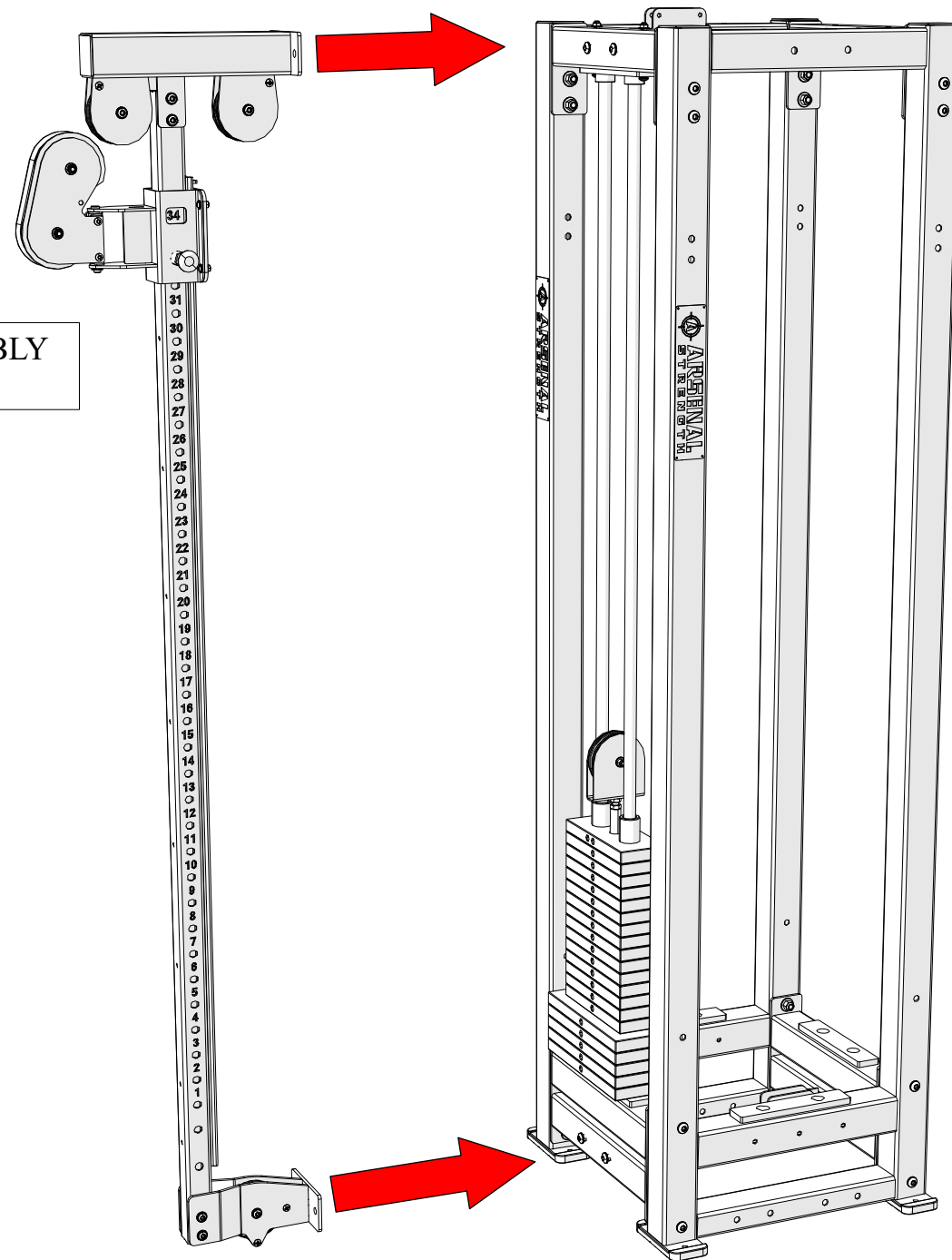
.375-16 X THIN NYLOCK NUT

.375 SAE WASHER

.375-16 X 4 BUTTON HEAD



POSITION COLUMN ASSEMBLY
AS SHOWN



SECURE ASSEMBLY WITH (QTY 2) 1/2"-13 X 4"L
BUTTON HEAD SCREWS, WASHERS, AND
NYLOCK NUTS

.50-13 THIN NYLOCK NUT

.50 SAE WASHER

.50-13 X 4 BUTTON HEAD

REPEAT FOR LOWER FRAME

.50-13 X 4 BUTTON HEAD SCREW

.50 SAE WASHER

.50-13 NYLOCK NUT

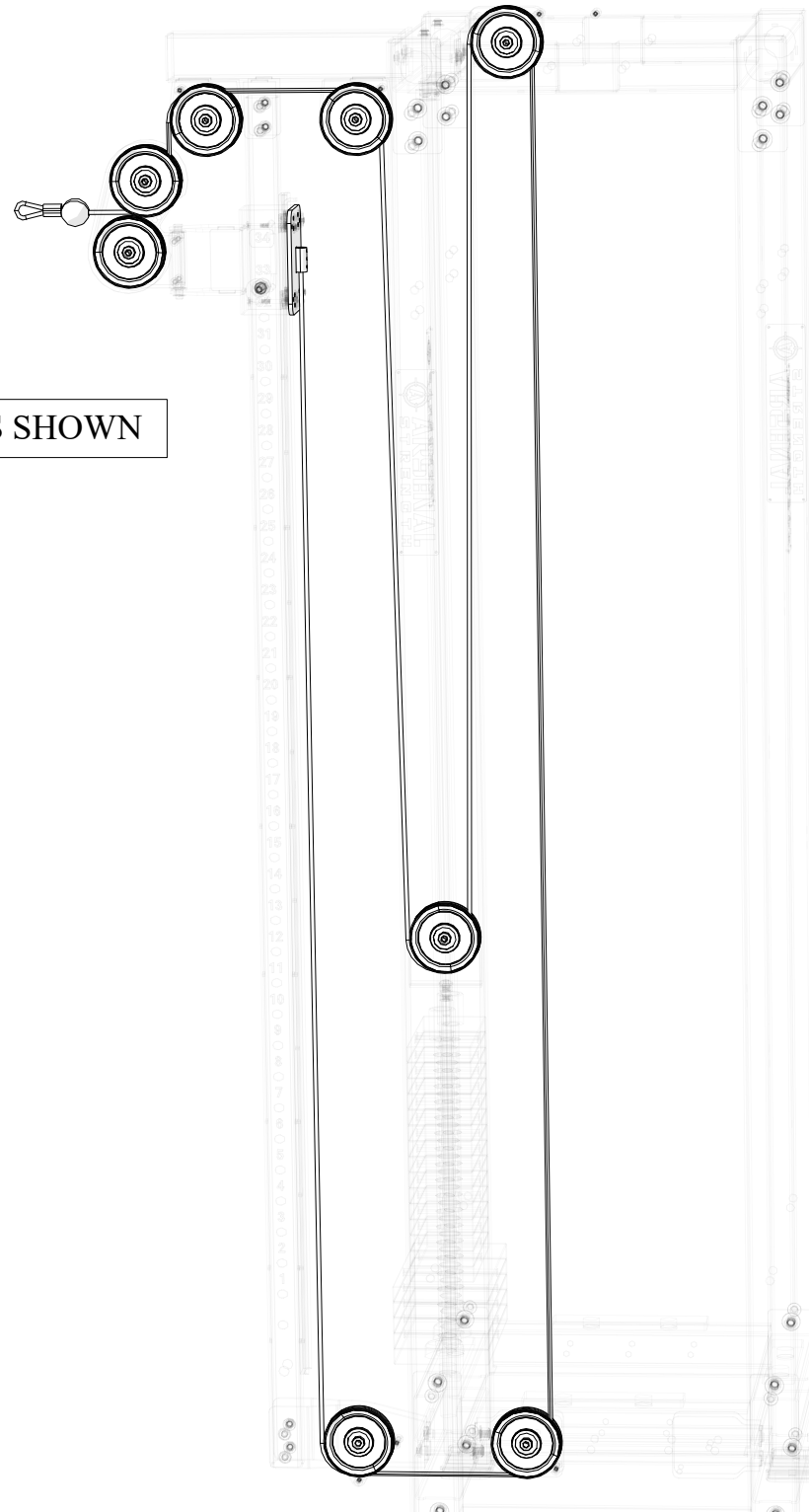
REPEAT FOR LOWER FRAME

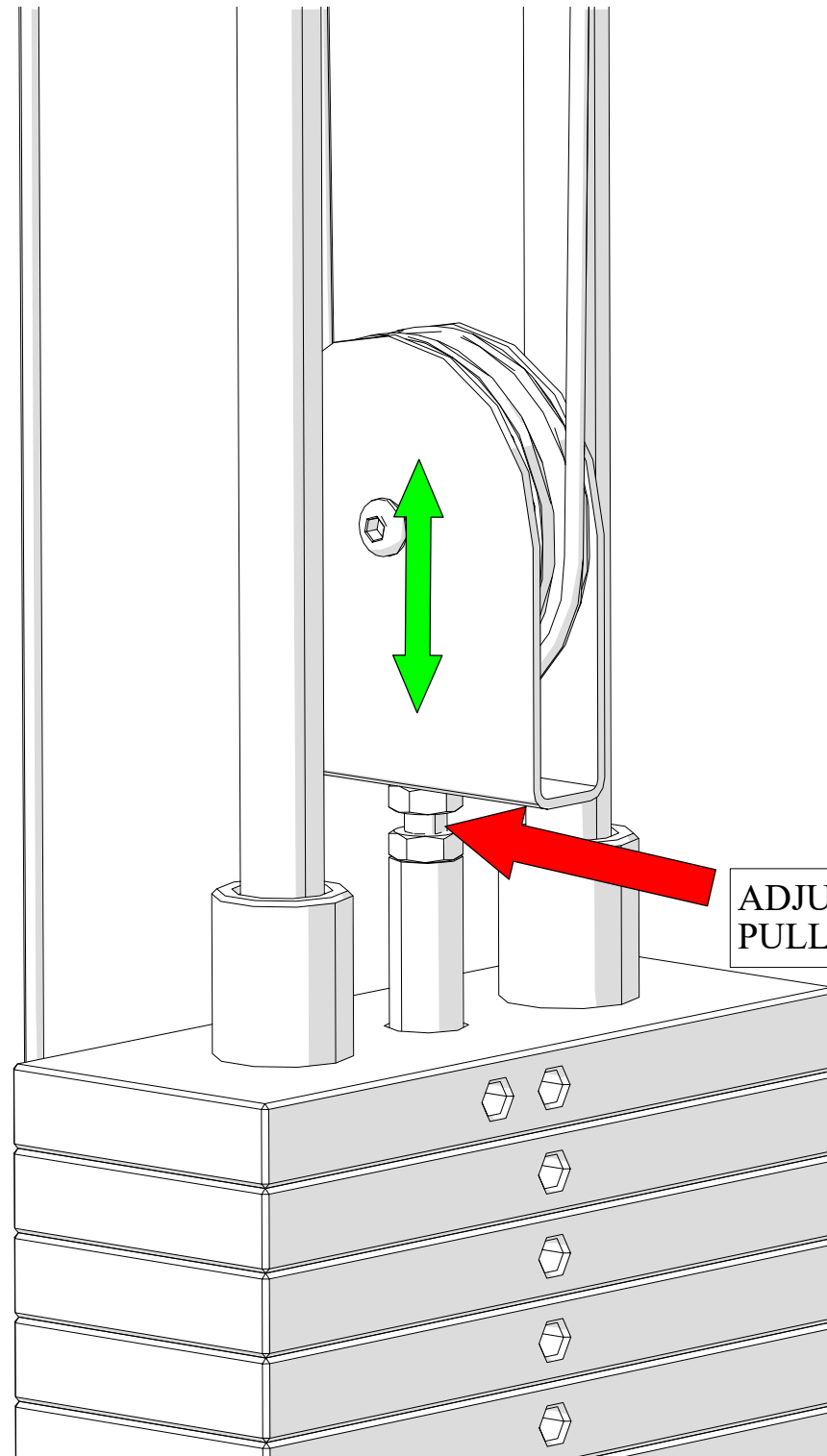
.50-13 X 4 BUTTON HEAD SCREW

.50 SAE WASHER

.50-13 NYLOCK NUT

ROUTE CABLE AS SHOWN





ADJUST CABLE TENSION BY MOVING
PULLEY UP/DOWN

MAKE SURE ALL HARDWARE IS TIGHT AND
TEST ALL FUNCTIONS BEFORE OPERATING
EQUIPMENT

